



PRO COMP SUSPENSION

Suspension Systems that Work!

**Part # 71182
Lateral Trac Bar
Mount Kit**

This document contains very important information that includes warranty information and instructions for resolving problems you may encounter. Please keep it in the vehicle as a permanent record.

Part #	Description	Qty.	Illus.	Page
90-1894	Trac Bar Rear Mount	2	1	3
90-3189	Trac Bar Front Mount (Pass.)	1	3	4
90-3192	Trac Bar Front Mount (Drvr.)	1	3	4
90-6120	Hardware Pack Containing:			
70-0505501500	1/2" x 5 1/2" USS Gd. 5 Hex Bolt	2	1	3
70-0504501500	1/2" x 4 1/2" USS Gd. 5 Hex Bolt	2	3	4
73-05000030	1/2" SAE Flat Washer	8	1,3	3,4
72-05000100512	1/2" USS Nyloc Nut	4	1,3	3,4
90-6122	Hardware Pack Containing:			
90-2152	Sleeve, 7/8" x .180 Wall x 3 15/16"	2	2	4
90-2153	Sleeve, 7/8" x .180 Wall x 2 13/16"	2	2	4
15-10953	Red Pivot Bushing	8	2	4
90-6121	Hardware Pack Containing:			
70-0431251500	7/16" x 1 1/4" USS Gd. 5 Hex Bolt	6	3	4
73-04300030	7/16" SAE FlatWasher	12	3	4
72-04300100512	7/16" USS Nyloc Nut	6	3	4
90-6029	Brakeline Support Kit			

Introduction:

- ◆ **This installation requires a professional mechanic!**
- ◆ We recommend that you have access to a factory service manual for your vehicle to assist in the disassembly and reassembly of your vehicle. It contains a wealth of detailed information.
- ◆ Prior to installation, carefully inspect the vehicle's steering and driveline systems paying close attention to the tie rod ends, ball joints, wheel bearing preload, pitman and idler arm. Additionally, check steering-to-frame and suspension-to-frame attaching points for stress cracks. The overall vehicle must be in excellent working condition. Repair or replace all worn or damaged parts!
- ◆ Read the instructions carefully and study the illustrations before attempting installation! You may save yourself a lot of extra work.
- ◆ Check the parts and hardware against the parts list to assure that your kit is complete. Separating parts according to the areas where they will be used and placing the hardware with the brackets before you begin will save installation time.
- ◆ Check the special equipment list and ensure the availability of these tools.
- ◆ Secure and properly block vehicle prior to beginning installation.
- ◆ **ALWAYS** wear safety glasses when using power tools or working under the vehicle!
- ◆ Use caution when cutting is required under the vehicle. The factory undercoating is flammable. Take appropriate precautions. Have a fire extinguisher close at hand.
- ◆ Foot pound torque readings are listed on the Torque Specifications chart at the end of the instructions. These are to be used unless specifically directed otherwise. Apply thread lock retaining compound where specified.
- ◆ ***Please note that while every effort is made to ensure that the installation of your Pro Comp lift kit is a positive experience, variations in construction and assembly in the vehicle manufacturing process will virtually ensure that some parts may seem difficult to install. Additionally, the current trend in manufacturing of vehicles results in a frame that is highly flexible and may shift slightly on disassembly prior to installation. The use of pry bars and tapered punches for alignment is considered normal and usually does not indicate a faulty product. However, if you are uncertain about some aspect of the installation process, please feel free to call our tech support department at the number listed on the cover page. We do not recommend that you modify the Pro Comp parts in any way as this will void any warranty expressed or implied by the Pro Comp Suspension company.***

INSTRUCTIONS:

BEFORE YOU BEGIN:

- ⇒ Read the instructions and study the illustrations before attempting installation. Separate parts according to the areas where they will be used. Placing the hardware with the brackets before you begin will save installation time.
- ⇒ Check the parts and hardware against the parts list to assure that your kit is complete.
- ⇒ Always wear safety glasses when using power tools.

