



## 2009-2012 Ford F150 XLT DFX Punch Grille Instruction Sheet 64420 &64420B

**PLEASE READ ALL INSTRUCTIONS BEFORE INSTALLATION AND CHECK TO SEE THAT ALL PARTS ARE INCLUDED.**

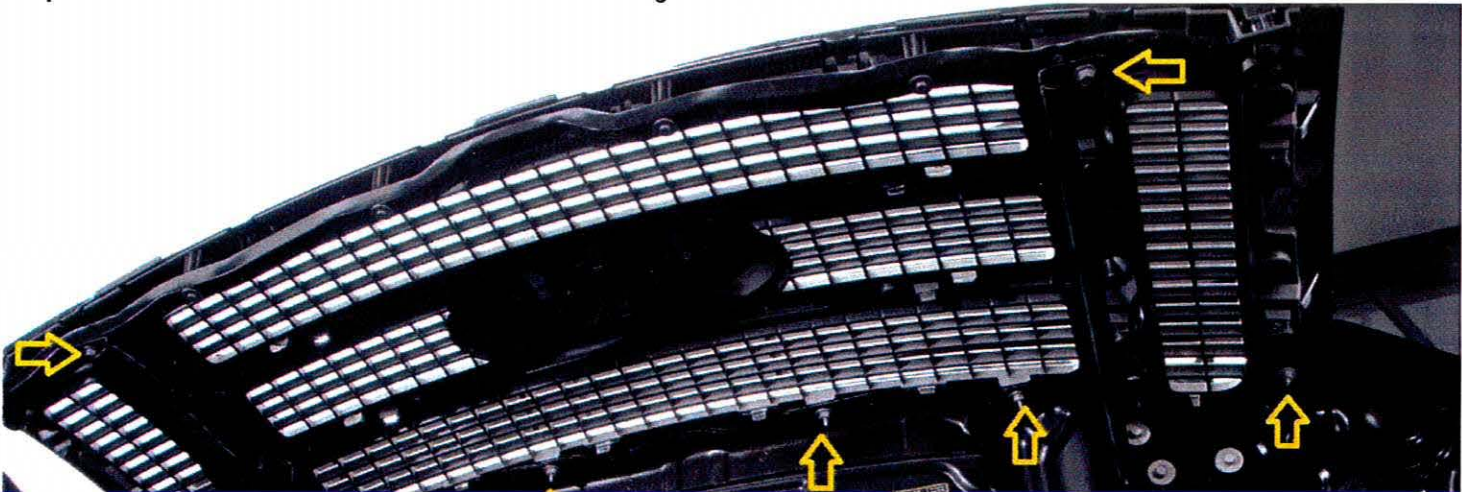
**Please consult your Vehicles owners manual for vehicle air flow restrictions**  
**Putco is not liable for any vehicle damage resulting from the installation of our Grille inserts**

**Step 1:** Verify kit contents. (one grille, 6 brackets, and hardware kit)

**Step 2:** Hold your grilles up to your factory grille to check for proper fit.

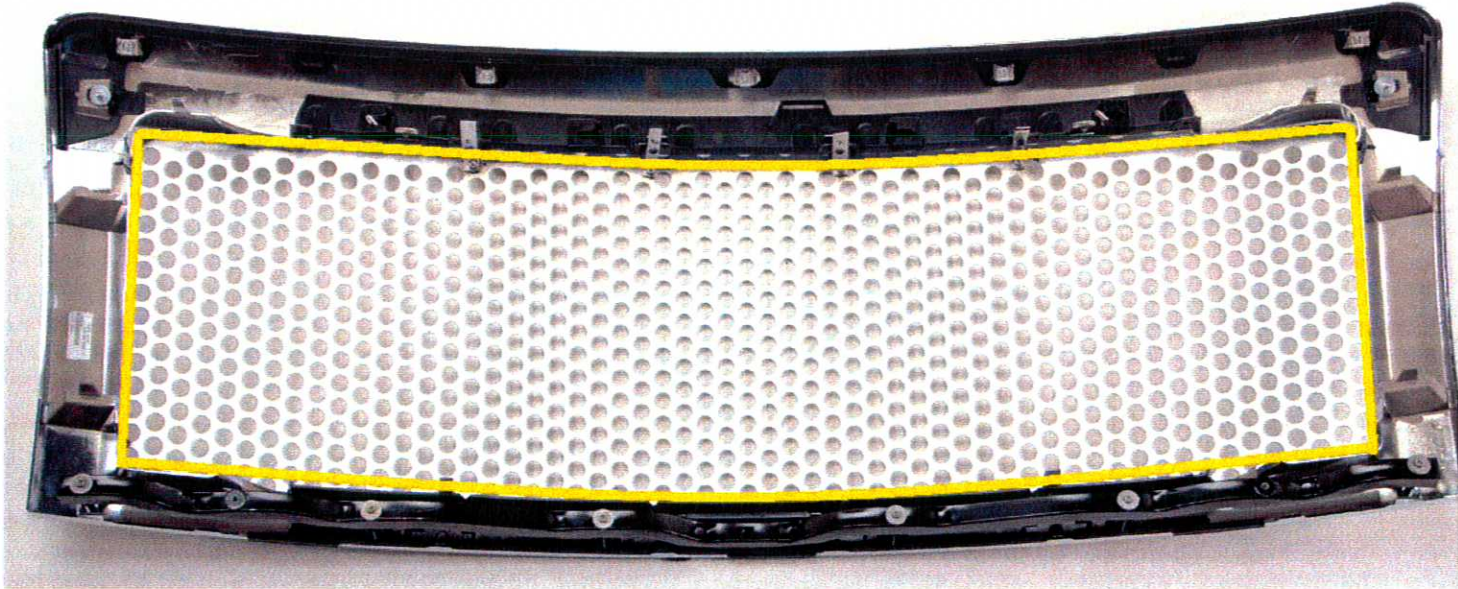
**Step 3:** Open the hood.

