

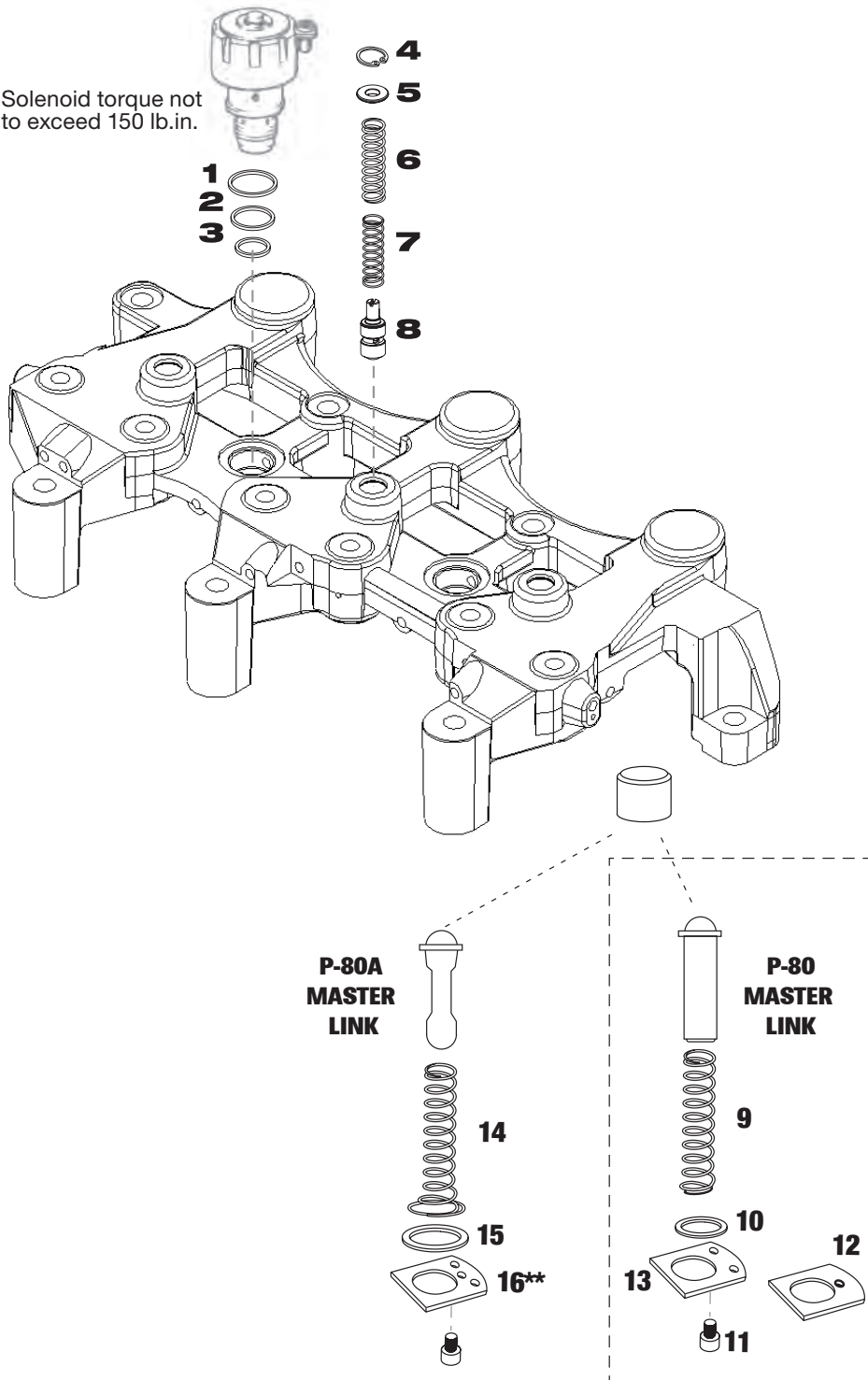
Part No. P80010

TUNE UP KIT

Engine Application:
Detroit Diesel
Series 60 MY2000
12.7L / 14.0L

Fits Models:
Pacbrake P-80 Only

Solenoid torque not to exceed 150 lb.in.



ILLUS.#	PART #	DESCRIPTION	QTY.
1	P01081	Upper Solenoid Viton Seal	3
2	P01082	Center Solenoid Viton Seal	3
3	P01083	Lower Solenoid Viton Seal	3
4	P15561	Snap Ring	6
5	P38015	Plain Washer	6
6	P11434	Outer Control Valve Spring	6
7	P11435	Inner Control Valve Spring	6
8	P01500	Control Valve	6
9	P80013	Master Piston Spring	6
10	P80016	Master Piston Washer (0.75" O.D.)	6
11	P80012	Socket Head Retaining Screw	12
*12	P80017	Master Piston Retainer	6
13	P80024	Master Piston Retainer	6
14	P80031	Master Piston Spring	6
15	P80030	Master Piston Washer (1.00" O.D.)	6
**16	P80038	Master Piston Retainer	6

* Prior to housing serial # 88088, retainer PN P80017 has only one hole and requires (3) P80012 per housing.

Consult Service Bulletin 176 (enclosed) for master piston assembly identification.

**P80038 3 hole retainer is for use with P-80 A master system only.

PACBRAKE[®]
 ENGINE & EXHAUST BRAKES