

Installation Instructions

This guide covers the following Items:

21050 - 24250

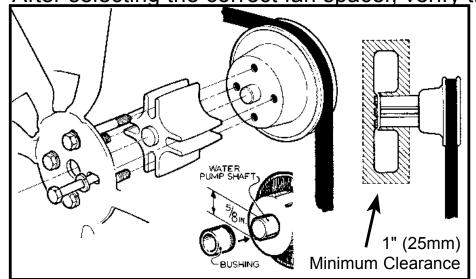
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Flex Fan Spacer

IMPORTANT! READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

After selecting the correct fan spacer, verify the female pilot hole in the fan spacer, with the male



fan spacer, with the male pilot shaft on the water pump. After removal of the old fan/fan clutch, place the new fan spacer on the water pump shaft. Be sure that the fan spacer sits squarely on the water pump flange, and that the fan spacer pilot hole and water pump shaft match. If needed, install the 5/8" to 3/4" (16mm to 19mm) reducer

bushing that has been supplied. Be sure that the fan will clear all hoses, belts, and other engine parts. Place the fan on the fan spacer, fitting the center hub over the pilot on the spacer. Insert four bolts and tighten. Make sure that the bolt threads matches the flange thread. Torque bolts to 15–23 ft. lbs. (21–23Nm). Be careful not to strip the threads.

CAUTION: DO NOT TURN THE ENGINE WITH THE FAN BLADE. **Note:** All fan spacers have male pilots of 5/8" (16mm).