



2/11/14

**2011-2014 CHEVY & GMC 2500HD
REAR BUMPER
P/N: 10-01411
INSTALLATION INSTRUCTIONS**

PART LIST

ITEM	DESCRIPTION	QTY.
Box 1	10-01411	
20-01011-1	GM 2500HD Rear Bumper	1
20-72514	Hardware Pack, (Mounting)	
13-20031-Z	Bolt, 1/2" x 1-1/4"	6
13-30447-Z	Flat Washer, 1/2"	6
13-30028-Z	Lock Washer, 1/2"	6
13-20081-Z	Bolt, 3/8" x 1-1/4"	2
13-30012-Z	Flat Washer, 3/8"	2
13-30151-Z	Lock Washer, 3/8"	2
15-12253	Plastic Plug	4

Rear Bumper Installation Instructions

1. *Remove rear bumper by first disconnecting all electrical wiring going to bumper, IE license plate lights, trailer plug and backup sensors. Remove the two bolts at center bottom attaching bumper to trailer hitch. Remove the bolt attaching bumper from bottom of frame on either side, then remove the three bolts on either side of frame and remove bumper.*
2. Disconnect and remove wiring from bumper.
3. Remove license plate lights. Remove backup sensors, if equipped.

4. Remove trailer plug by releasing tab at back and turning counterclockwise.
5. Remove retainer attaching spare tire tube and remove tube.
6. Install spare tire tube to new RCD bumper.
7. Install trailer plug to new RCD bumper.
8. Install license plate lights to new bumper.
9. Install backup sensors to new bumper if equipped. If not equipped, install four plastic plugs provided (15-12253).
10. Attach wiring harness previously removed to new RCD bumper.
11. Install bumper on vehicle using hardware provided.
12. Reconnect wiring harness to chassis wiring.
13. Remove license plate from old bumper and attach to new RCD bumper.

