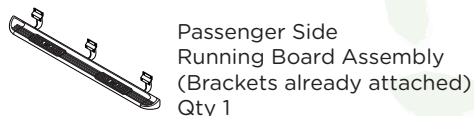
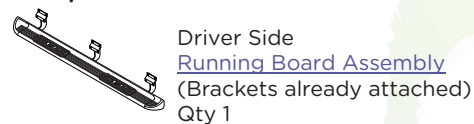


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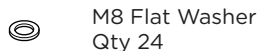
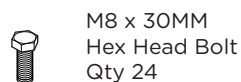
# RUNNING BOARD

# Raptor Series

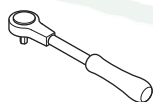
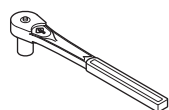
## Components:



## Hardware:



## Tools Required:



## Torque Specifications:

For Rocker Panel Installations  
M8 through M12 sized bolts/nuts are set to 15-20 ft lbs.

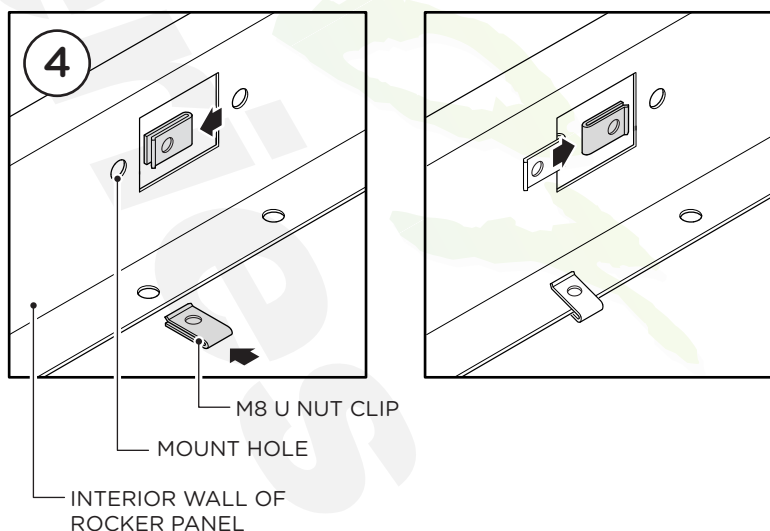
**Note: When installing the brackets and boards, all hardware must be left loose until all the items are attached.**

**1.** Remove all contents from the package and check stainless steel running boards for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

**2.** Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

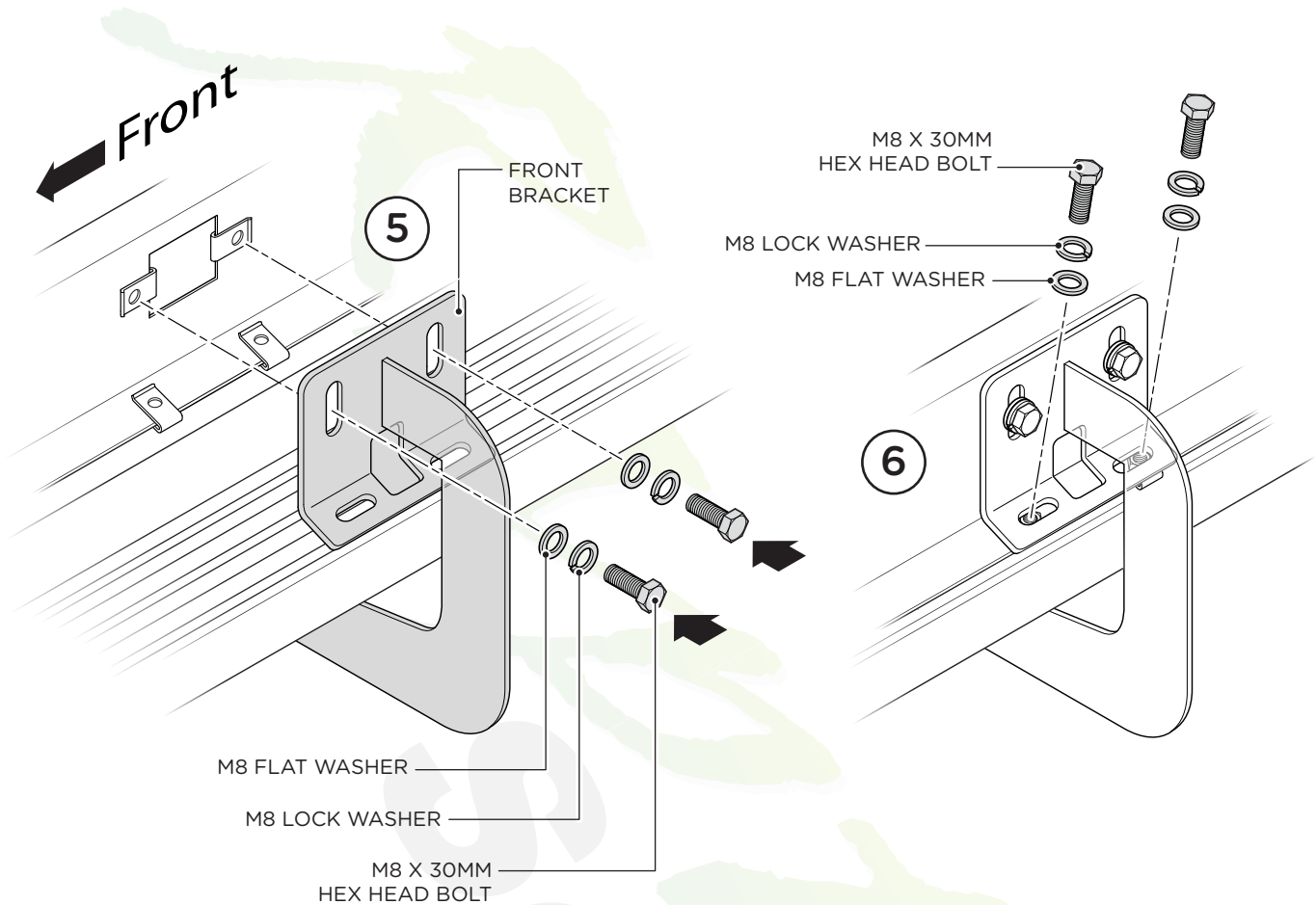
**3.** Existing mounting holes are located on the interior wall of the rocker panel. These mounting holes will be used per the following instruction.

**4.** On the vertical wall of each rocker panel, install the U Nut Clips into two round holes. Install these U Nut Clips so that the threads are to the inside of the rocker panel. Be careful not to drop the U Nut Clips inside of the rocker panel.



**5.** Install the Passenger Side Brackets by using two (2) M8 x 30MM Hex Head Bolts, two (2) M8 Flat Washers and two (2) M8 Lock Washer through the top two oblong holes and into the M8 U Nut Clips.

**6.** Complete the installation of the Brackets by fastening two (2) M8 x 30MM Hex Head Bolts, two (2) M8 Flat Washers and two (2) M8 Lock Washers through the bottom two oblong holes and into the M8 U Nut Clips.



Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.