

## 2011-14 RAM HD Bumper Grille Installation Instructions

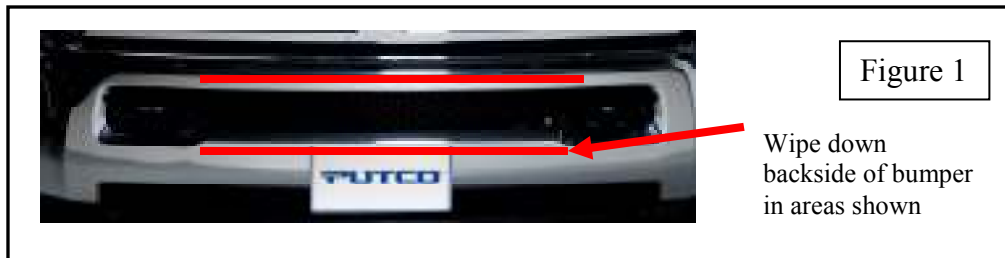
**Please read all instructions before installation and to check to see that all parts are included.**

| KIT CONTENTS:                          |      |
|--|------|
| Description                            | Qty. |
| Bumper Grille                          | 1    |
| Alcohol Wipe                           | 1    |
| <b>Only for Lighted Grille (below)</b> |      |
| Light Bar (Installed)                  | 1    |
| Wiring Harness                         | 1    |
| Switch                                 | 1    |
| Light Bar Installation Instructions    | 1    |

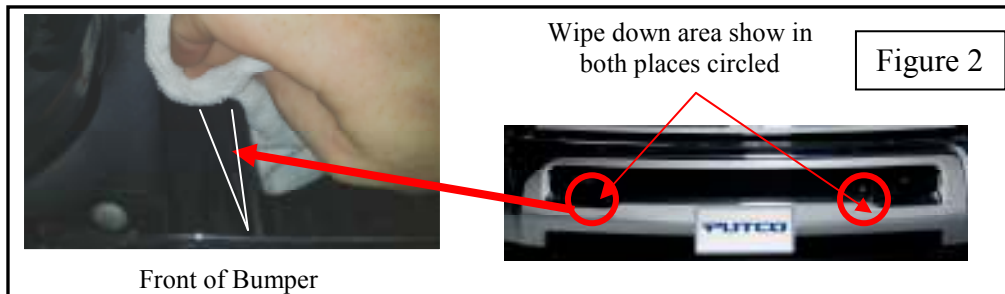


### Bumper Grille Installation

1. Remove bumper grille from packaging. Check to see if all parts from above table are included.
2. Using the provided alcohol wipe, wipe down all areas that the bumper grille adheres to the Bumper. Refer to Figure 1.



3. Also clean transmission cooler supports on outside ribs that support the bumper grille and allow to dry. Refer to figure 2.



**Note: Bumper Grille comes pre-bent to nearly 90 degrees, the remaining angle will be bent into place by hand with the grille installed**

4. Insert the grille into the bumper starting with the left bent leg. Angle the right bent leg down to allow the left bent leg to fit into opening referenced in figure 2. Refer to Figure 3 for installation



5. Rotate the right leg back up rolling the top edge inside the grille opening. The right leg will then slide through the larger opening for the toe hook as shown in Figure 4.



6. Position the grille in the opening to find center and tape tab location. Note the positioning of the grille and remove 3M tape backing from all locations (7 locations in total)
7. With grille centered in the opening bend side legs into 90 degree position so that they contact the transmission cooling bracket support and is sitting on the ribs.
8. From the backside of the grille press against the bumper grille tabs to adhere them to the bumper. Apply firm pressure to all locations for 30 seconds
9. **Do not wash and avoid driving the vehicle for 12-24 hrs** to allow the tape to fully adhere to the Bumper.
10. Continue onto wiring instructions if you purchased the lighted grille.