



IN526

2015 FORD TRANSIT

148" Wheel Base Models

Tools Required

- 1/2" Socket
- 1/2" Wrench
- 15mm Socket
- 13mm Socket
- 7/16" Socket
- Tape Measure

Hardware Included

- BRACKETS SHOW ON RIGHT
- 1- BOLT PACK

Torque Specification:

- | | | |
|-------------|---|------------|
| 1/4" Bolts | - | 6 Ft Lbs. |
| 5/16" Bolts | - | 19 Ft Lbs. |
| M8 Bolt | - | 11 Ft Lbs. |
| M10 Bolt | - | 14 Ft Lbs. |



1) Locate Driver and Passenger Bracket Locations

Measuring from the front wheel well back, mark the following locations on the pinch weld. There will be factory holes on back side of rockers and holes in frame are near these locations, some brackets may protrude from vehicle at an angle.

DRIVER

- LOCATION 1: 4"
- LOCATION 2: 24"
- LOCATION 3: 50 1/2"
- LOCATION 4: 71"
- LOCATION 5: 95 1/2"

PASSENGER

- LOCATION 1: 4"
- LOCATION 2: 24"
- LOCATION 3: 50 1/2"
- LOCATION 4: 79"
- LOCATION 5: 95

NOTE: WITH SHORT DRIVER SIDE BOARD ONLY USE THE FIRST TWO BRACKET

2) Install CB81 and BT81 in first location Driver side

Insert an M10 inpull into the hole located on the frame and one into the hole in the body of the vehicle. Place an M10x20 bolt through the top tab of the BT81 and thread into the nut in the frame. Mount the BT81 with a M10x20 bolt. Make sure the angle of the BT81 is facing outward. When done correctly the slot of the BT81 and CB81 will line up. Attach these two brackets with a 5/16" x 3/4" bolt and nut where the slots line up. Leave all bolts and nuts loose at this time.



A)



B)

3) Install CB82 and BT81 in second location

First slide a washer on a 5/16" x 1-1/2" bolt. Then slide the bolt through the top tab of a CB82 and thread a reinforcement nut only engaging a couple threads as shown in A. Slide the nut into the hole and hand tighten as shown in image B. Place a M10 inpull nut into the factory hole and mount a BT81 the same way done as the first bracket location. Attach the two brackets with a 5/16" x 3/4" and nut. Do not tighten nuts and bolts at this time.



4) Install CB82 and BT81 in Third location

For installing the CB82 first remove the OEM bolt in the frame that holds a strap to the frame. Place the tab of the CB82 between the frame and the strap and replace the bolt. Once again, place an M10 inpull nut into the hole in the body and attach a BT81 the same as the previous two brackets. Attach the two brackets with a 5/16" nut and bolt.



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5) Install CB82 and BT82 in the 4th location

Remove the OEM holding another strap at location 4. Place the bolt through the top of the CB82 and replace the bolt. Next put a M10 inpull nut into the existing hole just above the 90 degree turn on the inside of the body. Put a M10 bolt through the top slot of a BT82 and thread into the nut. Make sure the angle is facing outwards similar to the other brackets. Attach the two brackets with a 5/16" nut, bolt and washer. Do not tighten at this time.



6) Install CB82 and BT85 in the 5th location

Mount the CB82 to the frame by placing one of the smaller M8 inpull nuts into the factory hole in the frame at the 5th location. Fold the tab over and thread a M8 nut into the threaded insert. Hand tighten. Put an M10 inpull nut into the hole in the body and mount a BT85 with a M10 bolt as seen in the image. Make sure at this location the angle is facing inward. The holes in the two brackets will line up. Once again attach the two brackets with a 5/16" nut bolt and washer.



7) Install CB81 and BT81 at first passenger location

Using your previously marked first location, install a CB81 and BT81 in the first passenger location. Insert a M10 inpull in the frame and one into the inside body holes. Mount the two brackets using an M10 bolt. Attach the two brackets with a 5/16" nut and bolt.



8) Install CB82 and BT81 in second location

Similar to location 2 on the driver side, slide a washer over a 5/16" x 1-1/2" bolt. Then place the bolt through the top tab of a CB82. Thread a reinforcement nut onto the bolt only engaging a couple threads. Slide the assembly into the factory hole on the frame and hand tighten the bolt. Insert an M10 inpull into the hole on the inside of the body and attach a BT81 with an M10 bolt and hand tighten. Attach the two brackets with a 5/16" nut and bolt.



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9) Install CB81 and BT81 in the 3rd location

Slide a washer over a 5/16" x 1-1/2" bolt. Slide the bolt through the top tab of a CB81 and thread a reinforcement nut onto the bolt engaging a couple threads. Slide the assembly into the hole of the crossbeam coming off the frame as shown and hand tighten. Insert an M10 inpull into the hole on the inside of the body and attach a BT81 with a M10 bolt. Attach the two brackets using a 5/16" nut and bolt.



10) Install a CB81 and BT83 in the 4th location

Again, slide a washer over a 5/16" x 1-1/2" bolt. Slide the bolt through the top tab of a CB81 and thread a reinforcement nut onto the bolt engaging a couple threads. Slide the assembly into the hole of the crossbeam and hand tighten. Repeat the process with a 5/16" x 1-1/2" bolt, nut and reinforcement nut but place it through the top tab of BT83. Slide the assembly into the first hole when the body turns at 90 degrees. Hand tighten the bolt. The brackets will again line up and attach the two with a 5/16" nut and bolt.



11) Install CB82 and a BT85 in the 5 location

Mount the CB82 to the frame by placing one the smaller M8 inpull nuts into the factory hole in the frame at the 5th location. Fold the tab over and thread a M8 bolt into the threaded insert. Hand tighten. Next slide an M10 inpull into the body hole and attach a BT85 with an M10 bolt as shown in the second image. At this location, make sure the angle is pointing inward. Attach the two brackets with a 5/16" nut and bolt. All brackets are installed at this time. Wait to tighten all nuts and bolts.



12) Insert Mounting Bolts and Install End Caps

TPO BOARDS SKIP TO NEXT STEP

First slide (5) 1/4"-20 square head nuts into the front track and 5 into the rear track of the running board. These bolts will attach the board to the brackets. After sliding all the bolts in, attach the end caps using two self tapping 3/8" bolts into the tracks the square head bolts were inserted in. The self tapping bolts will be serrated at the bottom.



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FOR TPO BOARDS ONLY

Place the running board on the brackets and install the self tapping screws through the bracket and into the galvanized steel plate on the under side of the board.



13) Mount the Running Boards

Slide the 1/4-20 bolts through the slots in the top of all the CB brackets. Secure the board to the brackets with a 1/4" nut in all locations. Position the board so it sits flush with the front and rear wheel wells. The very top of the board should rest up against the plastic molding that sticks out slightly along the bottom of the vehicle. Once the board is in the correct position, tighten all nuts



Boards shown fully installed, Enjoy!