INSTALLATION INSTRUCTIONS:

- 1) Place floor jack under rear axle and raise vehicle. Place jack stands under frame to support vehicle. Set emergency brake and block front wheels, in front and behind tires. Remove rear wheels and shocks.
- 2) Unbolt u-bolts, lower axle and install the lateral trac bar rear mount (90-1894) between the lift block and the axle housing as shown in ILLUSTRATION 1. Make sure the index pin on the block goes through the mount plate and into the hole in the housing. Reinstall the u-bolts and tighten.
- 3) Install the bushing and sleeves into the lateral trac bar tubes as shown in ILLUSTRATION 2. Use lubricant as necessary.
- 4) Install lateral trac bars, driver and passenger side, into rear mounts. Refer back to ILLUSTRATION 1.
- 5) Raise rear axle until the frame begins to clear the jack stands. Attach the lateral trac bar front mounts (90-3189) pass. and (90-3192) drv. to the lateral trac bars. Locate the brackets on the frame. Using the hole locations on bracket as guides, mark and drill the 1/2" holes into the frame. Install the brackets with the 7/16" hardware as shown in ILLUSTRATION 3 and tighten.
- 6) After installation is complete, retighten and torque all bolts as specified in the chart below.

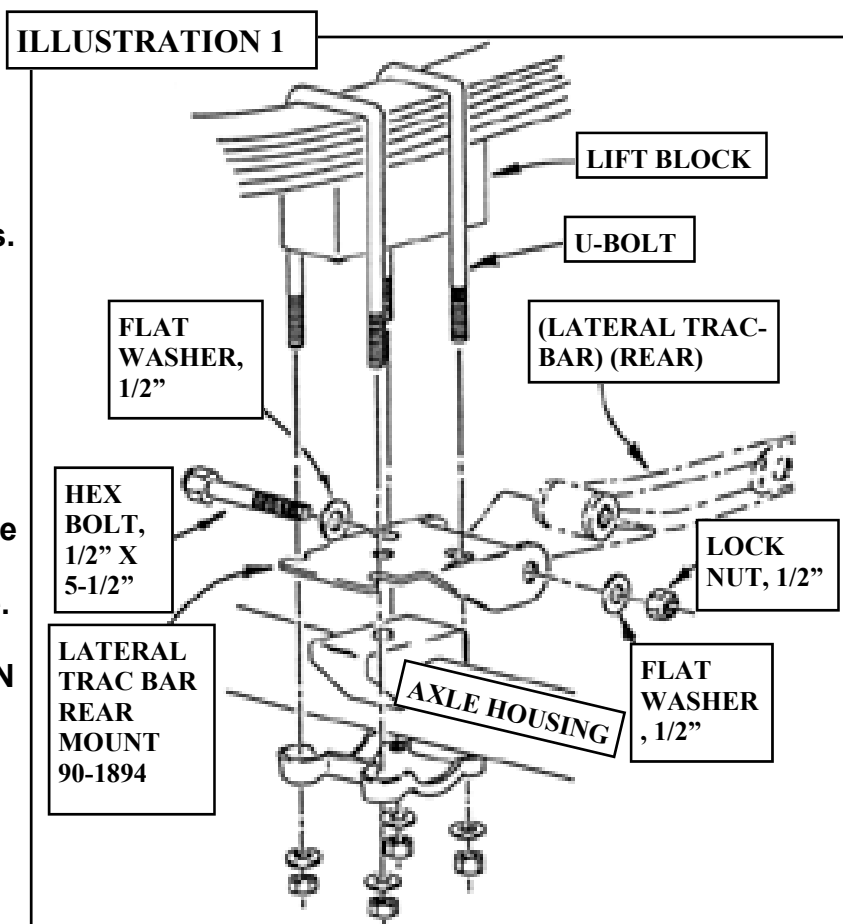


ILLUSTRATION 2

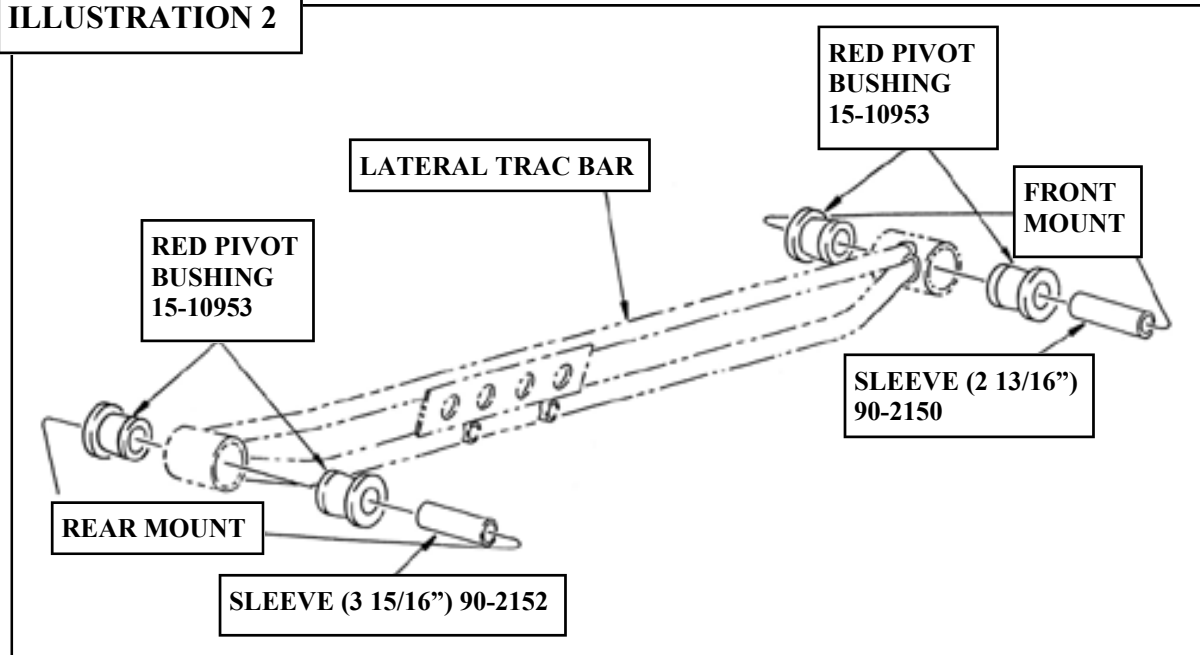
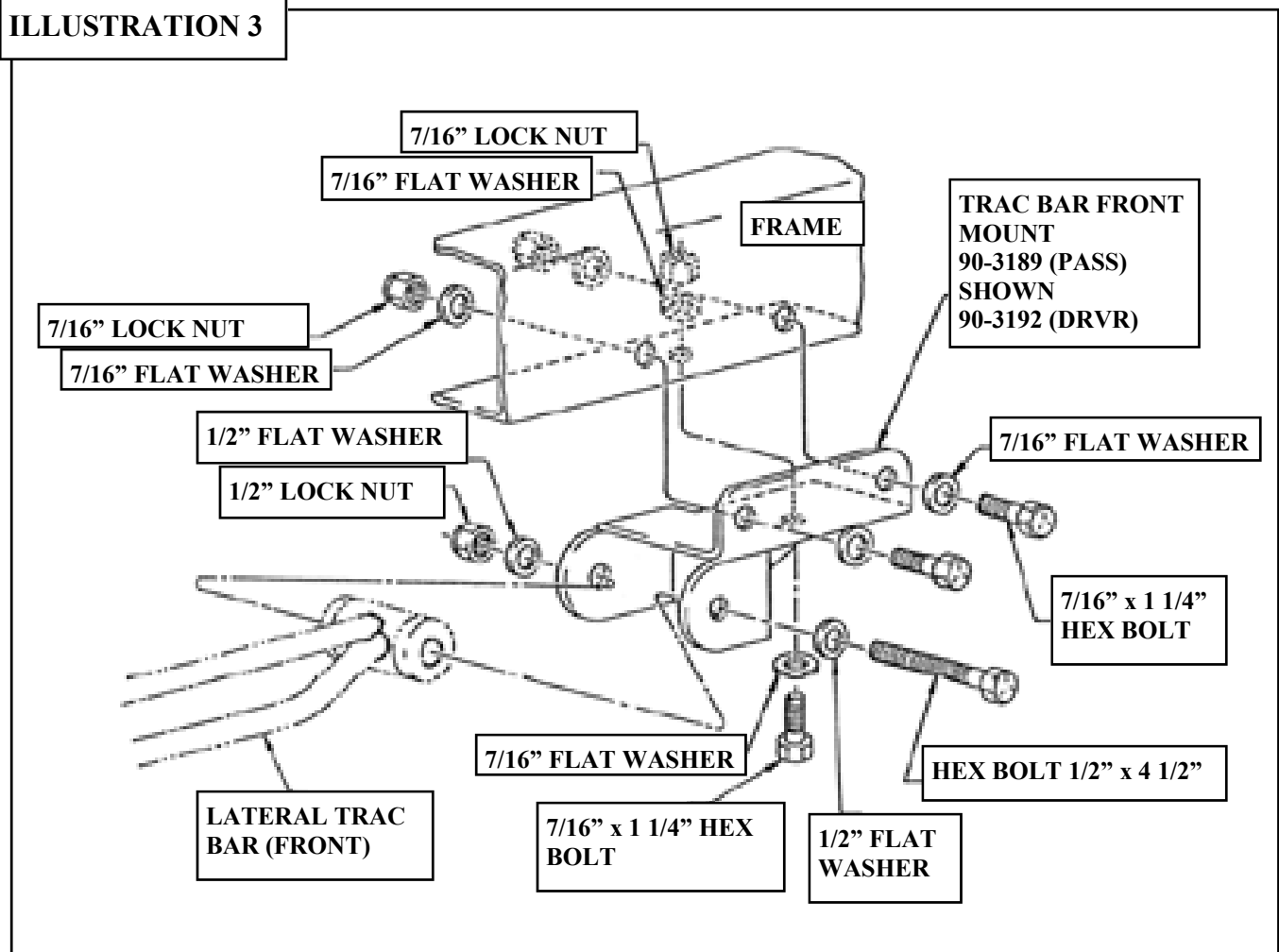


