



# INSTALLATION INSTRUCTIONS FULL COVERAGE FLEXY FLARES® PART # 52-205 OR 52-206

## KIT CONTENTS

PART # 52-205		PART # 52-206	
QTY.	DESCRIPTION	QTY.	DESCRIPTION
2	72" Length Flexy Flare	4	72" Length Flexy Flare
40	#8 x 5/8" Self Tapping Screw	80	#8 x 5/8" Self Tapping Screw
12Ft	3M Adhesive Tape	24Ft	3M Adhesive Tape
2	Automotive Adhesion Promoter	4	Automotive Adhesion Promoter

## TOOLS NEEDED

Electric Drill Motor	Masking Tape
1/8" Drill Bit	Vehicle Jack
1/4" Socket	Axle Stands
Screw Gun	Wheel Chocks
Utility Knife	Tape Measure
Marker	Sandpaper

## IMPORTANT

It is critical that you use the provided Automotive Adhesion Promoter before applying the 3M tape. The tape will not adhere properly to the rubber without the Promoter.

## PRE-INSTALLATION

- For ease of installation and to eliminate any kinks in the flare due to packaging, place the flares in the sun for a period of time. This will make them more pliable and easier to form and cut.

## VEHICLE PREPERATION

- Park the vehicle on a solid level surface and engage the vehicles emergency brake. Place wheel chocks to prevent vehicle movement during installation. Carefully jack up vehicle at frame or other lifting point designated by the manufacturer. If you are not sure where that is, refer to the vehicles owner manual. Place jack stands under vehicle in proper locations as precaution in the event jack slips or otherwise malfunctions to avoid injury to you or damage to the vehicle.
- Carefully remove wheel to access wheel well area without obstruction. This is highly recommended to ensure accurate measuring and flare fitment.
- Before installation, make sure mounting surface is absolutely clean and free of wax, dirt, oil, etc. Areas not clean or dry prevent adhesive from fully bonding to mounting surface.

**Note:** Freshly painted surfaces should be fully cured before installation.

## FLEXY FLARE PREPERATION

- Take the flare(s) and place them on a table or flat surface in a well ventilated area.
- Using one packet of 3M Automotive Adhesive Promoter per flare, thoroughly wipe the vertical rubber surface (See Diagram #2).
- After about one minute of dry time, apply the 3M Adhesive Tape to the inside vertical edge of the flare keeping the tape 1/16" from the top edge (See Diagram #3).

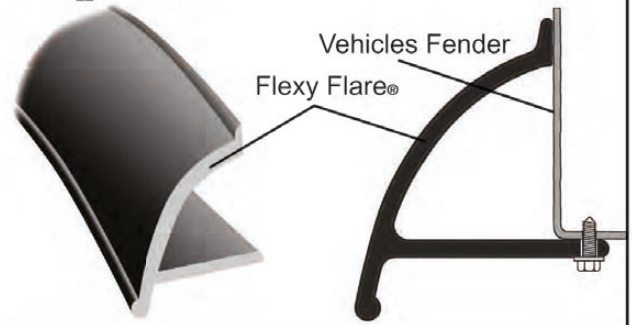
**IMPORTANT:** DO NOT PEEL THE RED BACKING OFF AT THIS TIME.

## VEHICLE INSTALLATION

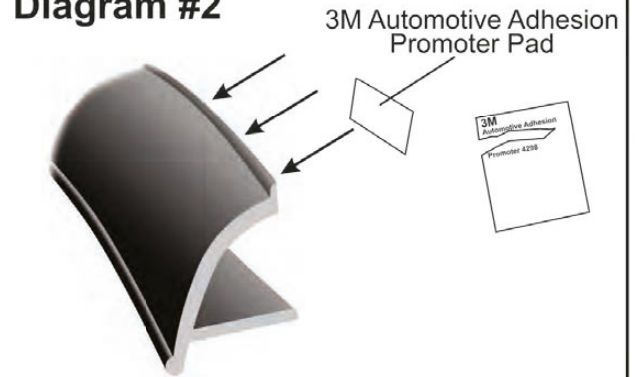
- With a helper's assistance, position the Flexy Flare around the wheel well so that the flare aligns with the desired mounting area. The wheel well arch may or may not be symmetrical so do not simply measure wheel well area and divide dimension in half.
- When you are satisfied with positioning of the flare, using masking tape and marker, mark the Flare and fender in the top center of the wheel well.

(Continues on Other Side)

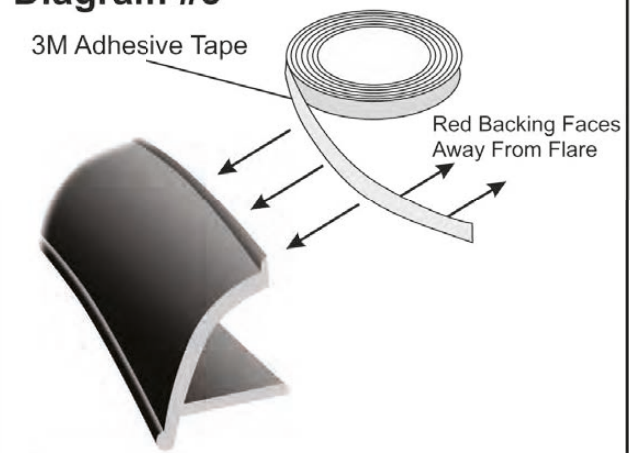
## Diagram #1



## Diagram #2



## Diagram #3



**NOTE:** On the next step it will be much easier if you have a drill motor with a 1/8" drill bit and another screw gun/drill motor with a 1/4" socket attached for installing the self tapping screws.

**IMPORTANT:** Before drilling any holes check the inner fender flange to make sure you are clear of any obstructions. Always try and Drill holes in the center of the flange.

3. Reposition the flare in the desired location, start in the top center of the wheel well and drill an 1/8" hole through the flare and body in the desired location and install a #8 Self Tapping Screw.
4. Work each direction back and forth spacing the mounting screws approximately 3" between each screw. As you progress, double check to make sure flare is straight and snug against the vehicles fender.
5. Trimming leading and trailing edge of flares. Using a sharp utility knife, masking tape and a marker, trim the flare in the desired location. A straight cut may not look as clean as a tapered cut; this is entirely up to your discretion.

**IMPORTANT:** Do not try to cut clear through with one slice. Use light pressure to assure accuracy and to keep from slipping. Make several light cuts until you have cut through. Use Sandpaper to smooth off any rough edges.

6. Continue installing the mounting screws until the entire flare is securely attached.
7. Once flare is in its final position, carefully pull the top edge of the flare back and peel the RED backing tape off the 3M Adhesive Tape and apply pressure for a few minutes.

**CAUTION:** Do not subject flares to extreme temperatures, water or wind for 24 hours after installation to assure maximum adhesion of tape.

8. Repeat steps for additional fenders.

#### **POST-INSTALLATION**

1. Replace the wheel(s) and tighten lug nuts to the OEM recommended specifications.
2. Remove jack and jack stands.
3. Start vehicle and turn the wheels in either direction assuring that the flares do not contact the tire(s) when the vehicle is turning.
4. Armor All® or suitable dressing can be applied to the flares for that finished look.