

76-83 Jeep CJ5
76-86 Jeep CJ7
87-95 Jeep Wrangler YJ

Installation Instructions



IS-315-6
Part Numbers
31511, 31515,
31517, 31611,
31615 & 31617

Center Console

Parts Included:

Center Console - 1
Leveling Bracket - 1
#8 x 3/4" Phillips pan screws - 6
#14 x 1-3/4" Phillips pan screws - 3

Tools Required:

Electric Drill Motor
1/8" Drill bit
3/16" Drill bit
Phillips Screw Driver

Important Information

- Please refer to Section 1 on pages 1-3, for the Jeep CJ-7 and Wrangler ONLY.
- Please refer to Section 2 on Page 4, for the 1976-83 Jeep CJ-5 ONLY.

Section One – Installation Instructions

- 1) Position the Console in the desired position between the Driver/Passenger seats (Figure 1).
- 2) Position the Mounting Bracket under the rear of the Console with the legs of the Mounting Brackets level to the floor (Figure 2).

NOTE: The installation of the Mounting Bracket will not be required for the 76-83 CJ-5.



Figure 1



Figure 2

- 3) Adjust the position of the Console front to back and ensure that the shifter clearance for all gears is not obstructed by the Console position (Figure 3).
- 4) Using a pen, mark the position of the Mounting Bracket on the bottom of the Console (Figure 4).



Figure 3



Figure 4

- 5) Once the position is marked, remove the Console from the vehicle and set on a clean working table.
- 6) Reposition the Mounting Bracket over the marks previously made in Step 4.

Section 1 - continued

7) Secure the Mounting Bracket to the Console using the (2) 8 X ¾" Sheet Metal Screws provided (Figure 5).

8) Re-Position the Console between the Driver and Passenger seats.

NOTE: Position the Console as far forward as possible without interfering with the shifter.

9) Locate the (4) mounting holes on the Mounting Bracket.

10) Using the mounting holes as a drilling guide, drill (4) holes through the floor of the vehicle using 1/8" drill bit (Figure 6).

CAUTION: Take care not to cut or trip any wires/lines that might be in the area.

11) Secure Console and Mounting Bracket to the floor of the vehicle using the (4) 8 X ¾" Sheet Metal Screws provided.



Figure 5



Figure 6

12) Remove the Console's cup holder to expose the inner front section (Figure 7).

13) Drill one hole in the center and as far forward as possible through the bottom of the Console and the floor of the vehicle using a 3/16" drill bit (Figure 8).

14) Secure using (1) 14 X 1 ¾" Sheet Metal Screw provided.

NOTE: For more support you opt to install (2) Sheet Metal Screws in the front of the console.



Figure 7



Figure 8

Section Two continued on next page.

Section Two- Installation Instructions

- 1) Position the Console in the desired position between the Driver and Passenger seats as shown in Figure 1.
- 2) Adjust the position of the Console front to back and ensure that the shifter clearance for all gears is not obstructed by the Console position (Figure 2).

NOTE: Position the Console as far forward as possible without interfering with the shifter.

- 3) Drill (2) holes through the rear of the Console and floor of the vehicle using 3/16" drill bit.



CAUTION: Take care not to cut or trip any wires/lines that might be in the area.

- 4) Secure the Console to the floor of the vehicle using the (2) 14 X 1 3/4" Sheet Metal Screws provided.
- 5) Remove the Console's cup holder to expose the inner front section (Figure 3).
- 6) Drill one hole in the center and as far forward as possible through the bottom of the Console and the floor of the vehicle using a 3/16" drill bit (Figure 4).
- 7) Secure using (1) 14 X 1 3/4" Sheet Metal Screw provided.

