

Installation Instructions

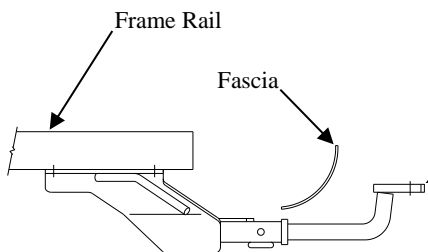
Part Numbers:

Pontiac Bonneville – All Models, Buick LeSabre – All Models **36309**
Buick Lucerne – (Excluding Super & Special Edition) **06976**
Oldsmobile Aurora **90140**

(Sold separately)

Drawbar Kit:
36063

Drawbar must be used in the **Rise** position only.



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

3500 LB Max Gross Trailer Weight
300 LB Max Tongue Weight

Wiring Access Location: PC3, PC4

Hitch Shown In Proper Position

Equipment Required: Tin Snips

Fastener Kit: F36309

Wrenches: 15mm, 17mm, 9/16, 3/4

Drill Bits: 1/2"

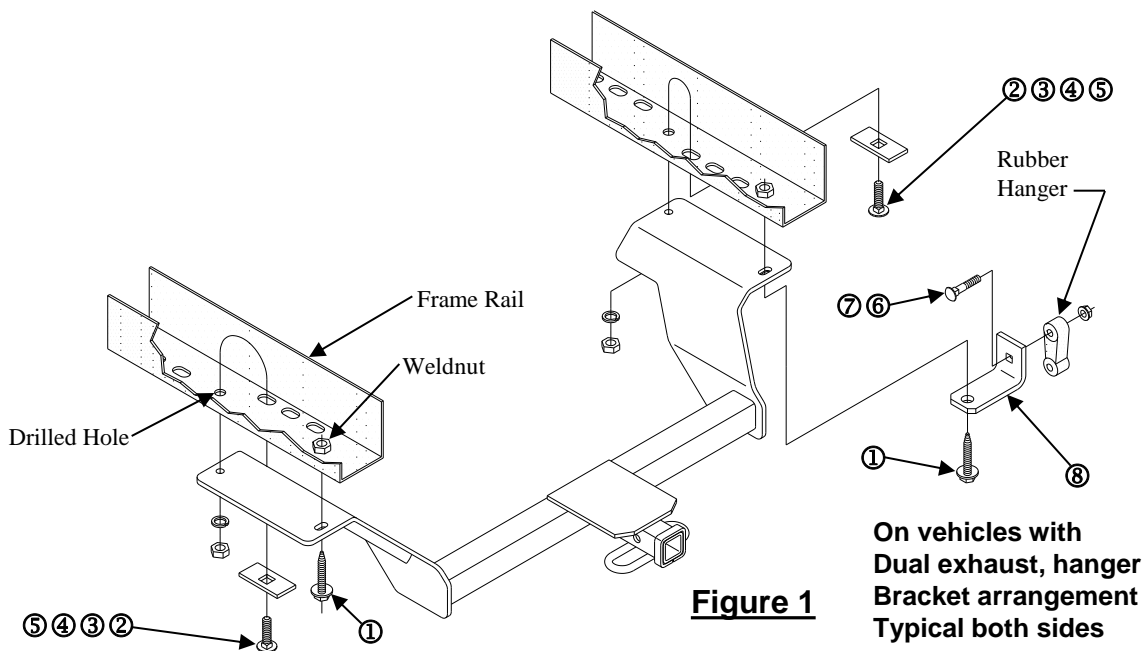


Figure 1

**On vehicles with
Dual exhaust, hanger
Bracket arrangement
Typical both sides**

①	Qty. (2)	Bolt Assembly M10 x 1.50 x 45mm CL9.8	⑤	Qty. (2)	Hex Nut 1/2-13
②	Qty. (2)	Carriage Bolt 1/2-13 x 1.75 GR5	⑥	Qty. (2)	Carriage Bolt 3/8-16 x 2" GR5
③	Qty. (2)	Block 1/4 x 1 x 3	⑦	Qty. (2)	Flanged Locknut 3/8-16
④	Qty. (2)	Lock Washer 1/2"	⑧	Qty. (2)	Exhaust Hanger Bracket

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

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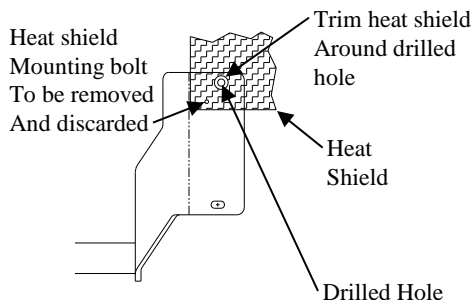


Figure 2

Heat shield trim –Passenger
Side Shown

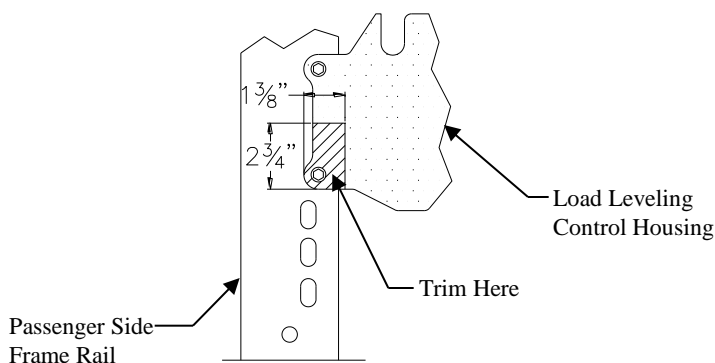


Figure 3

Load Leveling Control Housing
Trim – Passenger Side

1. Remove exhaust hanger bracket from bottom of frame rail and disconnect from rubber hanger attached to exhaust tail pipe. A replacement bracket is provided and will be installed later. Return factory exhaust brackets to vehicle owner.
2. Raise hitch into position. Using hitch as a template, drill (2) 1/2" holes.
Note: On vehicles equipped with heat shield, remove rearmost fastener which secures heat shield to frame rail and discard. Trim heat shield as shown in Figure 2.
Note: On vehicles equipped with automatic load leveling control, remove rearmost fastener which secures load leveling control housing to frame rail and discard. Trim load leveling control housing as shown in Figure 3.
3. Lower hitch and fishwire carriage bolts and blocks as shown in Figure 1.
4. Raise hitch into position and install remaining fasteners as shown in Figure 1. Heat shield, if present, will be sandwiched between frame and hitch side bracket at installation.
5. Attach hanger brackets. Install 3/8-16 x 2" carriage bolt thru square hole in bracket to bottom of frame. Slide rubber hanger onto 3/8" carriage bolt and secure with flanged locknut. Tighten nut against rubber hanger allowing hanger to rotate – DO NOT OVER TIGHTEN.

Tighten all M10 CL9.8 fasteners with torque wrench to 53 Lb.-Ft.

Tighten all 3/8 GR5 fasteners with torque wrench to 31 Lb.-Ft.

Tighten all 1/2 GR5 fasteners with torque wrench to 75 Lb.-Ft.

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