**Step 4:** Remove the 6 nuts and 2 bolts that secure the grille to the hood.

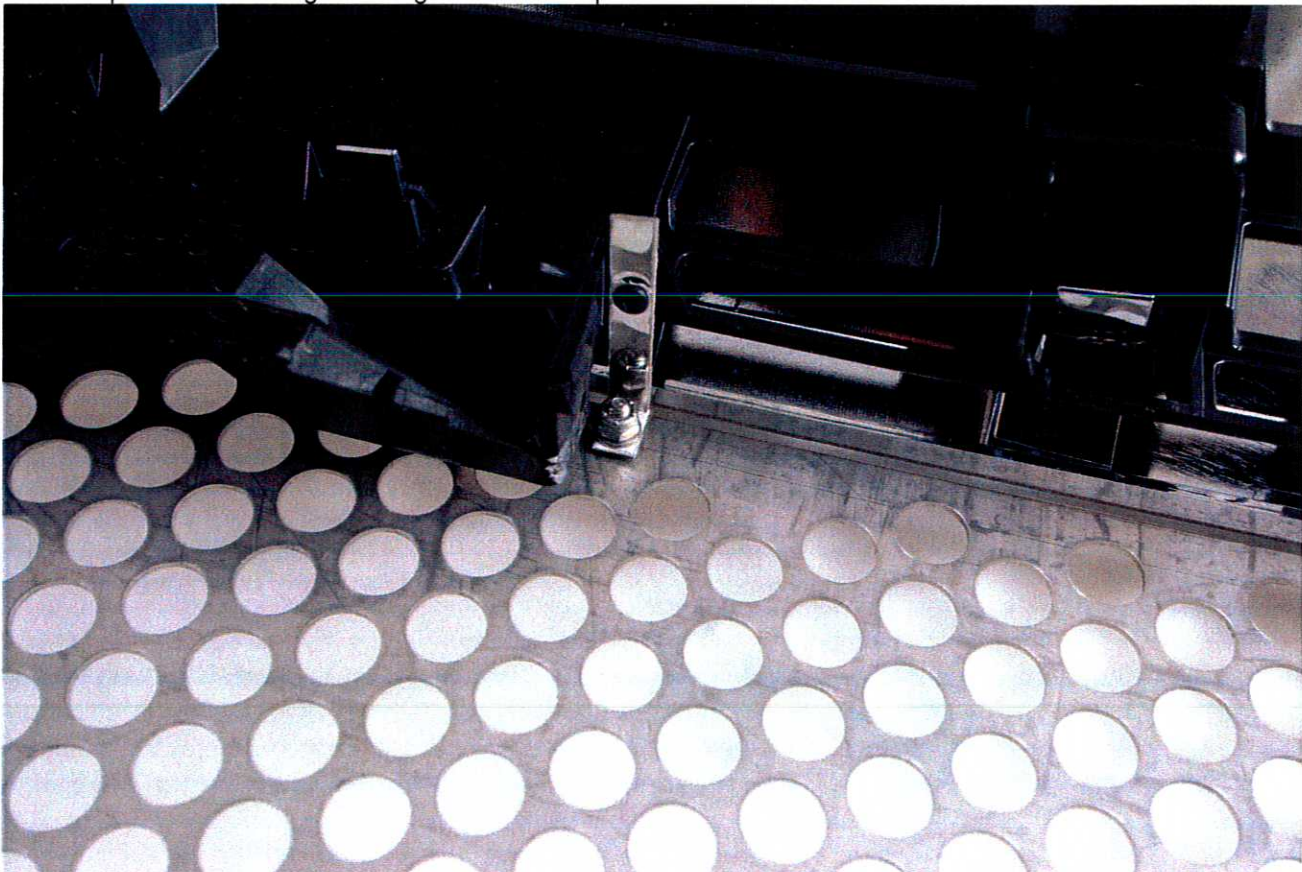




**Step 7:** Using a cut off wheel or suitable tool, follow the highlighted line in the picture below to cut away the factory grille.



**Step 8:** After the surround is cut, attach the L brackets with the included washers and nuts. Position the L brackets so it is parallel to the edge of the grille like in the picture shown below.



**Step 9:** Lay the Punch Grille in the surround making sure the grille is fully seated and all the gaps are consistent. Mark all the holes from the L bracket.



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**Step 10:** Drill a 1/8<sup>th</sup> hole in the locations marked in the previous step.

**Step 11:** With the supplied Phillips screws attach the grille to the surround.

**Step 12:** Now that the grille is assembled, reverse the disassembly process to reinstall the grille to the vehicle.

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**Note:** PUTCO recommends applying a high quality automotive wax to maintain the original appearance.

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