



IN621

Product No: 67695-01 10-1329 Bracket kit

Product No: 3216-01 10-1329 Bracket kit

Note: No Drilling into body is required.

Hardware included shown on right.

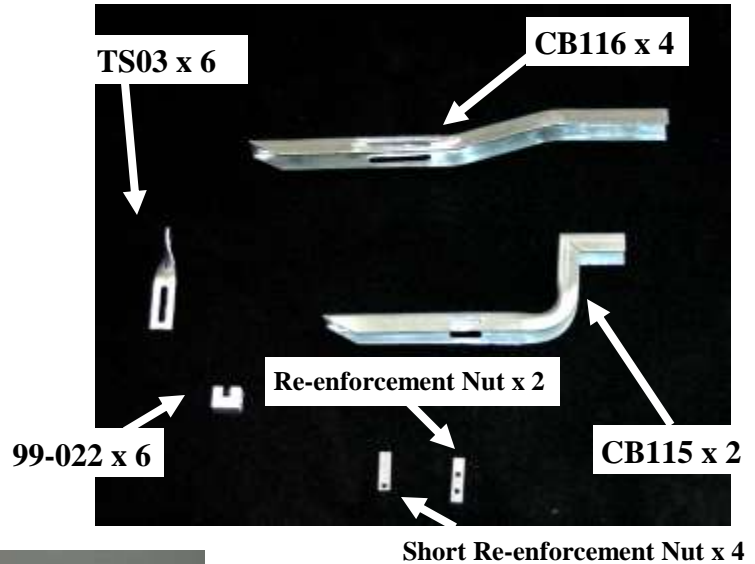
Tools required:

- Drill with 3/8" nut Driver
- 1/2" wrench
- Ratchet
- 1/2" Socket
- Tape measure
- 1/8" Allen Wrench
- Vice Grip Pliers

Torque Specification:

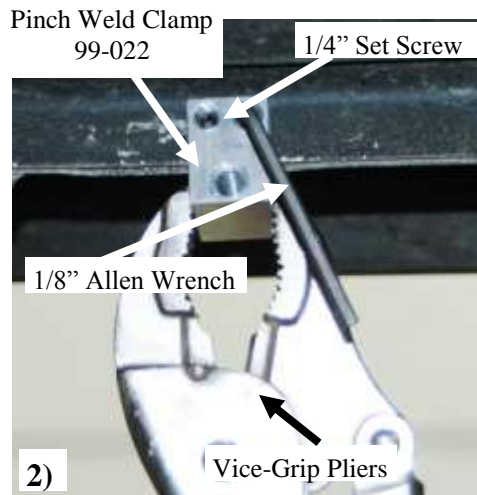
5/16" Bolt - 19 Ft Lbs.
 1/4" Set Screw - 10 Ft Lbs.

Please read all instructions prior to starting install.



- 1) Measuring from the back side of the front mud flap as shown in photo. Mark the inside of pinch weld with marker.
 Driver side Positions: 1st = 12", 2nd = 39-1/2", 3rd = 62"
 Passenger side Positions: 1st = 12", 2nd = 39-1/2", 3rd = 62"

The marks on pinch weld will be the centers of the 99-022 pinch weld clamps.



- 2) At each center mark, mount the pinch weld clamp 99-022. Tighten the set screws with 1/8" Allen wrench holding with pair of vise grips for leverage.

Make sure set screws are as tight as possible.

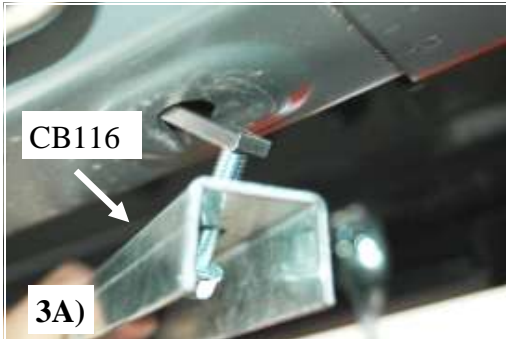


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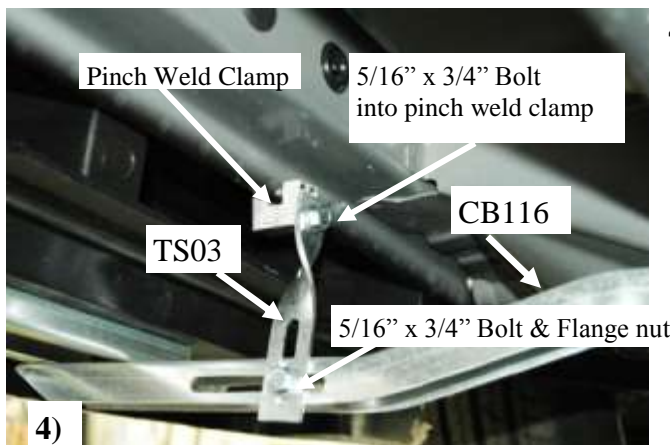
1st Location



- 3) Mount a CB116 using a 5/16"x1-1/2" bolt through CB116 thread into short re-enforcement nut then slide nut into the hole in the frame. **Hole at 11 1/2" from front wheel well. (Photo 3A)**

When tightening, slide bolt up to edge of hole in body to insure maximum support of the short re-enforcement nut.

Hand tighten leave loose for adjustment (Photo 3B)



- 4) Thread a 5/16" x 3/4" bolt through the top hole in TS03 and into pinch weld clamp (99-022) **Picture 4**

Mount the CB116 channel onto TS03 with a 5/16" x 3/4" bolt and flange nuts. **Picture 4**

Leave loose for adjustment at this time.

