

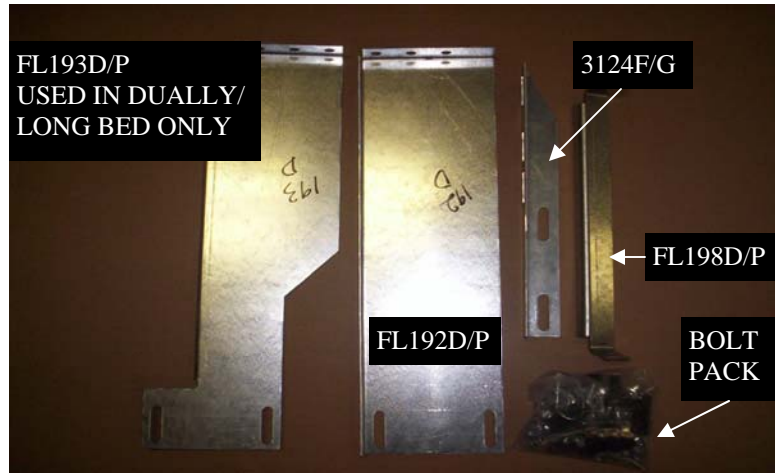
Hardware included shown on right.

DRILLING INTO VEHICLE IS REQUIRED!

There are extra components in the bolt pack

Tools required:

- 1/2" socket
- 7/16" socket
- 1/2" wrench
- 3/8" nut driver
- Drill
- 1/2" Drill bit



ALL BEDS



Locate the front bed cross member and install clip nut as shown in **Fig. 1**.



Attach the FL192D/P bracket to the front bed cross member support, using 5/16" bolt, as shown in **Fig. 2**. Next install self tapping screws into the other holes in the bracket to the cross member.

LONG BED/DUALY ONLY



Hold FL193D/P up to rear bed cross member and make a mark in the front and rear hole of the bracket on the cross member. Drill a 1/2" hole at each mark and insert a pull nut into each hole, as shown in **Fig 3**. Install self tapping screws into remaining holes.



Attach a 3124F angle bracket to the FL192D/P and FL193D/P, with 5/16" bolts and nuts. Snug but do not tighten at this time. **"Dually only"** attach 3124G to FL193D/P.

LONG BED ONLY

5)



Remove fender support nut located on front of rear wheel well. Attach FL 198D/P and snug nut.

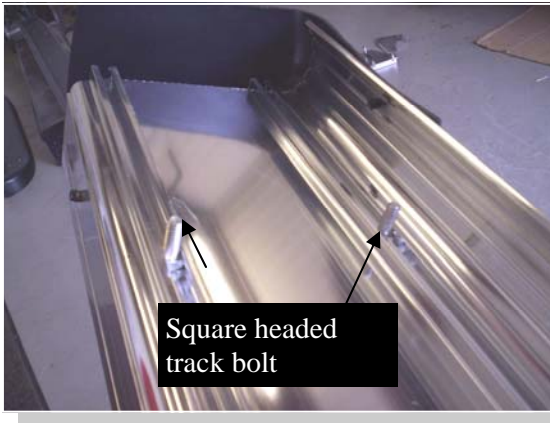
6)



Attach FL198D/P to FL193D/P with a self tapping screw as shown In **Fig. 6**. Make sure brackets are strait and tighten fender support nut.

FOR ALUMINUM BOARDS

7)



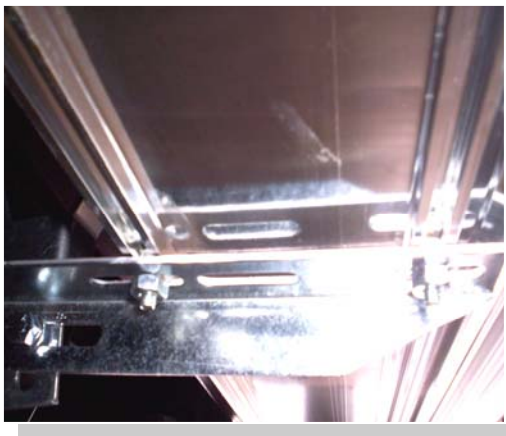
Insert one square headed track bolt into both tracks for each bracket.

8)



Attach stone guard and end cap to running board using 3/8" self threading bolts.

9)



Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.

10)



Make sure board is lined up with cab board. Use one self drilling screw to attach the stone guard to the fender lip. Make sure the board is level, then use remaining 2 screws to finish attaching stone guard to fender lip.

11)



Tighten any and all loose bolts. Repeat all steps for opposite side.

GLASS BOARDS

12)



Apply foam tape to the top lip of the board. Apply the step tread also at this time.

13)



Using self drilling screws attach the board to the angle brackets. Using 1-1/4 self tapping screw attach board to bed close to the wheel well.

13)



Tighten any and all loose bolts. Repeat all steps for opposite side.