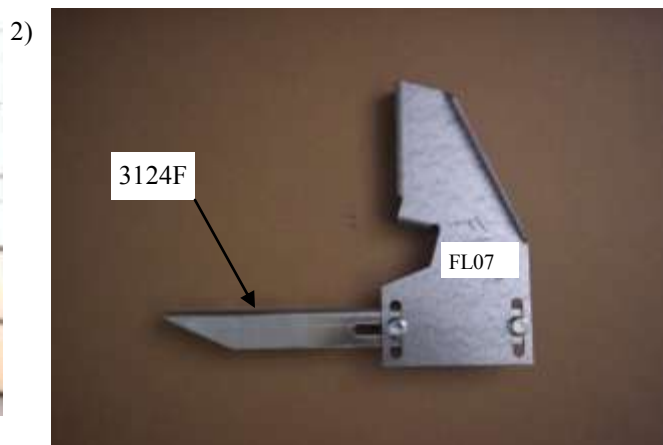


Tools required:

- 1/2" socket, 1/2" wrench,
- 3/8" nut driver, Tape Measure

- 1) Measure back from front wheel well, shown in **Fig. 1**, at the distance of 17", 41", and 62". For full size crew cab, use another bracket at the 78" location. Mark these bracket location centers.
- 2) Assemble **FL07** to **3124F** using two 5/16" flanged nuts and bolts, shown in **Fig. 2**. But leave loose to adjust board later.
- 3) Attach brackets to vehicle at measurements, 17", 41", and 62" using 5/16" flanged nuts and bolts through the hole in the pinch weld, or 8mm bolts and into factory nut in GMC models **Fig. 3**. **In all bracket locations** remove the rubber plug from the body, shown in **Fig. 4**, insert the clip nut, shown in **Fig. 5**. Attach brackets at these measurements using 5/16" flanged nuts and bolts through the hole in the pinch weld, and 5/16" flanged bolt into the clip nut. **NOTE:** GMC models have factory welded nut in the top location as well. Use 8mm bolt instead of the clip nut.
- 4) Apply foam tape to top edge of the board. Apply logo and step tread to clean and dry running board. As shown in **Fig 6**.





Owens Glasstep

IN518

No drilling into vehicle is required

Product No: 3201-3202-3203
2014 Chevy/GMC Full Size Pickup



Place the board on the brackets and align up on the vehicle. There is a driver and a passenger side board. Attach to the brackets using #14 X 3/4" long self drilling screws, making sure you are drilling through steel mounting pad on under side of board.