



88-98 CHEVY TRUCK INSTALLATION INSTRUCTIONS KIT #PA10002 #PA10003

⚠WARNING

Do not attempt to tow with the vehicle bumper after the relocating brackets have been installed. These brackets are designed to enhance the appearance of the vehicle. Towing with the bumper after the brackets have been installed could result in vehicle damage, personal injury or death. All towing should be done with a class III receiver hitch only. The manufacturer is not responsible for any damage or injury resulting from towing with the bumper.

1. Read the instructions completely and carefully before you begin.
2. Check the kit for proper contents (refer to the part's list and the picture diagrams). This rear bumper raising kit can be installed on an 88-98 Chevy/GMC pickup only.
3. Park the vehicle on a clean, dry, flat (level) surface. Block the tires so the vehicle cannot roll in either direction.
4. Disconnect both battery cables- Be sure to disconnect the negative cable first, then the positive cable.
5. Disconnect the license plate lights from the rear bumper.

Part's List 2" & 3" kits

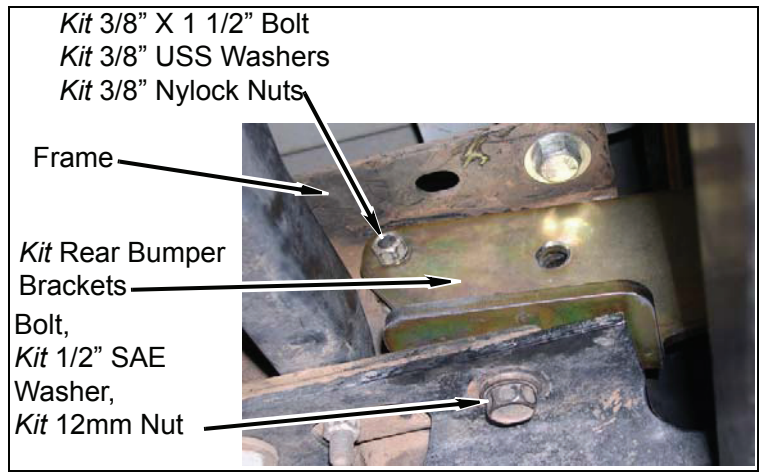
- 2 Rear bumper brackets
- 2 Outside bumper support straps
- 12 7/16" USS washers
- 6 7/16" x 1 1/2" bolts
- 6 7/16" Nylock nuts
- 2 3/8" x 1 1/2" bolts
- 4 3/8" USS washers
- 2 3/8" Nylock nuts
- 2 12MM Nylock nuts
- 2 12MM Washers

Part's List 3" Only

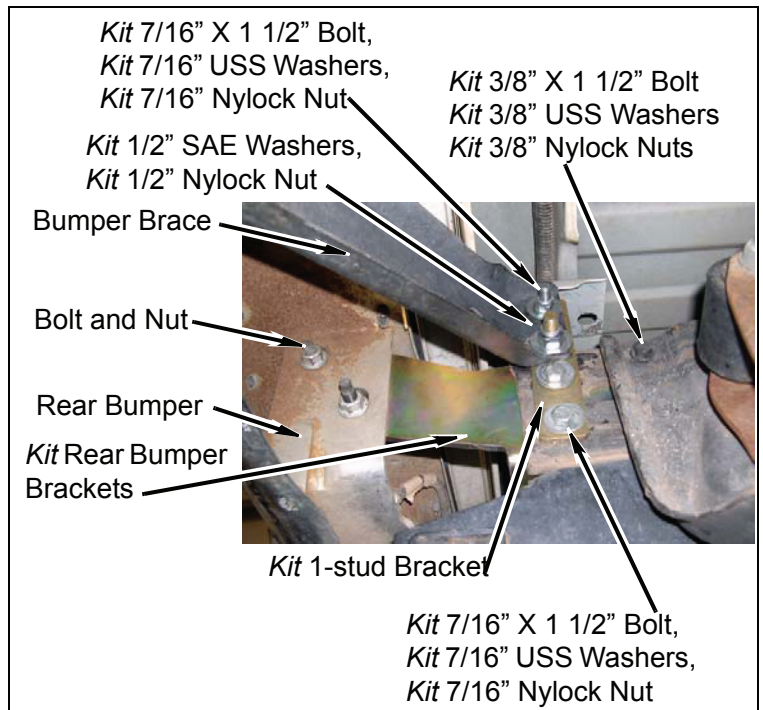
- 2 1/2" SAE washers
- 2 1/2" Nylock nuts

6. There are four bolts on each frame rail that mount the rear bumper to the frame. There is one on the bottom of the frame, and three on the side. The most forward side bolt is the top bolt for the spring hanger. Support the rear bumper so the mounting bolts can be removed and the bumper will not fall. At the outside of the bumper there are two nuts and two bolts that mount the bumper brace to the bumper. Loosen the nuts and bolts to allow the bumper brace to swing away from the frame when the bumper is removed. Remove the stock rear bumper mounting bolts from each side and the bottom of the frame. Remove the rear bumper from the vehicle.
7. Remove four bolts and two bumper brackets from the bumper.

