Model PL1350CONV
PL1350 Chevy Silverado / GMC Sierra
BOLT® Codeable Conversion Kit (Lock Replacement)
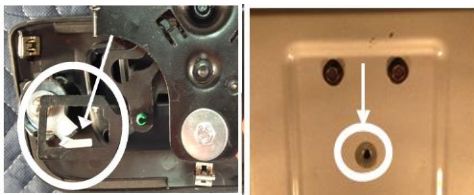
Package Contents: Lock Cylinder

Tools Required: 1/2" Socket
Small Flat Head Screwdriver

STEP 1 - Remove OEM or Pop and Lock Bezel - Lower tailgate and remove the bottom center bolt on the inside (backside) of the tailgate and loosen the other two bolts. Gently shut the tailgate. Remove the plastic bezel by carefully prying with a flat head screw driver (it is recommended to use a rag or cardboard between the tailgate and screwdriver so not scratch the paint) in the bottom center to pop the bezel clip out of the tailgate. Next gently pry at the upper two corners to release the bezel clips (again it is recommended to use a rag or cardboard between the tailgate and screwdriver so not scratch the paint). The tailgate should look like the picture shown.

STEP 2 – Remove the lock assembly from the bezel. Remove the wire clip (do not bend clip) by pulling out and up on one side of the clip. Then pull out off the other side. Remove the existing lock and gasket (if applicable). Reinstall wire clip. Remove sticker and insert the new lock cylinder into the bezel. It can only go one way. It should snap pass the wire clip (you may have to push on the cylinder tabs with a screwdriver to get them to seat all the way down past the clip) Mare sure the clip is snapped over the top of the tabs to hold in place.

STEP 3 - Install the bezel back into the tailgate. Make sure the lock arm aligns to go into the square opening on the handle assemble. Snap the bezel clips into the tailgate. Replace the bottom center bolt back into the bottom center hole on the inside (backside) of the tailgate. This will thread into the back side of the bezel. You may have to slightly move the handle bezel assemblies to get the bolt to start to thread. Once it starts to thread tighten bolt. Then tighten the other two bolts.

STEP 4 - **CAUTION: Only insert key intended for everyday use**. (lock can only be coded once)
1. Fully insert key intended for everyday use. (make sure not valet key)
2. Rotate key clockwise completely until it stops while maintaining full key insertion (you will feels some spots of resistance while turning) Lock is now fully coded and ready for everyday use.
3. Test lock for proper operation. Turn key clockwise for lock and counter clock for unlock.

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