



# TOYOTA TACOMA

## GAP GUARDS

### INSTALLATION INSTRUCTIONS

2005-2015 KIT# 6337

#### ⚠ WARNING

Before you install this kit, read and understand all instructions, warnings, cautions, and notes in this instruction sheet.

#### ⚠ NOTE

No two vehicles have holes spaced identically. If you are stretching a hole on the gap guard too much, punch another hole with a 1/4" paper punch. Most stock guards mount from the inside, but our gap guards mount from the outside.

## Before Starting Installation

#### ⚠ NOTE

Kit parts are prefaced by the word *kit* and appear in **bold** print.

1. Carefully read all warnings and instructions completely before beginning.
2. Verify all parts have been received in this kit by checking the parts list at the end of this document.

#### ⚠ NOTE

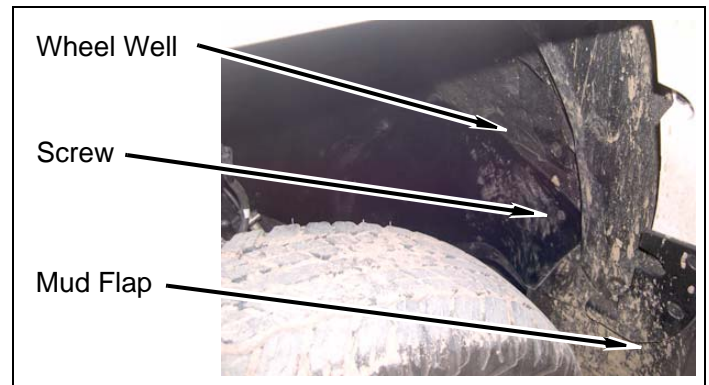
If parts are missing from kit, please be prepared to provide the following information:

1. **Name** of purchase location
2. **Bar Code** on side of box
3. **Date** above bar code
4. **Date** inside box cover
5. **Inspector #** from inside box cover

1. **Only install this kit on the vehicle for which it is specified.** If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support.
2. Special tools needed:
  - a. Drill with 7/32" & 1/4" drill bit
3. Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.

## Install Kit

1. Front
  - a. Remove screw from wheel well.



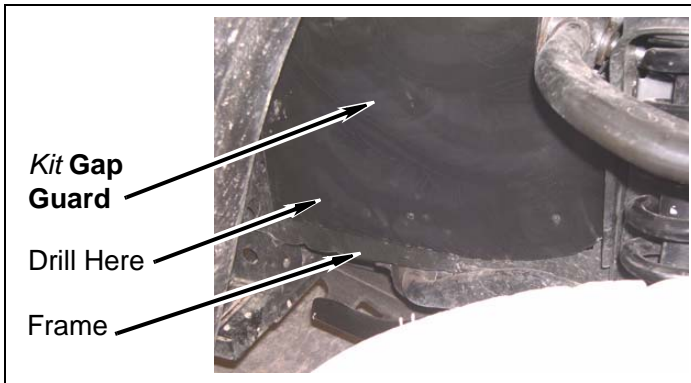
- b. At driver side front wheel well, position **kit gap guard** (6337-1), with dull finish facing outward, to cover side of engine compartment.

#### ⚠ CAUTION

Before drilling, check to ensure there are no wire harnesses, fuel lines, brake lines, etc.

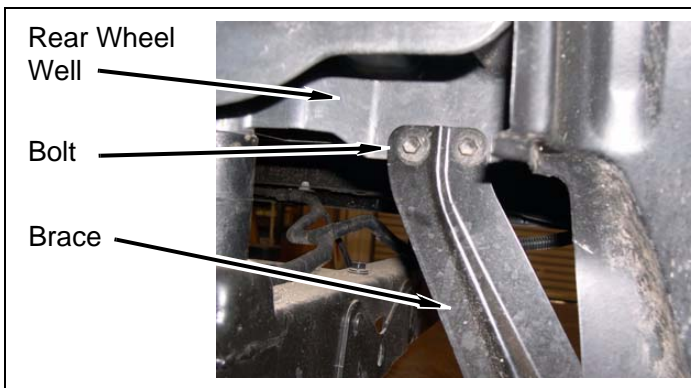
- c. Mark top hole and drill if necessary with a 7/32" drill bit.
- d. Install **kit clip** (push) through **kit gap guard** and into the wheel well.
- e. Check alignment and mark next hole while keeping **kit gap guard** snug.
- f. Proceed with three previous steps until **kit gap guard** is installed.