2nd Location

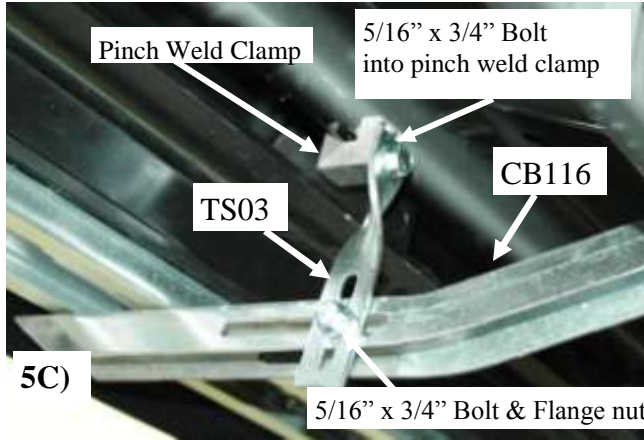


- 5) Mount a CB116 using a 5/16"x1-1/2" bolt through CB116 thread into short re-enforcement nut then slide nut into the hole in the frame. **Hole at 38 1/2" from front wheel well.**

When tightening, slide bolt up to edge of hole in body to insure maximum support of the short re-enforcement nut.

Hand tighten leave loose for adjustment (Photo 3B)

2nd Location Continued

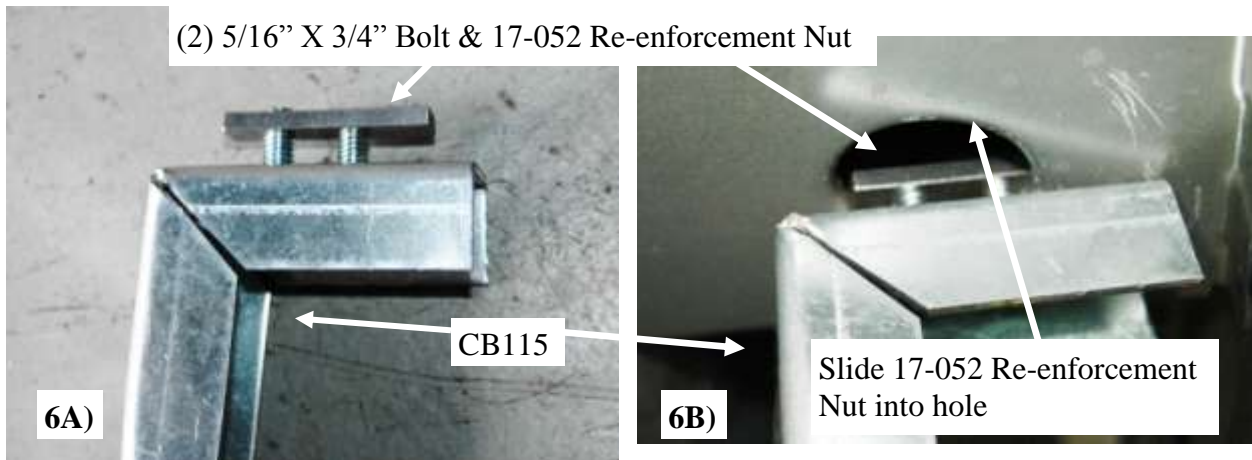


5C) Thread a 5/16" x 3/4" bolt through the top hole in TS03 and into pinch weld clamp (99-022) **Picture 5C**

Mount the CB116 channel onto TS03 with a 5/16" x 3/4" bolt and flange nuts. **Picture 5C**

Leave loose for adjustment at this time.

3rd Location

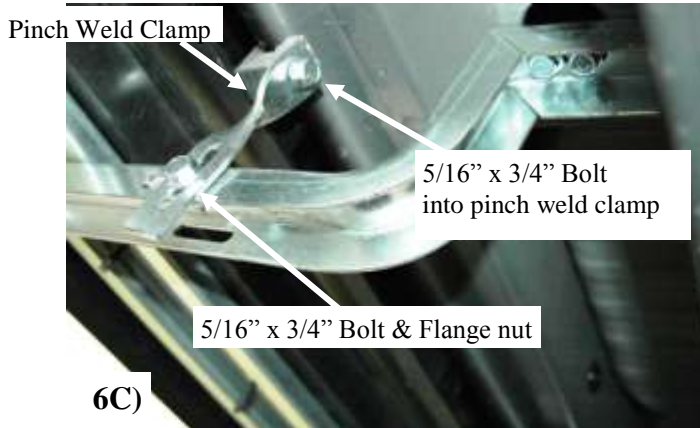


6) Install two 5/16" flanged bolts and 17-052 re-enforcement nut into channel CB115 as in **Picture 6A**. Make sure to position the channel as far forward to the front of the vehicle in the hole. Hand tighten the two bolts once the 17-052 re-enforcement nut is slide up into hole to snug CB115 top tab up to the frame. **Picture 6B**

Hole located at 61 1/4" from front wheel well.

Note: Some brackets will angle toward rear of vehicle.

3rd Location Continued



6C) Thread a 5/16" x 3/4" bolt through the top hole in TS03 and thread into pinch weld clamp (99-022) **Picture 6C**

Mount the CB115 channel onto TS03 with a 5/16" x 3/4" bolt and flange nuts. **Picture 6C**

Leave loose for adjustment at this time.



7) Place the board on the brackets and align from front to back and level the board. Tighten all loose bracket bolts now.



8) With board level and properly aligned, attach to the brackets with 3/4" long self drilling screws.

Repeat all steps for opposite side.



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2017 Cadillac XT5 & GMC Acadia

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Enjoy