2011+ FORD SD Bumper Grille Installation Instructions

Please read all instructions before installation and to check to see that all parts are included.

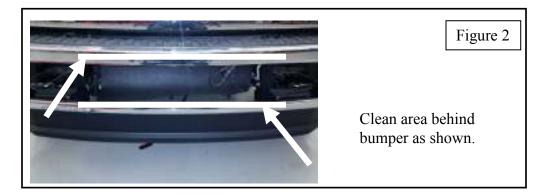| KIT CONTENTS:	
Description	**Qty.**
Bumper Grille	1
Alcohol Wipe	1
Only for Lighted Grille (below)	
Light Bar (Installed)	**1 or 2**
Wiring Harness	1
Switch	1
Light Bar Installation Instructions	1

Bumper Grille Installation

1. Remove bumper grille from packaging. Check to see if all parts from above table are included.

2. Remove factory license plate by unhooking the bottom hooks first. Then squeeze the top two clips to release the license plate from the bumper.

3. From under the vehicle, remove the three plastic clips that hold the rubber flap to the bumper. Ensure you do not break the plastic clips as you will need them to reinstall the flap when finished. This will allow for easier installation of the bumper grille later. Fold the flap out of the way. See Figure 1.

Figure 1

Plastic clips removed from bumper.

4. Using the provided alcohol wipe, wipe down all areas that the bumper grille adheres to the Bumper. Refer to Figure 2.

Figure 2

Clean area behind bumper as shown.

5. Insert the grille into the bumper starting with the bottom of the grille first. Refer to Figure 3 for installation

Figure 3

Veiwed from front Passenger Side of vehicle.

6. Rotate the grille upwards inserting the two tabs into the holes for the factory license plate. See Figure 4.

Figure 4

7. Once the tabs are in the license plate holes, place the upper tabs behind the bumper while rolling the grille into place. The final grille placement will look like Figure 5.

Figure 5

8. Remove the backing from the tape and from the backside of the grille press against the bumper grille tabs to adhere them to the bumper. Apply firm pressure to all locations for 30 seconds.

9. Fold down tabs inserted into the license plate holes.

10. Reinstall license plate holder and reinsert the three plastic clips for the rubber flap.

11. **Do not wash and avoid driving the vehicle for 12-24 hrs** to allow the tape to fully adhere to the bumper.

12. Continue onto wiring instructions if you purchased the lighted grille.