ILLUSTRATION 3



Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID							
Decimal System				Metric System			
All Torques in Ft. Lbs. Maximums							
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9	
5/16	15	20	M6	5	9	12	
3/8	30	45	M8	18	23	27	
7/16	45	60	M10	32	45	50	
1/2	65	90	M12	55	75	90	
9/16	95	130	M14	85	120	145	
5/8	135	175	M16	130	165	210	
3/4	185	280	M18	170	240	290	

1/2-13x1.75 HHCS **Grade 5 Grade 8**
(No. of Marks + 2)

D T L X

G = Grade (Bolt Strength)
D = Nominal Diameter (Inches)
T = Thread Count (Threads per Inch)
L = Length (Inches)
X = Description (Hex Head Cap Screw)

M12-1.25x50 HHCS

D T L X

P = Property Class (Bolt Strength)
D = Nominal Diameter (Millimeters)
T = Thread Pitch (Thread Width, mm)
L = Length (Millimeters)
X = Description (Hex Head Cap Screw)

Notice to Owner operator, Dealer and Installer:

Vehicles that have been enhanced for off-road performance often have unique handling characteristics due to the higher center of gravity and larger tires. This vehicle may handle, react and stop differently than many passenger cars or unmodified vehicles, both on and off-road. You must drive your vehicle safely! Extreme care should always be taken to prevent vehicle rollover or loss of control, which can result in serious injury or even death. Always avoid sudden sharp turns or abrupt maneuvers and allow more time and distance for braking! Pro Comp reminds you to fasten your seat belts at all times and reduce speed! We will gladly answer any questions concerning the design, function, maintenance and correct use of our products.

Please make sure your Dealer/Installer explains and delivers all warning notices, warranty forms and instruction sheets included with Pro Comp product.

Application listings in this catalog have been carefully fit checked for each model and year denoted. However, Pro Comp reserves the right to update as necessary, without notice, and will not be held responsible for misprints, changes or variations made by vehicle manufacturers. Please call when in question regarding new model year, vehicles not listed by specific body or chassis styles or vehicles not originally distributed in the USA.

Please note that certain mechanical aspects of any suspension lift product may accelerate ordinary wear of original equipment components. Further, installation of certain Pro Comp products may void the vehicle's factory warranty as it pertains to certain covered parts; it is the consumer's responsibility to check with their local dealer for warranty coverage before installation of the lift.