



Model PL5400CONV 2005-2015 Toyota Tacoma Codeable Conversion Kit

Package Contents: Code-able Lock, Nut Lock Fitting, Cam, Pawl, Screw and Washer, Instructions **Tools Required:** Phillip and Flat Screwdriver Driver 7/8'' and $1 \frac{1}{4}''$ Wrench

Process for removing standard lock from handle: This process is easier to do with the handle removed from the truck. Remove the latch rods from the plastic clips. Do this by turning the clips off of the rod and lift the rod out of the clip. If truck has a back up camera, remove the two 10mm bolts that hold the camera and holder onto the handle. Remove the two 10mm bolts that hold the handle into the tailgate. Hold the handle in place to prevent the handle from falling out. Push the two plastic tabs of the gasket in towards the handle past the sheet metal and remove the handle from the tailgate. Remove the lock cylinder (this is shown in pictures below).

Remove the phillip screw and the plastic pieces the screw goes through



Remove the nut from the lock cylinder and remove the lock



Remove the metal clip by sliding of the plastic lock adapter. Remove the plastic lock adapter by pushing it out of the bezel



Process for removing code-able lock from handle: This process is easier to do with the handle removed from the truck. Remove the latch rods from the plastic clips. Do this by turning the clips off of the rod and lift the rod out of the clip. If truck has a back up camera, remove the two 10mm bolts that hold the camera and holder onto the handle. Remove the two 10mm bolts that hold the handle into the tailgate. Hold the handle in place to prevent the handle from falling out. Push the two plastic tabs of the gasket in towards the handle past the sheet metal and remove the handle from the tailgate. Remove the lock cylinder (this is shown in pictures below).

Remove Phillip screw from back of lock cylinder and remove the screw washer and plastic cam Remove the plastic lock housing by prying back on two tabs (shown by the arrows in the pictures below) and lifting the housing and spring off of the lock cylinder Remove the nut around the lock cylinder and remove the cylinder from the handle assembly



Installing the Code-able lock cylinder:

Install the lock cylinder with the writing on the square part of the sticker pointing up on the handle assembly Install the nut on the back of the lock cylinder and tighten

Place the plastic cam piece on the back of the lock cylinder with the half moon shape cut out, facing towards the bottom of the handle. The ridges on the lock cylinder should sit in the slots Slide the plastic lock housing over the cam and the lock cylinder. Note the bigger half moon cut out needs to face down towards the bottom of the handle assembly. Slide it down till it snaps in place.









Install the return spring onto the plastic lock housing. Start by inserting one leg of the spring into the housing. Grab the spring from the outside diameter and turn clockwise till you can insert the other leg of the spring into the housing. Both legs must be fully seated down in the half shape moon cut out

Insert the plastic pawl onto the cam as shown in the picture. Install screw and washer. Tighten till snug. Caution - do not over tighten.



Step 5: - Code the lock to the truck key. CAUTION: the lock can only be coded once.

Only insert key intended for everyday use.

- 1. Remove protective label from lock face.
- 2. **FULLY INSERT THE KEY** intended for everyday use.
- 3. <u>Rotate key clockwise</u> until it stops <u>while maintaining full key</u> <u>insertion</u>. Lock is now fully coded and ready for everyday use.
- Test lock for proper operation. Turn the key clockwise and back to center to lock. Turn the key counter clock wise and back to center to unlock.

Step 6: If the lock operates properly, reinstall the handle into tailgate and reinstall the access panel.