

# RANCH HAND

## **INSTALLATION INSTRUCTIONS**

### **GRILL GUARD FOR:**

**2003 – 2007(Classic) CHEVY 1500**

**PART # GGC06HBL1**

1. Open hood and remove plastic cover, then the factory grill. *Note: You can mount the top brackets from underneath the bumper.*
2. *Note: There is a driver and passenger top bracket. They should measure 5 ½” in height. Remove the top - factory bumper bolts and install brackets. Reinstall grill and plastic cover.*
3. Remove tow hooks if present. They will be reinstalled later. *Note: On the 2005 and 2006 models, remove the cover around the tow hooks.*
4. On some trucks, you may have to cut an opening in the bottom plastic of the bumper.
5. Slide the leg of the grill guard through the opening of the bumper.
6. Bolt the tabs of the grill guard to the top mounting brackets. Place bolts from bottom facing up. Hand tighten only.
7. Reinstall tow hooks, if present, into the frame and use factory bolts to mount upright and tow hook to frame. Use ½” bolts to mount upright to frame if no tow hooks. Hand tighten.
8. *Note: There is a driver and passenger angle iron bracket. Bolt angle iron to bottom hole of frame and then bolt bottom of grill guard to angle iron.*
9. Tighten bolts that mount grill guard to side of frame. Then tighten top mounting bracket bolts. *Note: You can raise grill guard by loosening side bolts of the grill guard and lift grill guard up and retighten bolts.*
10. Tighten angle iron bolts.
11. **MAKE SURE NUTS AND BOLTS ARE TIGHT!**

### **----- WARNING -----**

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

# RANCH HAND

## **INSTALLATION INSTRUCTIONS**

### **2005 - `07 FORD SUPER DUTY / 2005 EXCURSION PART # GGF051BL1 (GRILL GUARD)**

1. Remove the four 18mm bumper bolts. Install the grill guard by using the same 18mm bolts. Hand tighten.
2. Place the bottom mounting bracket between the top side of the grill guard strap and the bottom side of the blocker beam. Use the ½” x 1 ½” bolts to install. Hand tighten.
3. Center the grill guard from side to side and make sure grill guard is level. Tighten the four 18mm bolts and then the ½” bolt.
4. **MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!**

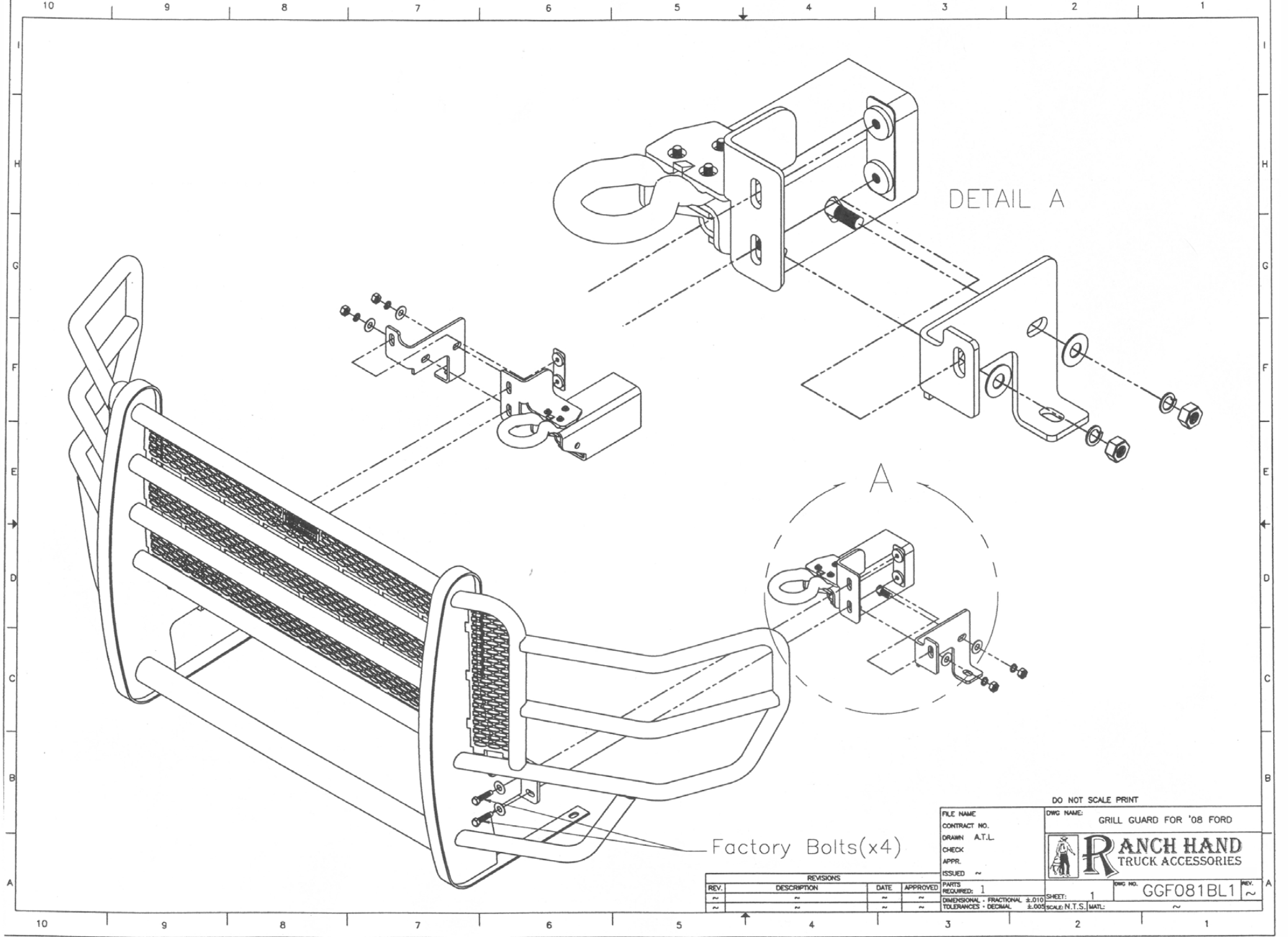
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DETAIL A

Factory Bolts(x4)

DO NOT SCALE PRINT

FILE NAME	DWG NAME: GRILL GUARD FOR '08 FORD
CONTRACT NO.	
DRAWN A.T.L.	
CHECK	
APPR.	
ISSUED ~	
<b>RANCH HAND</b> TRUCK ACCESSORIES	
PARTS REQUIRED: 1	DWG NO. GGF081BL1
DIMENSIONAL - FRACTIONAL ±.010	SHEET: 1
TOLERANCES - DECIMAL ±.005	SCALE: N.T.S. MATL: ~

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
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