



RBP™

ROLLING BIG POWER 1999-2016 FORD SUPER DUTY CREW CAB RX3



RBP-1306B-RX3/RBP-1306SS-RX3

HARDWARE INCLUDED

- 12- 8-1.25 x 25mm Hex Bolt
- 12- 8mm Lock Washer
- 18- 8mm x 24mm OD x 2mm Flat Washer
- 6- 8mm Hex Nuts
- 6- 8mm U-Nuts
- 2- 12mm x 37mm OD x 3mm Spacers

RECOMMENDED TOOLS

- 2- 13mm Wrenches

STEP 1- Locate the driver side step (The shorter bent side goes toward the front of the truck)

STEP 2- Remove any old steps and hardware, or remove any sealing tape and insulation that might be covering the holes in the inner panel, remove as required from truck.

STEP 3- Start installation towards the front of the driver side of the truck, locate the front set of factory holes in the body panel and the (2) holes in the pinch weld under the front of the front door, (**Figures 1 & 2**). Insert (1) 8mm U-Nut into the rectangular opening and line up the threaded hole in the Clip with the round hole next to the opening (**NOTE:** Threaded nut must go towards the inside of the body panel. Also, you may need to use a drill to enlarge an existing hole for the 8mm U-Nut if body panels over lap). Repeat this step on the fourth and fifth set of factory holes.

STEP 4- Place the driver side step in place and bolt the top of the mounting bracket to the back of the pinch weld where the threaded U-Nut is located by using (1) 8mm x 25mm Hex Bolt, (1) 8mm x 24mm OD Flat Washers, and (1) 8mm Lock Washer (**Note:** Some models could have a gap between the pinch weld and the front bracket only, use the 12mm x 37mm x 3mm Spacer to fill the gap). Bolt the bottom of the mounting bracket to the pinch weld by using (1) 8mm x 25mm Hex Bolt, (2) 8mm x 24mm OD Flat Washers, (1) 8mm Lock Washer, and (1) 8mm Hex Nut (**Note:** Insert Hex Bolts in from the outside, through the pinch weld and then the Bracket). Hand tighten at this time only and do this for all three brackets.

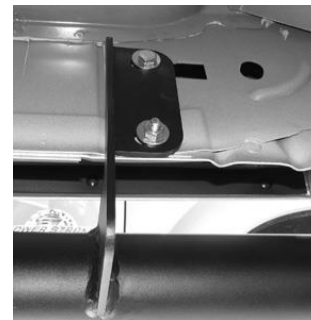
STEP 5- Once the step is installed and the bolts are hand tight, verify the fitment and alignment. Once everything is verified, torque the bolts down to 20lbs per square foot. Repeat steps for the passenger side.



Figure 1



Figure 2



Bracket