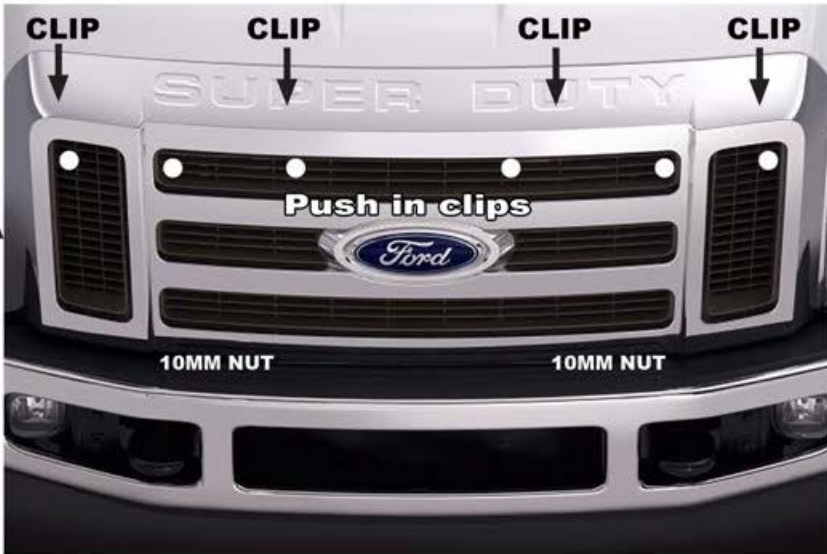


# 2008-2010 FORD SUPERDUTY GRILLE INSTRUCTIONS



1. Lift hood of truck.
2. Remove 2 8 mm nuts on bottom inside of grille.
3. Remove 6 phillip head screws from push in clip on top under side of grille shell.
4. Lift grille up while holding hood down to pop 4 clips holding grille on top.
5. Once grill shell is off truck, apply masking tape around shell to prevent scratching.
6. Cut center bars out according to diagram using an air saw or saws all.







**6. Cut plastic backing out on center opening down and around to look like this.**



**7. Cut side opening out**



**8. Lay new grille into opening, press firmly against shell, mark and drill 1/8in. holes for each of the six brackets.**



**9. After holes are all drilled, take the #10 screws and screw through hole while attaching spring nut to back side.**



**10. Attach side bracket for center opening as shown.**



**11. Finished grille, Now reverse steps 1 - 5 to re install grille shell.**