



Allison 1000, 2000, 2400 series
(1280510)

Installation Guide

DISCLAIMER OF LIABILITY

This is a performance product which can be used with increased horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drivetrain components, which could result in drivetrain failure.

This agreement sets forth the terms and conditions for the use of this product. The installation of this product indicates that the Buyer has read and understands this agreement and accepts the terms and conditions.

Pacific Performance Engineering Inc., its distributors, employees, and dealers (the "Seller") shall not be responsible for the product's proper use and service. The buyer hereby waives all liability claims.

The Buyer hereby acknowledges no reliance on the Sellers skill or judgment to select or furnish goods suitable for any particular purpose and that there are no liabilities which extend beyond the description on the face hereof, and the Buyer hereby waives all remedies or liabilities expressed or implied, arising by law or otherwise (including without any obligation of the Seller with respect to fitness, merchantability and consequential damages), or whether or not occasioned by the Seller's negligence. The Seller disclaims any warranty and expressly disclaims any liability for personal injury or damages. The Buyer acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and the Buyer agrees to indemnify the Seller and to hold the Seller harmless from any claim related to the item of equipment purchased. Under no circumstances will the Seller be liable for any damages or expenses by reason of use or sale of any such equipment. The Seller assumes no liability regarding the improper installation or misapplication of its products. It is the installer's responsibility to check for proper installation and if in doubt contact the manufacturer.

The Buyer is solely responsible for all warranty issues from the manufacturer.

LIMITATION OF WARRANTY

The Seller gives Limited Warranty as to description, quality, merchantability, and fitness for a particular purpose, productiveness, or any other matter of Seller's product sold herewith. The Seller shall not be responsible for the products proper use and service and the Buyer hereby waives all rights other than those expressly written herein. This warranty shall not be extended, altered or varied except by a written instrument signed by Seller and Buyer. The Warranty is limited to two (2) years from the date of sale and limited solely to the parts contained within the products kit. All products that are in question of Warranty must be returned prepaid to the Seller and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Seller. Under no circumstances will the Seller be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or reinstallation of this product or any other contingent expenses.

Under no circumstances will the Seller be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. In the event that the buyer does not agree with this agreement: the buyer may promptly return this product, in a new and unused condition in its original packaging, with a dated proof of purchase to the place of purchase within ten (10) days from date of purchase for a full refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.

A WORD OF CAUTION:

The PPE [Transmission Pan](#) is designed to fit the factory Allison 1000 transmission (supplied as original equipment). However, in some applications, or because of the use of certain factory options and / or after equipment, there may be clearance problems between your PPE Transmission Pan and other vehicle components. It is the responsibility of the vehicle owner and installer to ensure that there is no contact between the pan and other moving or fixed vehicle components. Contact with any vehicle component or the modifying of the PPE Transmission Pan voids the pan warranty. PPE assumes no liability, expressed or implied, for damage or injury to persons or property.

PARTS:

1-	Transmission Pan	
1-	Deep Filter	
1-	1/8" Pipe Plug (installed)	
1-	1/4" Pipe Plug (installed)	
1-	Magnetic Drain Plug (installed)	torque 17 ft. lbs.
12-	Allen Bolts	torque 15 ft. lbs.
12-	Washers	M8 – 1.25 x 30
1-	Installation Guide	

TOOLS AND PARTS REQUIRED:

Torque Wrench
1/4 Ratchet
1/4 Extension
1/4 Drive 6mm Allen Socket
17mm Socket for Service/ Draining
Oil Drain Pan
Shop Towels
Gloves
Eye Protection

Step 1:

Remove the 12 bolts holding the pan in place.



Step 2:

Clean reusable gasket and set to the side for reassembly in Step 7.



Step 3:

Remove filter by pulling straight out.



Step 4:

Remove orange filter seal from the transmission housing.



Step 5:
Prepare hardware.



Step 6:
Insert the new filter and make sure it is straight.



Special Note:
If installing upside down you might need to hold it in place.

Step 7:
Place reusable gasket on pan.



Step 8:
Place 1 bolt thru gasket & pan to hold it in place when installing.



Step 9:

Using a 6 mm Allen Wrench for this step.
Insert screws with washers thru the trans pan into the transmission following the sequence listed below.
Torque Allen bolts to 15 ft. lbs.

