

## XFM43/ XFM44

409 Stainless Steel 2005-07 Ford Mustang X-pipes



**XFM43:** 2005-07 Mustang After-Cat X-Pipe

**XFM44:** 2005-07 V6 Mustang After-Cat X-Pipe

Thanks again for purchasing your new 409 stainless steel Pypes Performance Exhaust 05-08 Ford Mustang GT X-pipe. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. These kits will include your new x-pipe with 02 bungs and installation hardware. Installation of this kit will require a few simple hand tools, a cutting device and penetrating oil.

### XFM43 or XFM44

These X-pipes are designed to convert your factory h-pipe into an x-pipe without voiding the manufacturers warranty. This installation will require simple hand tools and a cutting device such as a hack saw, cut-off wheel or a Sawsall.

1. Before unbolting any part of you existing factory h-pipe, line up the two hanger points on the Pypes After-cat x-pipe with the factory mounting points on the transmission crossmember. Mark a cutting line on your factory h-pipe approximately in the middle of the expanded end of the new x-pipe. This line should be 8"-9" inches behind your factory catalytic converters. Once you have checked the measurement twice, make the cuts through the driver and passenger pipes. Make sure to deburr the two cuts, to allow for a good seal and flow once the new X-pipe is installed.

2: Now you can unbolt the factory bandclamps located at the factory midpipes. Once undone you will be able to drop out the the cut portion of your original h-pipe.

3: You can now install your new x-pipe. Slide the x-pipe hanger through the factory mounting points, slide on the factory band clamps and install the HVC21 band clamps on the front of the x-pipe. You can now tighten all the clamps.

4. Test drive the car for several miles and inspect for leaks or loose connections. A black residue around a connection indicates an exhaust leak.

5. After around 50 miles of driving, re-inspect for leaks and loose connections.

**Note:** Any 2008-10 V6 or GT owners with vehicles sent from the factory without the two transmission cross-member exhaust hangers must purchase them from your local dealer and install them in the proper mounting hole to insure your new x-pipe will fit properly.

