

2015+ GMC Yukon/ Yukon XL Grille Installation Instructions

<u>Please read all instructions before installation and to check to see that all parts are included.</u> <u>Putco is not liable for any damage due to installation</u>

KIT CONTENTS:	
Description	Qty.
Boss Grille	1
1/4" - 20 Bolt	6
1/4" - 20 Nylock Nut	6
1/4" Washer	12
Only for Lighted Grille (below)	
10" Luminix Light	1
Wiring Harness	1
Switch	1
Light Bar Instructions	1

Tools Needed:

- 7mm, 10mm Wrench
- 7/16" Wrench
- 5/32" Hex Wrench
- Flat Head Screw Driver
- Saw- Recommended: Oscillating Hand Tool
- 1/4" Drill bit

Insert Grille Installation

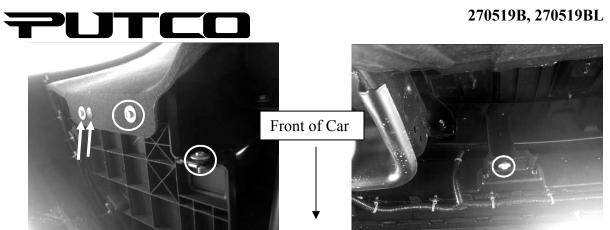
1. Remove Grille from packaging. Check to see if all parts from above table of kit contents are included.



2. Open hood, remove plastic cover by removing 6 retaining clips with flat head screw driver. Locations shown above. Set aside retaining clips and cover.



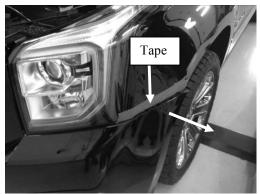
3. Remove (4) 10mm bolts from the top of grille and set aside. Locations shown above.



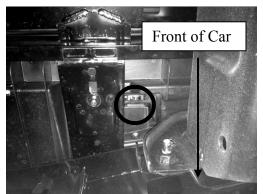
4. Underneath front bumper, remove (8) 10mm bolts and (2) plastic push clips. Locations shown above are of just the driver side locations. Set bolts and push clips aside.



 In front driver fender well, remove and set aside (6) 7mm bolts in locations shown. Repeat on passenger side.



6. Apply tape to lower edge of fender. Pull front bumper away from the fender as shown above. Driver side is shown, repeat on passenger side.



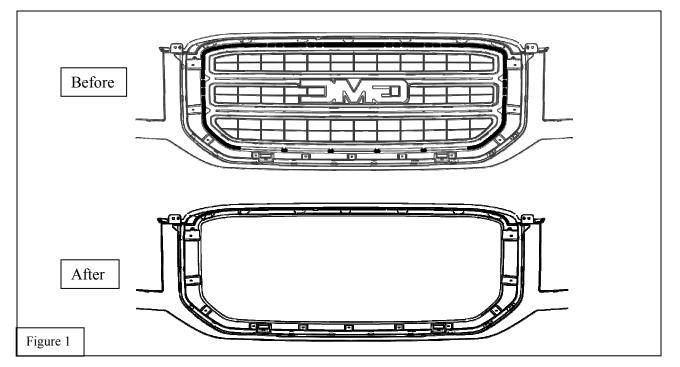
7. Underneath front bumper, use a straight screw driver and unclip (2) plastic clips that hold the grille to the frame. Passenger side is shown repeat on driver side.



8. Unclip wiring harness, Location indicated by circle. Remove bumper and grille assembly from vehicle. Lay in a safe location. Grille does not need to be removed from bumper to finish the installation.



9. Use saw to cut inner part of grille and discard. Cut line is shown on first image of Figure 1. (The images in Figure 1 are shown from the back side of the grille)



(All Yukon grilles will be cut in location shown above)

- 10. Insert Putco grille into the grille shell. Position grille in grille shell and mark holes through brackets for drilling. Remove Putco grille and drill 1/4" holes in locations marked.
- 11. Reinsert grille into grille shell and bolt in using supplied hardware. Tighten bolts using a 7/16" wrench and 5/32" hex wrench.
- 12. Once Putco grille is tightened in grille shell, bolt grille assembly back in vehicle and reassemble.