INSTRUCTION SHEET

FORD *XStorque* starters (9503, 9504, 9505, 9506)

FORD APPLICATIONS

9503 - 289-302-351 A/T and 5-speed M/T '75 and later in auto applications '81 and later in truck applications

9504 - 289-302-351 3 and 4-speed M/T only
Up to '74 in auto applications

Up to '80 in truck applications

9505 - 351M, 400, 429, 460 9506 - 390-427-428 "FE" only



ELECTRICAL WIRING INSTRUCTIONS

 Install a jumper wire from the "Bat" terminal connection on the starter solenoid to the "IGN" terminal.

[OPTIONAL: Run the "switch" wire from the starter relay to the "IGN" terminal on the starter solenoid.]

2. Connect the positive battery wire to the "BAT" terminal on the starter solenoid.



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