



**PRO COMP SUSPENSION**

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**Suspension Systems that Work!**

**PN# PLT09103  
1996-2004 Toyota  
Tacoma/ 1996-2006  
Toyota Tundra/ 1996-  
2002 Toyota 4-  
Runner/ 2000-2006  
Toyota Sequoia 2WD  
& 4WD Spacer Kit**

This document contains very important information that includes warranty information and instructions for resolving problems you may encounter. Please keep it in the vehicle as a permanent record.

Part #	Description	Qty.
M03271-BK-01	COIL SPRING SPACER	2
M03272-BK-01	COIL SPRING SPACER	2
S10762	HARDWARE PACK	6
S10518	10mm NYLOCK NUT	6

**RECOMMENDED PRO COMP SHOCKS**

	<u>2004-2006 Tundra Double Cab</u>	<u>1999-2006 Tundra Extra Cab</u>
<u>Front Strut:</u>	N/A	N/A
<u>ES9000 (rear):</u>	922518	922518
<u>MX-6 (rear):</u>	MX6159	MX6159

**Optional Equipment Available from your Pro Comp Distributor!**

**Tundra**  
**4WD Suspension Lift Kit: 57094**  
**Brake Line Kit: 7212** (Use With Suspension Lift Kit)  
**Skid Plate: 57193** (Use With Suspension Lift Kit)  
**Light Bar: 17000**

Also, Check out our outstanding selection of Pro Comp tires to compliment your new installation!

**Equipment Available from your Pro Comp Distributor!**

**1996-2003 Tacoma 4WD 4" Suspension Lift Kit: 57095/57095MX**  
**\*Traction Bars: 71000 (Crew Cab) Mounting kit: 77182**  
**\*Skid Plate 57195**  
**\*Coil Over Upgrade Kit also Available: 618053**

\*(Can only be used in conjunction with a Pro Comp suspension lift kit)

Also, Check out our outstanding selection of Pro Comp tires to compliment your new installation!

## Introduction:

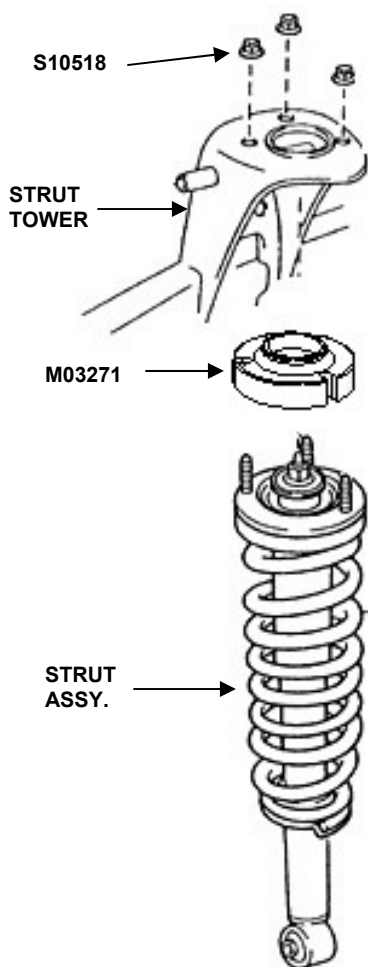
- ◆ **This installation requires a professional mechanic!**
- ◆ We recommend that you have access to a factory service manual to assist in the disassembly and reassembly of your vehicle. It contains a wealth of detailed information.
- ◆ Prior to installation, carefully inspect the vehicle's steering and driveline systems paying close attention to the tie rod ends, ball joints, wheel bearing preload, pitman and idler arms. Additionally, check steering-to-frame and suspension-to-frame attaching points for stress cracks. The overall vehicle must be in excellent working condition. Repair or replace all worn or damaged parts!
- ◆ Read the instructions carefully and study the illustrations before attempting installation! You may save yourself a lot of extra work.
- ◆ Check the parts and hardware against the parts list to assure that your kit is complete. Separating parts according to the areas where they will be used and placing the hardware with the brackets before you begin will save installation time.
- ◆ Check the special equipment list and ensure the availability of these tools.
- ◆ Secure and properly block vehicle prior to beginning installation.
- ◆ ***ALWAYS*** wear safety glasses when using power tools or working under the vehicle!
- ◆ Use caution when cutting is required under the vehicle. The factory undercoating is flammable. Take appropriate precautions. **Have a fire extinguisher close at hand.**
- ◆ Foot pound torque readings are listed on the Torque Specifications chart at the end of the instructions. These are to be used unless specifically directed otherwise. Apply thread lock retaining compound where specified.
- ◆ ***Please note that while every effort is made to ensure that the installation of your Pro Comp lift kit is a positive experience, variations in construction and assembly in the vehicle manufacturing process will virtually ensure that some parts may seem difficult to install. Additionally, the current trend in manufacturing of vehicles results in a frame that is highly flexible and may shift slightly on disassembly prior to installation. The use of pry bars and tapered punches for alignment is considered normal and usually does not indicate a faulty product. However, if you are uncertain about some aspect of the installation process, please feel free to call our tech support department at the number listed on the cover page. We do not recommend that you modify the Pro Comp parts in any way as this will void any warranty expressed or implied by the Pro Comp Suspension company.***

## Please Note:

- ⇒ Front suspension and head light realignment is necessary!
- ⇒ Speedometer and ABS recalibration will be necessary if larger tires (10% more than stock diameter) are installed.
- ⇒ **IT IS ADVISABLE THAT YOU HAVE HELP AVAILABLE WHEN INSTALLING THIS KIT. SOME COMPONENTS ARE HEAVY AND AWKWARD. AN ADDITIONAL SET OF HANDS IS GOOD INSURANCE AGAINST INJURY!**

