

General Installation Instruction

For Installing RECARO Track kit to a RECARO baseframe

KIT INFORMATION

TECH NOTE #: 121

KIT #: 0.70.9NT

APPLICATION: INSIDE TRACK (SLIDER) KIT – NO TABS

PARTS INCLUDED

Item	Part Number	Description	Qty
1	095.00.007.00	SHCHS M6X20 W/PATCH	6
2	30540807	WASHER, 5/16 ZINC	4
3	30752507	WASHER .25IDX.562ODX.065	6
4	30770907	INSIDE RELEASE LEVER	1
5	30870807	BOLT M8-1.25X22 10.9 DIN	4
6	464953	TRACK LH W/O TAB	1
7	564953	TRACK RH W/O TAB	1

NOTE: RECARO Track kits are required for certain installations.

INSTALLATION INSTRUCTIONS

1. Rest the RECARO seat on its back, on a clean dry surface. Be careful not to damage the seat.
2. The RECARO track kit includes M6 and M8 bolts. Use the following list to determine the correct bolts to mount the track kit to your seat.
 - a. Modular, SPD, Orthopaed, & SE: Use the (6) M6 bolts and washers (2 in front on each side, and 1 in the rear on each side)
 - b. Trend, Style, & Sport: Use the (4) M8 bolts and washers
3. Align the mounting holes on the track kit with the mounting holes on the base of the RECARO seat. You may need to move the seat tracks fore/aft to align all of the holes.
 - a. NOTE: If a plastic track cover is also being mounted, the cover is placed in between the seat and the track. The cover is available from your RECARO Dealer.
 - b. NOTE: Track kits are available in 2 styles.
 - c. Outside release track kits where the mechanism should face away from the center of the seat.
 - d. Inside release track kits where the mechanism should face towards the center of the seat.
4. Hand tighten the rear mounting bolts from the track kit to the base of the seat. This will allow for ease of installation of the release handle.
5. Snap the release handle into the track kit by aligning the holes on the side of the handle with the tab on the release mechanism on the tracks.
6. Actuate the release handle to slide the tracks rearward to access the front mounting holes.
7. Use the remaining bolts to secure the front of the tracks. Torque to the following specifications:
 - a. M6 Bolt – 10 Nm (89 in-lbs)
 - b. M8 Bolt – 22 Nm (195 in-lbs)
 - c. NOTE: Both bolts have a lock patch present on the fastener to ensure torque is maintained once installed.
8. Actuate the release handle to slide the tracks forward to fully torque the rear mounting bolts.
9. Mount the seat and track kit into the vehicle, following the vehicle manufacturer's bolt size and torque recommendations.