8. Install two *kit* rear bumper brackets on rear bumper with four bolts and four nuts. Do not tighten.
9. With the two bumper braces rotated out, position two *kit* rear bumper brackets and rear bumper on frame rails.
10. Install two *kit* bumper brackets in frame with two *kit* 3/8" x 1 1/2" bolts, four *kit* 3/8" USS washers, and two *kit* 3/8" nylock nuts. Do not tighten.
11. Install two *kit* bumper brackets in frame with two bolts, two *kit* 1/2" SAE washers, and two *kit* 12mm nylock nuts. Do not tighten.

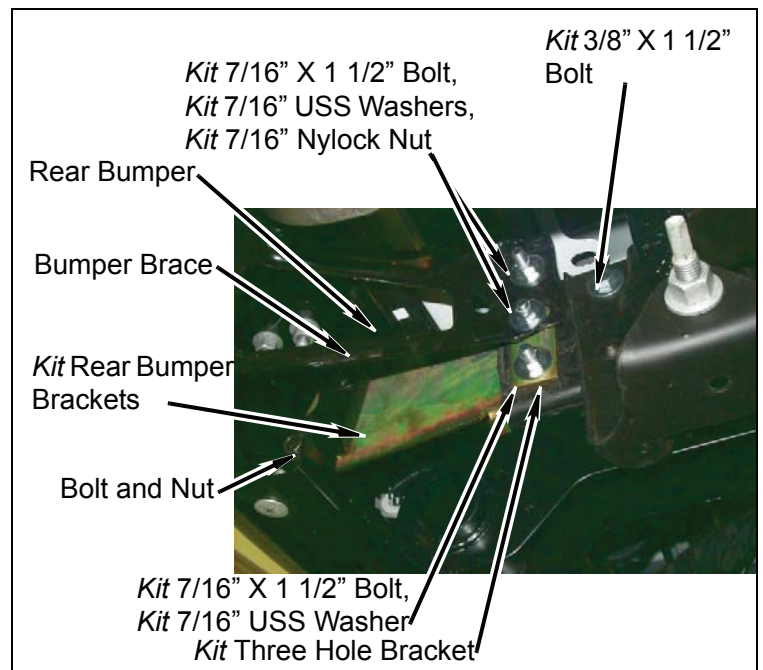


12. **3" kit:** Install two *kit* 1-stud brackets on frame and *kit* bumper brackets with four *kit* 7/16" x 1 1/2" bolts, eight *kit* 7/16" USS washers, and four *kit* 7/16" nylock nuts as shown. Do not tighten.
13. **3" kit:** Rotate bumper braces in over two *kit* 1-stud brackets. Install *kit* 1-stud brackets, two bumper braces, and *kit* bumper brackets on frame with two *kit* 1/2" SAE washers, two *kit* 1/2" nylock nuts, two *kit* 7/16" x 1 1/2" bolts, four *kit* 7/16" USS washers, and two *kit* 7/16" nylock nuts. Top *kit* 7/16" x 1 1/2" bolts should point from the inside out. Do not tighten.



14. **2" kit:** Install two *kit* three hole brackets on frame and *kit* bumper brackets with two *kit* 7/16" x 1 1/2" bolt, four *kit* 7/16" USS washers, and two *kit* 7/16" nylock nut as shown. Position bolt in bottom hole, Do not tighten.

15. **2" kit:** Rotate two bumper braces over two *kit* three hole brackets and install four *kit* 7/16" x 1 1/2" bolts, eight *kit* 7/16" USS washers, and four *kit* 7/16" nylock nuts. Do not tighten.



16. Adjust the bumper to body clearance. Be sure that the tailgate will open and close properly. Tighten all bumper mounting hardware securely. We recommend the use of loctite or similar adhesive on all mounting hardware.

17. Connect the license plate lights to the bumper.

18. Connect both battery cables. Be sure to connect the positive cable first, then the negative cable.