# Installation:

1. Read complete instructions before beginning installation, the following special tools are recommended: Coil spring compressor, floor jack, ball joint separator, jack stands, bench vise, and metric hand tools.
2. Jack the vehicle in the center of the front cross member.
3. Support the vehicle by placing jack stands on the frame cross member so that the front tire/wheels are off the ground.
4. Remove the front tires/wheels.
5. Disconnect the sway bar end links and remove the upper ball joint cotter pin and nut.
6. Separate the upper ball joint from the spindle. (Using ball joint separator or a suitable tool, be careful NOT to damage the ball joint boot)
7. Remove upper strut tower nuts holding strut assembly to strut tower (3) on each side of vehicle.
8. Remove the lower strut bolt from the lower control arm and remove the strut assembly from the vehicle. (Note the direction of the bolt for reinstallation)
9. Compress the coil spring on the strut assembly with a suitable coil spring compressor so that the coil spring has about 3/8" play in the strut and remove the upper strut isolator mount nut.
10. Remove the coil spring isolator from the upper strut mounting plate.
11. Replace the upper strut mounting plate studs with the supplied 10mm longer studs S10762 with a bench vise and a deep well socket. (3 on each side)
12. Install the supplied coil spring isolator MO3272 to the upper strut mounting plate.



13. Reinstall the compressed coil spring onto the strut assembly and re-attach the upper strut mount plate using the stock hardware. See diagram. Torque upper strut mounting plate nut to 18 foot-pounds.

14. Decompress the coil spring in the strut assembly. Make sure that the spring is seated correctly into the strut assembly alignment indentation at the bottom of the strut and the top isolator.

15. Slide the coil spring spacer M03271 onto the top of the strut assembly over the 10mm studs.

16. Install the strut assembly into the strut tower and start the upper three 10mm lock nuts S10518. (Make sure that the bottom of the strut is aligned as well)

17. Install the lower strut bolt in the original position and torque to 100 foot-pounds. (Step 8)

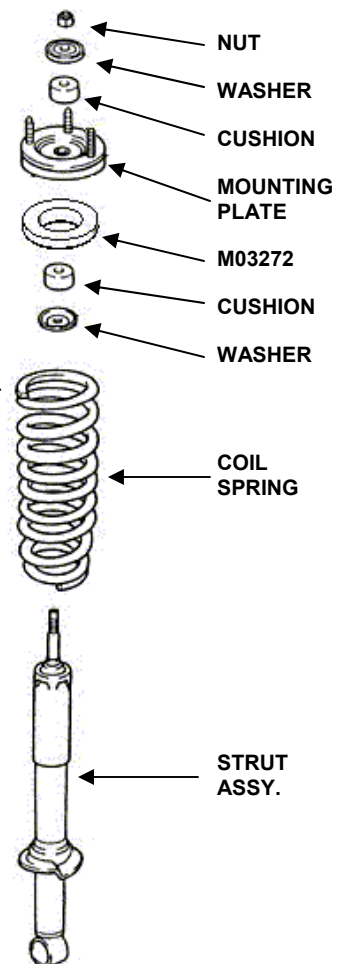
18. Using the floor jack, raise the lower control arm and connect the upper ball joint on the upper control arm to the spindle. Torque nut to 80 ft lbs. and make sure that you replace the cotter pin. (Not supplied)

19. Install the front tires/wheels.

20. Lower the vehicle onto the ground and tighten the upper strut tower 10mm nuts S10518. Torque to 35 foot-pounds. (3 on each side)

**21. Do a wheel alignment after lift install.**

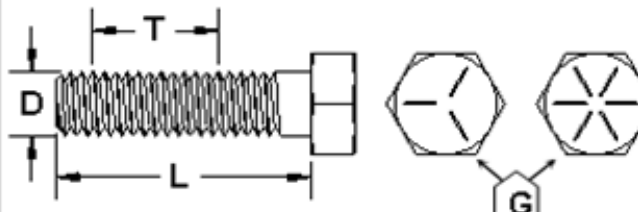
**22. RETORQUE ALL BOLTS AFTER 500 MILES.**



Use this only as a guide for hardware without a called out torque specification in the instruction manual.

<b>Bolt Torque and ID</b>						
<b>Decimal System</b>			<b>Metric System</b>			
All Torques in Ft. Lbs. Maximums						
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290

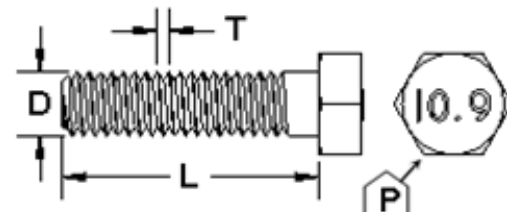
  



1/2-13x1.75 HHCS      **Grade 5    Grade 8**  
 (No. of Marks + 2)

D    T    L    X

G = Grade (Bolt Strength)  
 D = Nominal Diameter (Inches)  
 T = Thread Count (Threads per Inch)  
 L = Length (Inches)  
 X = Description (Hex Head Cap Screw)



M12-1.25x50 HHCS

D    T    L    X

P = Property Class (Bolt Strength)  
 D = Nominal Diameter (Millimeters)  
 T = Thread Pitch (Thread Width, mm)  
 L = Length (Millimeters)  
 X = Description (Hex Head Cap Screw)