

Hardware included shown on right.

There are extra components in the bolt pack

Tools required:

- 1/2" socket
- 7/16" socket
- 1/2" wrench
- 3/8" nut driver
- Drill

DRILLING INTO VEHICLE IS REQUIRED!



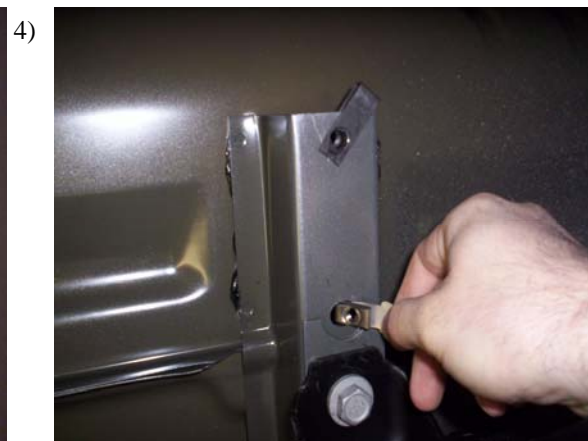
Locate the front bed cross member and install clip nut as shown in **Fig. 1**. If no hole is present you will have to drill a 1/2" hole and insert 8mm pull nut as shown in **Fig. 4**



Attach the FL221 bracket to the front bed cross member support, using 5/16" bolt, as shown in **Fig. 2**. Next install self tapping screws into the other holes in the bracket to the cross member.



Cut trim lock to 9-3/4" and attach to FL222D & P as shown in **Fig 3**.



In front of rear wheel, above front leaf spring shackle, on the bed cross member, attach clip nut and 8mm pull nut, as shown in **Fig. 4**.

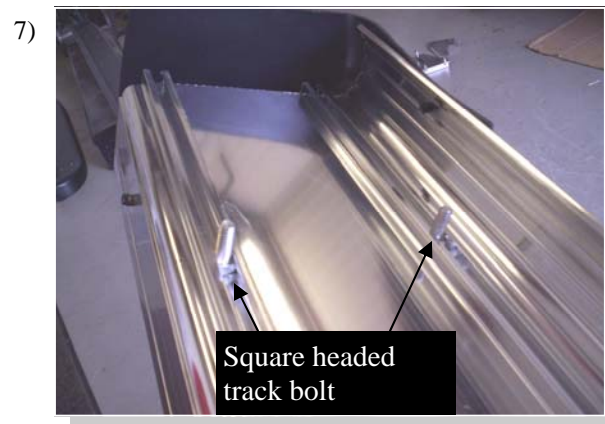


5/16" bolt (for clip nut) or 8mm bolt (for pull nut) 8mm bolt

Install FL222D & P using 5/16" flanged bolt (for clip nut only) and 8mm bolt and washers, as in Fig. 5.



Attach a 3124F angle bracket to the FL221 and FL222D & P with 5/16" bolts and nuts. Snug but do not tighten at this time.

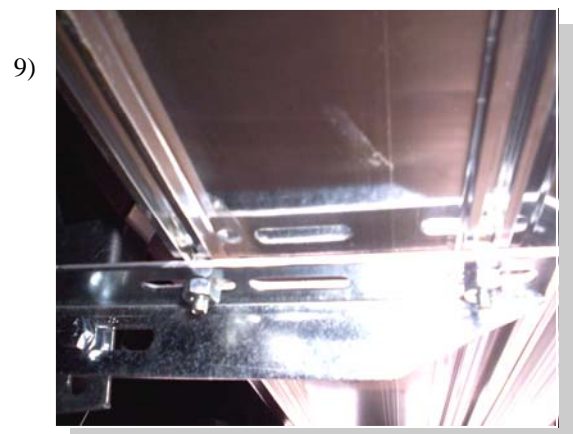


Square headed track bolt

Insert one square headed track bolt into both tracks for each bracket.



Attach stone guard and end cap to running board using 3/8" self threading bolts.



Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.



Make sure board is lined up with cab board. Use one self drilling screw to attach the stone guard to the fender lip. Make sure the board is level, then use remaining 2 screws to finish attaching stone guard to fender lip.



Alum Box Boards

IN489

2007-C Chevy/GMC FS PU
OC7438EX4, OC7438EX4B
OC8438EX4, OC8438EX4B

11)



Tighten any and all loose bolts. Repeat all steps for opposite side.