- g. Drill a 7/32" hole through **kit gap guard** and install screw through **kit gap guard**.
- h. Drill a 7/32" hole through **kit gap guard** and frame. Install **kit clip** (push) through **kit gap guard** and frame.

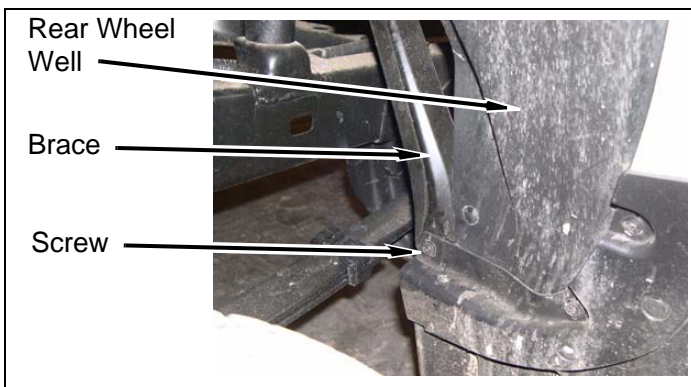


- i. Repeat above steps for front passenger side **kit gap guard** (6337-2).

2. Remove one bolt from brace.

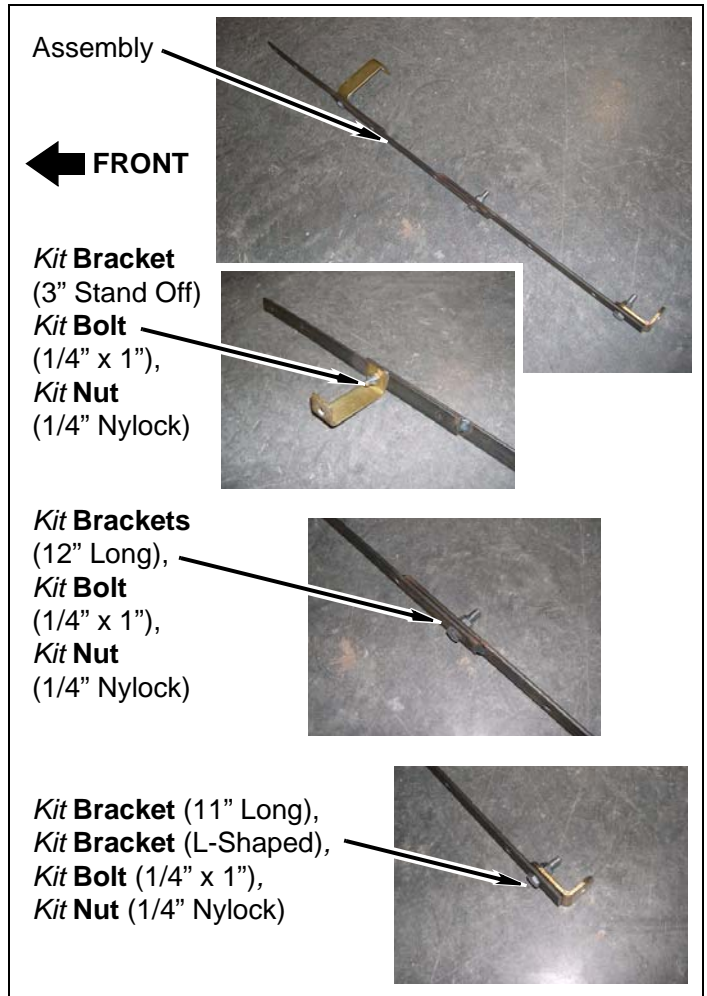


3. Remove screw from lower rear wheel well.

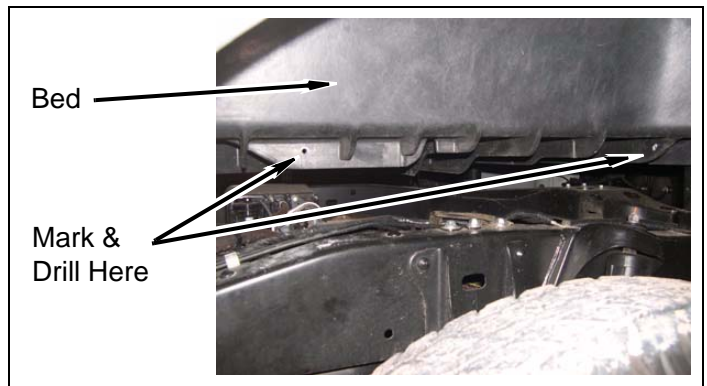


4. Long Bed Models: Subframe assembly

- a. Assemble two **kit brackets** (12" long), **kit bracket** (11" long), **kit bracket** (3" stand off) and **kit bracket** (L-shaped) with three **kit bolts** (1/4" x 1") and three **kit nuts** (1/4" Nylock).

