

# SJJ20S

## 07-18 Jeep Wrangler JK Stainless Steel Axleback System



Thanks again for purchasing your new stainless steel Pypes Performance Exhaust. Please take the time now to review these installation instructions and confirm that all the components in the kit were received in your shipment before you begin disassembly.



### BILL OF MATERIALS

- 1 SJJ20S Axle-back
- 1 HVC21 2.5" Band Clamp

1. After you have inventoried the parts begin by placing your Jeep on a lift or 4 jack stands so you can work safely under your vehicle.
2. Using a 15mm socket, loosen the factory band clamp securing the muffler assembly to the mid-pipe assembly.  
*Note: The factory clamp is tack welded to the assembly. Do not attempt to remove it completely.*
3. Lubricate the factory hangers and remove the muffler assembly from the vehicle.  
*Note: If having trouble removing the assembly from the factory mid-pipe, use a flat head screwdriver or small chisel to spread the slip joints on the factory pipe.*
4. Install the new muffler assembly to the factory mid-pipe and hang the brackets in the factory rubber hangers.
5. Align the system to ensure the tips are even and nothing is making contact with the frame or body of the Jeep. Once everything is aligned properly, tighten the 2.5" band clamp at the factory mid-pipe to complete the installation.

**Now it's time to fire up your Jeep and enjoy your new Pypes Performance exhaust!**



PYPER

4  
WHEEL  
DRIVE

DRIVE







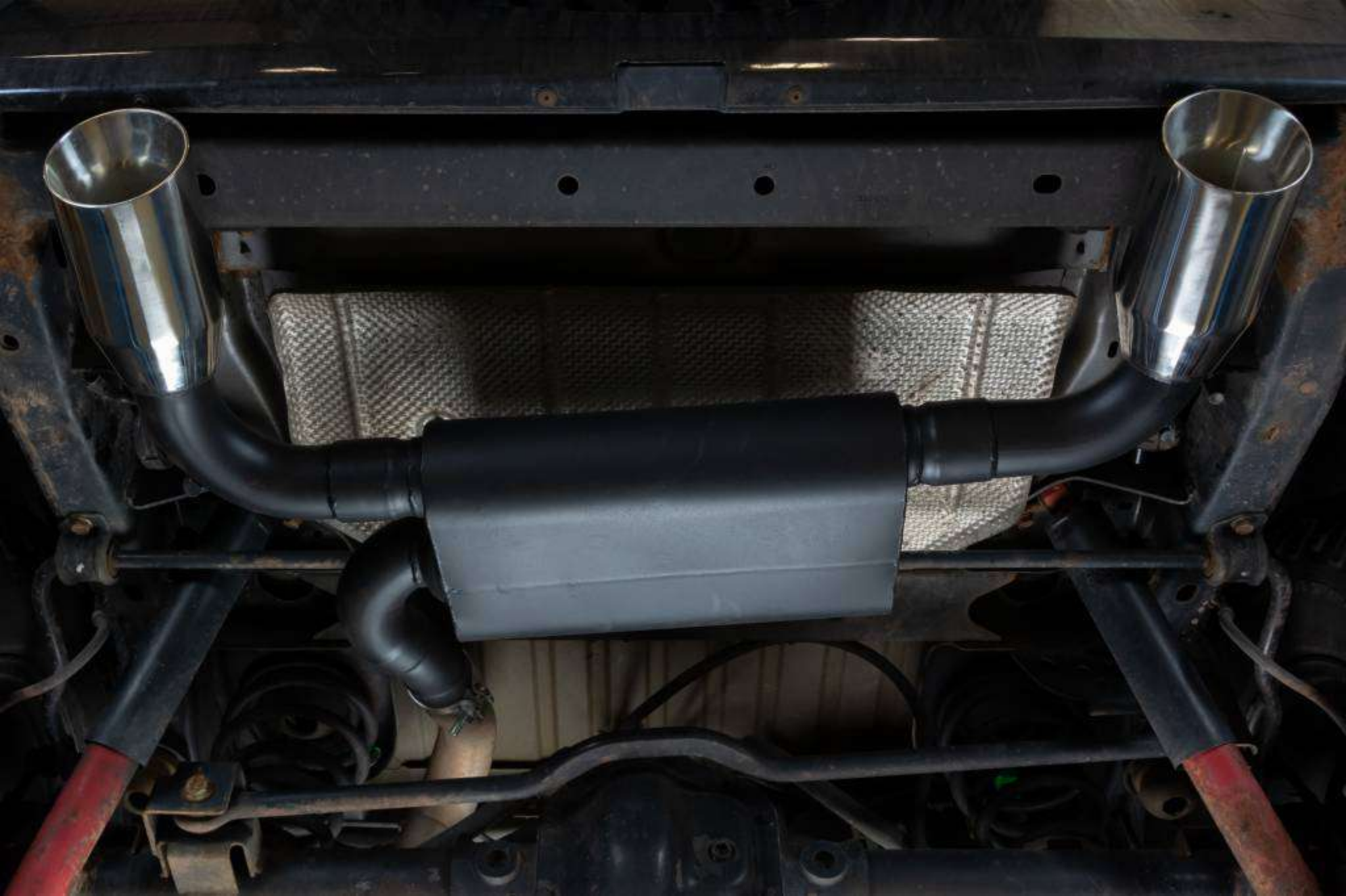




2.75" MANDRELS











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