



3/3/14

**2009-2014 FORD F150
REAR BUMPER
P/N: 10-02409
INSTALLATION INSTRUCTIONS**

PART LIST

ITEM	DESCRIPTION	QTY.
Box 1	10-02409	
20-02409-1	Ford F150 Rear Bumper	1
20-72540	Hardware Pack, (Mounting)	
13-20536-Z	Bolt, 5/16" x 1"	8
13-30187-Z	Flat Washer, 5/16"	16
13-10155-Z	Nyloc Nut, 5/16"	8

Rear Bumper Installation Instructions

1. Remove rear bumper by first disconnecting all electrical wiring going to bumper. Remove the two bolts attaching bumper from bottom on either side, then remove the three bolts on either side, attaching bumper at top. Remove bumper.
2. Remove license plate lights from old bumper.
3. Remove L-Brackets from old bumper.
4. Remove spare tire lock.

5. Install spare tire lock to new RCD bumper.
6. Install license plate lights to new bumper.
7. Install L-Brackets previously removed on new bumper.
8. Install bumper on vehicle using 5/16" hardware provided.
9. Reconnect wiring harness to lights.
10. Remove license plate from old bumper and attach to new RCD bumper.