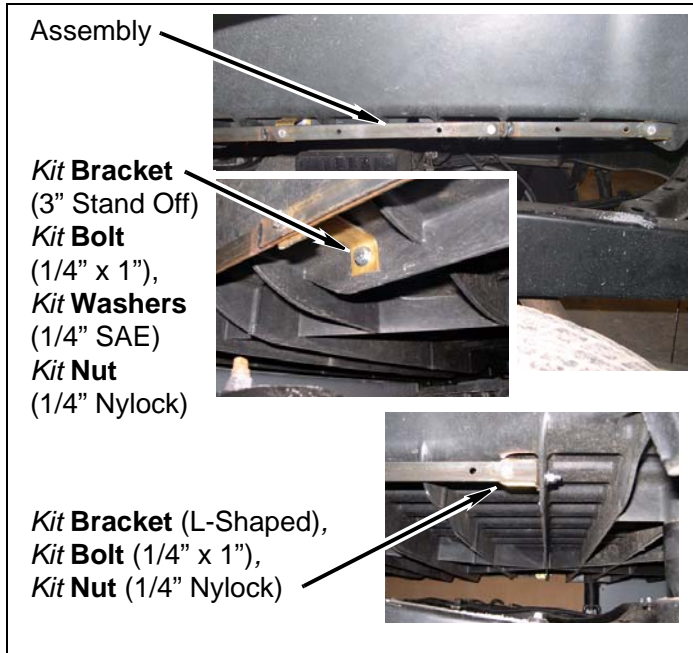


- b. Use assembly as a template and mark driver side bed supports as shown.



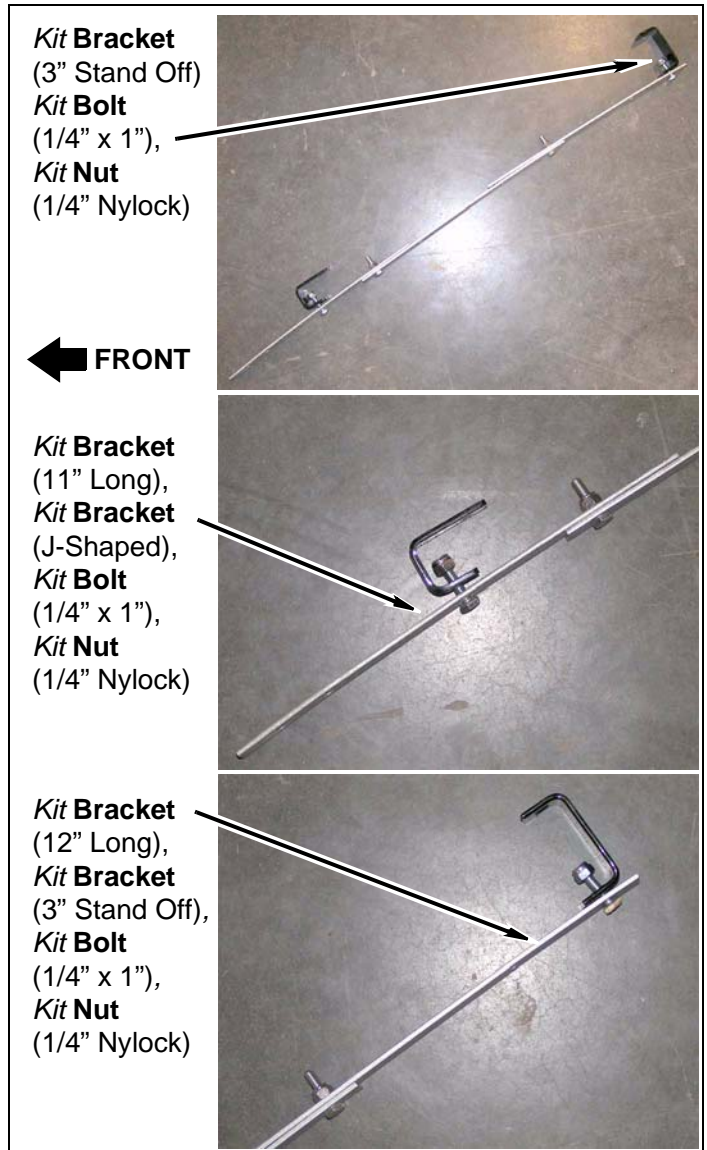
- c. Drill two 1/4" holes at marked locations.

