



INSTALLATION INSTRUCTIONS

2015-up CHEVY 2500HD/3500HD HORIZON FRONT BUMPER PART # BHC151BMT / BHC151BMN

NOTES:

** YOU WILL HAVE TO CUT OFF A PORTION OF THE INNER FENDER WELL.*

** YOU WILL LOSE YOUR FACTORY TOW HOOKS & FOG LIGHTS.*

** IF YOU HAVE SENSORS, YOU WILL NEED TO DRILL 4-1" HOLES AND USE THE RUBBER GROMMETS PROVIDED.*

1. Open the hood and remove the plastic radiator cover. There will be (12) plastic clips.
2. Remove the (4) 10 mm bolts holding the grille in place. Carefully pry grille away from its position (10) snap clips.
3. Remove the factory side brackets. There will be (3) 15mm bolts on each side.
4. Remove the factory bumper by removing the two 18mm bolts from each side of the frame. They will be facing down.
5. Lay the bumper down then remove the sensor and fog light wires (if present) from the bumper. You will have to remove the (2) large black bumper support plates to remove sensors.
6. Reinstall the factory grille and plastic radiator cover.
7. Remove the two black bumper mounting plate by removing the (4) 15mm bolts. The bolts will be used to install the Horizon Frontend.
8. Remove the tow hooks.
9. Mount the Horizon frontend to the frame by reusing the 15mm factory bolts. Level the frontend and then tighten bolts.
10. Mount the license plate using ¼" bolts.
11. There are two Flood Lights and two Spot Lights. It is recommended to mount the flood lights in the outside holes and the spot lights to the inside holes. ***Note: For off road use only!***
12. MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!

----- WARNING -----

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment. The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment.

Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

BHC151BP - Bolt Package for BHC151BMT & BHC151BMN			
Part Description	Part Size	Buyout #	Quantity
Round Head Machine Screw Slotted Phillips	1/4" - 20 x 3/4"		2
Rubber Grommet	G3227-016000	RGROMMET1"X.8125	4
Poly Bag	6" x 10"		1
Flood Light	Light Flood LED 3"x3" 20W W/Harness -PR	BL-50	1 pr.
Spot Light	Light Spot LED 3"x3" 20W W/Harness -PR	BL-51	1 pr.

