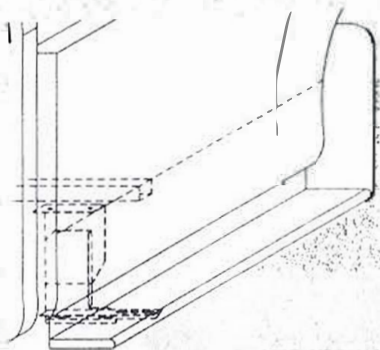


DRILLING INTO BODY AND FRAME IS REQUIRED.

| INSTALLATION PARTS LIST | QTY. | DESCRIPTION                          | QTY. | DESCRIPTION                        |
|-------------------------|------|--------------------------------------|------|------------------------------------|
|                         | 1    | RUNNING BOARD - DRIVER & 1 PASSENGER | 2    | 5/16" CLIP NUT                     |
|                         | 1    | STONE GUARD - LEFT & 1 RIGHT         | 10   | 5/16" x 3/4" BOLT                  |
|                         | 8    | 3/8" x 1 SELF TAPPING SCREW          | 8    | 5/16-18 HEX WASHER HEAD NUT        |
|                         | 6    | #14 x 3/4" SHEET METAL SCREW         | 2    | FLAT BRACKET, FL74                 |
|                         | 4    | 1/4 x 5/8" SQUARE HEAD SCREW         | 2    | FLAT BRACKET, FL73 D&I             |
|                         | 4    | 1/4-20 HEX NUT                       | 2    | HORIZONTAL BRACKET, SUPPORT, 3x24F |
|                         | 1    | END CAP - LEFT & 1 RIGHT             | 2    | #14 x 3/4 TEK SCREW                |

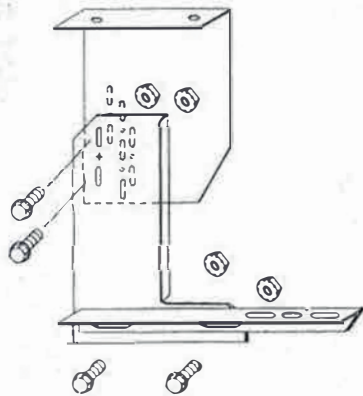
**TOOLS REQUIRED:** 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER

### BOX BRACKET LOCATION (DRIVERS SIDE SHOWN)



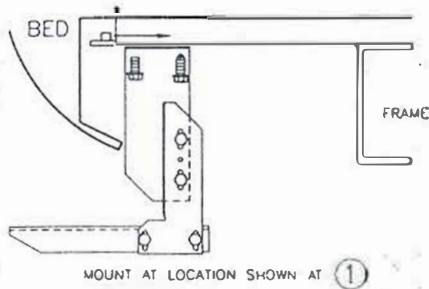
① LOCATE THE FIRST BED CROSS BRACE BEHIND THE CAB

② BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS

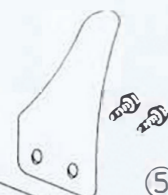
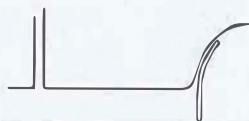


③ PREDRILL A 5/16" HOLE NEAR THE END OF THE CROSSBRACE. SLIDE NUT CLIP INTO END OF CROSS BRACE AT BRACKET LOCATION

BRACKET ASSEMBLY MOUNT TO BED ASSEMBLY WITH 5/16" BOLTS AND NUT CLIP AND #14 SELF DRILLING SCREW



④ BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



⑤ FASTEN REAR STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL.

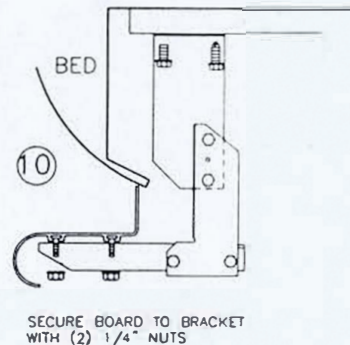
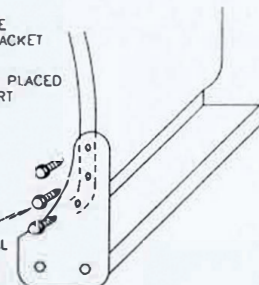
⑦ INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT

⑥ SLIDE ONE 1/4" x 5/8" SQUARE HEAD SCREW INTO EACH TRACK.

⑧ HOLD BOARD IN PLACE, WITH THE FRONT RESTING ON THE BOX BRACKET

NOTE:  
BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT

⑨ SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4" SHEET METAL SCREWS. MAKE SURE YOU DRILL INTO METAL. 3 PLACES AT EACH STONE GUARD



⑪ WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

⑫ REPEAT FOR OTHER SIDE