- d. Install assembly with two *kit bolts* (1/4" x 1"), four *kit washers* (1/4" SAE) and two *kit nuts* (1/4" Nylock).

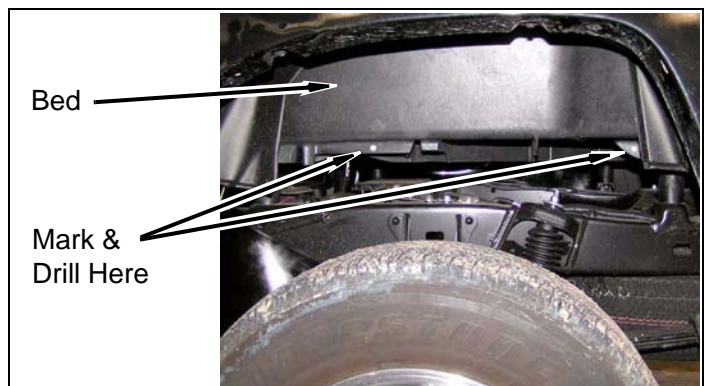


5. **Short Bed Models:** Subframe assembly

- a. Assemble two *kit brackets* (12" long), *kit bracket* (11" long), *kit bracket* (3" stand off), and *kit bracket* (J-shaped) with four *kit bolts* (1/4" x 1") and four *kit nuts* (1/4" Nylock).



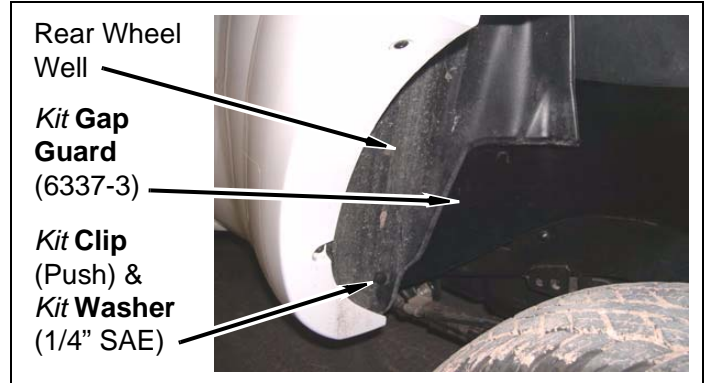
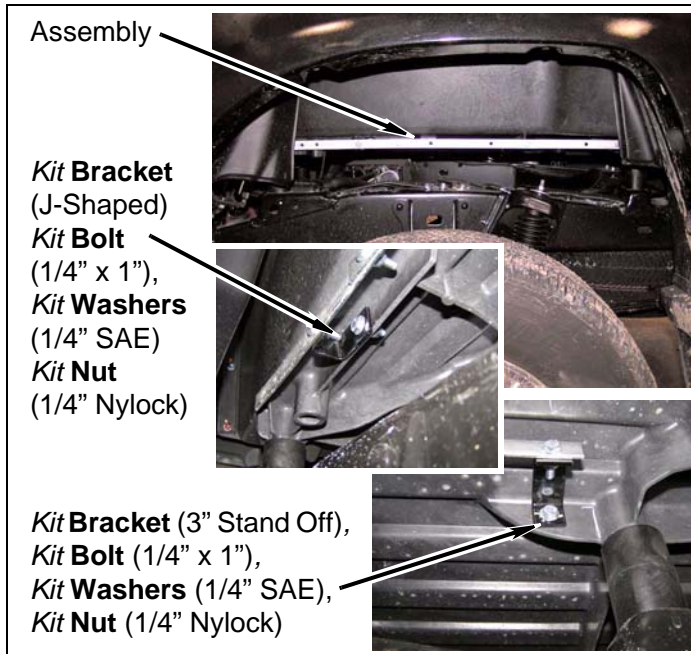
- b. Use assembly as a template and mark driver side bed supports as shown.



