

Installation Guide

Chevy Suburban/GMC Tahoe XL

Product No.

2000-Current

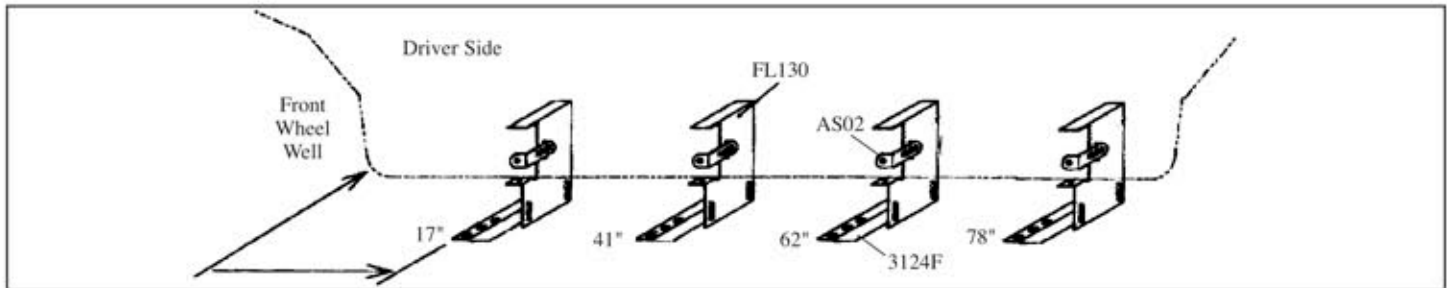
82023, 82023G, 82323, 82323G

Note: No drilling required. Use all factory holes only. Some additional hardware may be included

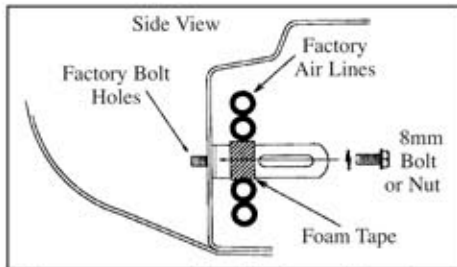
<i>Installation Parts List:</i>	Qty.		Description	Qty.		Description
	A	2	Foam Tape Strips	F	6	8mm Nuts
B	8	#FL130 Flat Plates	G	24	5/16" x 3/4" Washer Head Bolts	
C	8	#AS02 Angle Straps	H	24	5/16" Washer Head Nuts	
D	8	3124F Angle Brackets	I	16	1/4" x 3/4" Square Head Bolts	
E	16	8mm x 25mm Bolts	J	16	1/4" Hex Nuts	

Tools Required:

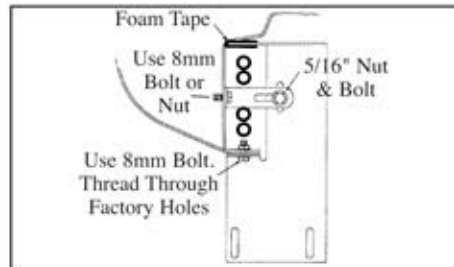
1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver



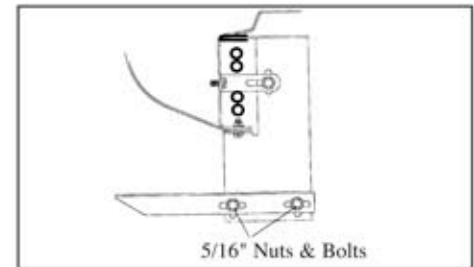
1. **Measure** from front wheel well, back 17", 41", 62", and 78". Mark these bracket locations. Note: Factory holes should be close to these measurements; use factory holes only.



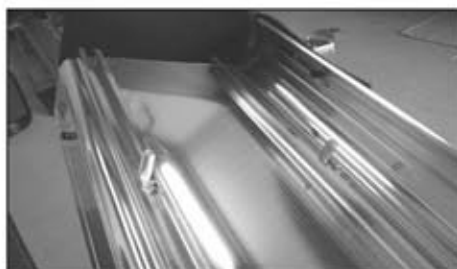
2. On passenger side with air and heat lines, wrap AS02 angled strap with foam tape so that lines are protected. Attach AS02 with 8mm bolts or nut to factory bolt holes on passenger and driver sides. **Do not tighten at this time.**



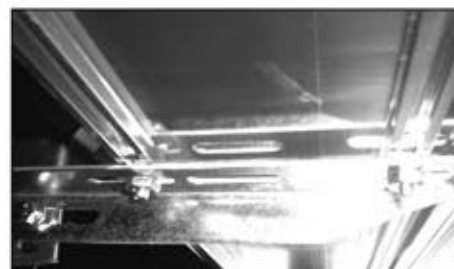
3. Place foam tape at top of FL130 flat plate. Bolt to AS02 then to pinch weld with 8mm bolts. Note: top of flat plate must hit rocker panel. Tighten to AS02 and 8mm bolt before tightening to pinch weld.



4. Attach 3124F step support to flat plate using two 5/16" nuts and bolts. **Do not tighten at this time.**



5. Install one square head bolt in each track, for each bracket.



6. Place 1/4" bolts through bracket step support and secure board with 1/4" hex nuts.

7. With board level, tighten all loose bolts.

8. Repeat for other side.