



1999– Current Ford Super Duty

IN 601

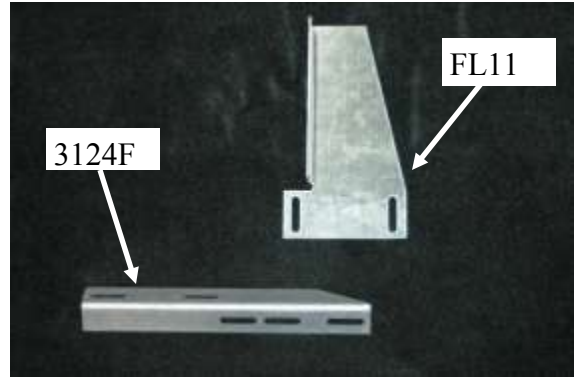
Fusion

Tools Required

- Ratchet
- 1/2" Socket
- 1/2" Wrench
- 3/8" Nut driver on Drill
- 7/16" Socket
- Tape Measure

Hardware Included

- BRACKETS SHOW ON RIGHT
- 1– BOLT PACK



Torque Specification:

- 1/4" Bolts - 6 Ft Lbs.
- 5/16" Bolts - 19 Ft Lbs.



- LOCATION 1: 11" All Cabs
- LOCATION 2: 49" Standard Cab
- LOCATION 2: 68" Super Cab
- LOCATION 2: 82" Crew Cab



At each of the measurements above slide 5/16" spring clips supplied in bolt package into the larger hole slide toward the smaller hole until clip snaps into position.

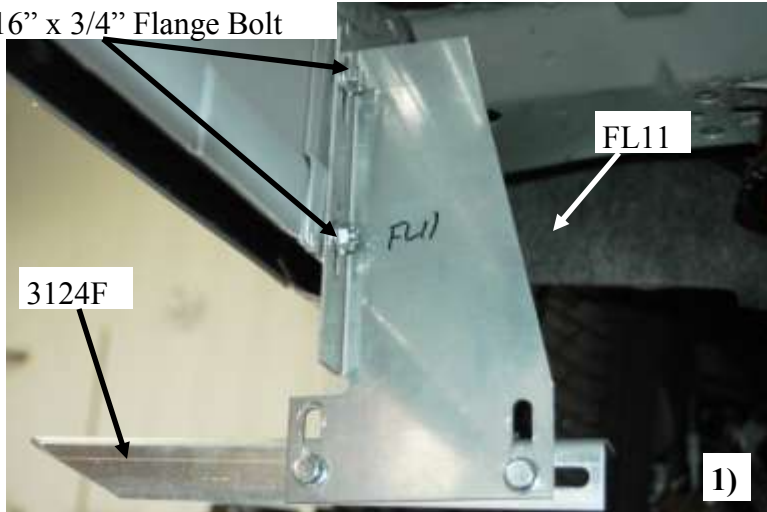


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5/16" x 3/4" Flange Bolt



- 1) Put 5/16" x 3/4 Flange bolt through the FL11 top slot then thread into the spring clip, just snug up to inner rocker panel.

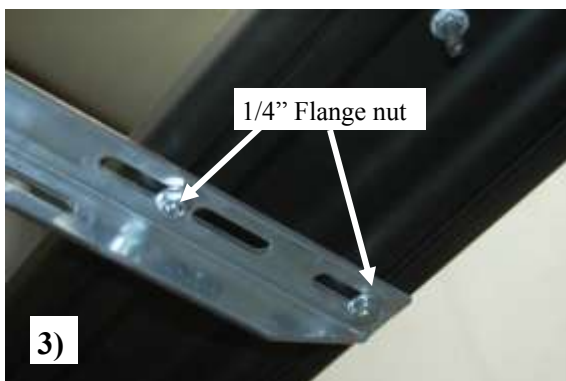
With a 5/16" x 3/4" Flange bolt through the lower hole in trucks pinch weld hole with head on outside and thread coming in through the lower slots in FL11 and put a flanged nut on inside as shown in photo.

Attach a 3124F angle bracket to the FL11 with (2) 5/16" x 3/4" bolts and flange nuts. Snug but do not tighten at this time.



- 2) Do the same process on the remaining locations.

Tighten up the nuts onto the bolts but leave loose for now for adjustment later.



- 3) Slide (1) hex head bolt into both the front track and rear track for each bracket location.

Place the board on the brackets with the bolts through the slots. Fasten with 1/4" flange nuts.

Picture #3

- 4) **Level board and tighten any and all loose nuts and bolts on both sides.**