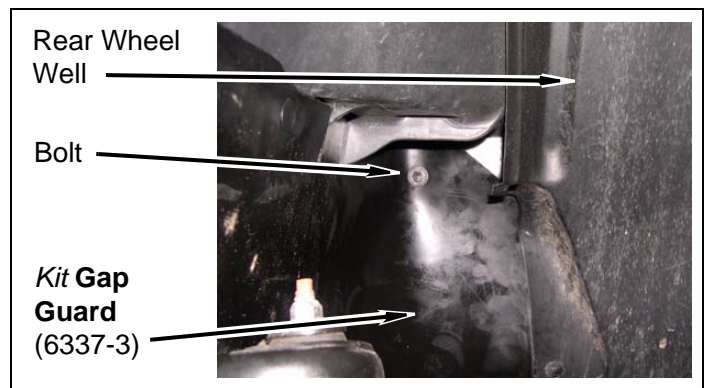


- c. Drill two 1/4" holes at marked locations.
- d. Install assembly onto bed with two *kit bolts* (1/4" x 1"), four *kit washers* (1/4" SAE), and two *kit nuts* (1/4" Nylock).

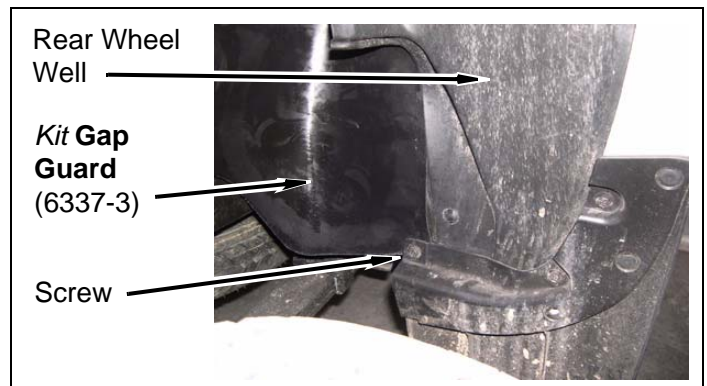
- e. Drill 7/32" hole in *kit gap guard* and factory wheel well and install *kit clip* (push) and *kit washer* (1/4" SAE).



- f. Drill 7/32" hole in *kit gap guard* and install bolt through *kit gap guard* into brace.



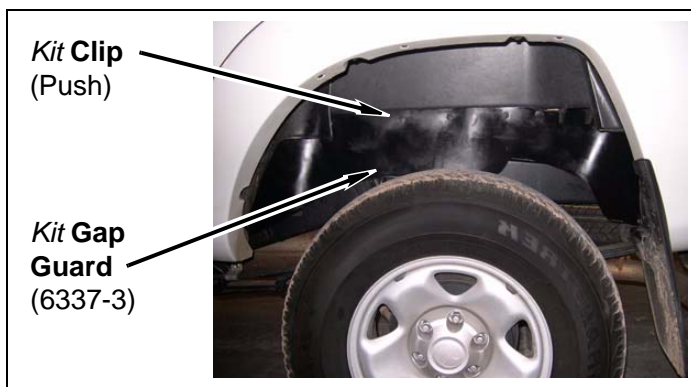
- g. Drill 7/32" hole in *kit gap guard* and install screw through *kit gap guard* into wheel well.



- h. Repeat above steps for rear passenger side *kit gap guard* (6337-4).

6. Rear

- a. At driver side rear wheel well, position *kit gap guard* (6337-3) in wheel well and mark first hole to be drilled.
- b. If necessary, drill hole with 7/32" drill bit, insert *kit clip* (push) through *kit gap guard* and press into hole. Install *kit washer* (1/4" SAE) on back-side of *kit clip* (push).



- c. Realign *kit gap guard* in wheel well, mark and drill the next hole. Insert *kit clips* (push) and *kit washers* (1/4" SAE).
- d. Repeat two previous steps while keeping *kit gap guard* snug.

# Kit Parts List

## Qty. Description

12	<b>Bolt</b> (1/4" x 1")
4	<b>Bracket</b> (12" long)
2	<b>Bracket</b> (11" long)
2	<b>Bracket</b> (3" stand off)
2	<b>Bracket</b> (J-shaped)
2	<b>Bracket</b> (L-shaped)
34	<b>Clip</b> (push)
1	<b>Gap guard</b> (front driver)
1	<b>Gap guard</b> (front passenger)
1	<b>Gap guard</b> (rear driver)
1	<b>Gap guard</b> (rear passenger)
12	<b>Nut</b> (1/4" Nylock)
24	<b>Washer</b> (1/4" SAE)