(H)

PRO COMP SUSPENSION

Suspension Systems that Work!

INSTRUCTIONS:

Bill Of Materials

Part #	Description	Qty.
90-6546	HARDWARE PACK: Races	4
90-4306	Bearing Race	2
90-3810	Preload Cap Adjustment Tool	1

Instructions:

- 1. Remove the set screw (90-4304) from the end of the arm.
- 2. Using the supplied pre load cap adjustment tool (90-3810) loosen and remove the preload cap (90-4305)
- 3. Remove the snap ring (90-4300) and disassemble the bearing components.
- Reassemble the components into the control arm: 4.

A. Reinstall the snap ring (90-4300) into the snap ring groove in the end of the arm.

B. Reinstall the supplied flat washer (90-4302) against the snap ring.

C. Lightly grease and install the new bearing race (90-4306) against the flat washer. Light pressure will be required.

D. Reinstall the spherical ball (90-4301) into the previously inserted bearing race and flat washer.

E. Lightly grease and install the second new bearing race (90-4306) onto the spherical ball.

F. Press down from the top to seat the assembly and reinstall the pre load cap (90-4305)

G. Using the supplied pre load cap adjustment tool (90-**3810)** tighten pre load cap until it is snug. Finally retighten

the pre load cap until the next set screw retaining hole lines up with the outer set screw hole.

- H. Reinstall the set screw (90-4304) until it bottoms out. **DO NOT** over tighten the set screw. NOTE: Be sure the set screw retaining holes are properly lined up.
- I. Using the Zerk fitting grease bearing assembly.

PART# 55770 JEEP JK LOWER **CONTROL ARM** SPHERICAL BEARING **REBUILD KIT** Illustration 1 G A Spherical Bearing 0 90-4305 Preload Cap F 90-3810 Preload **Cap Adjustment** 90-4306 Tool Bearing Е Race 90-4301 90-4304 Spherical Set Screw D Ball 90-4303 Zerk Fitting 90-4306 С Bearing Front Lower Race **Control Arm** 90-3739 Drvr 90-4302 B and 90-3745 Washer Pass 90-4300 Snap Ring