



Tools Required

- 1/2" Socket
- 1/2" Wrench
- 3/8" Nut driver on Drill
- 10mm Socket
- 17mm Socket
- Star # 27 Bit
- 5.5 Socket
- Vice Grip Pliers
- 1/8" Allen Wrench
- Flat Screw Driver
- Tape Measure

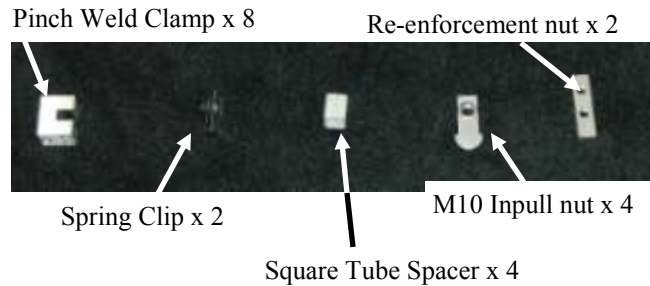
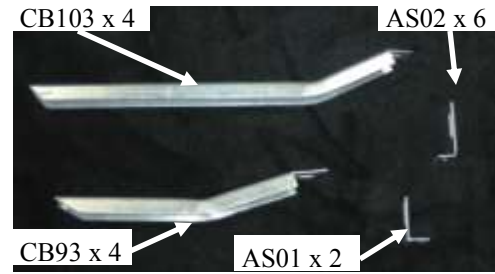
Hardware Included

- BRACKETS SHOW ON RIGHT
- 1- BOLT PACK

Torque Specification:

- 5/16" Bolt - 19 Ft Lbs.
- M10 Bolt - 14 Ft Lbs.

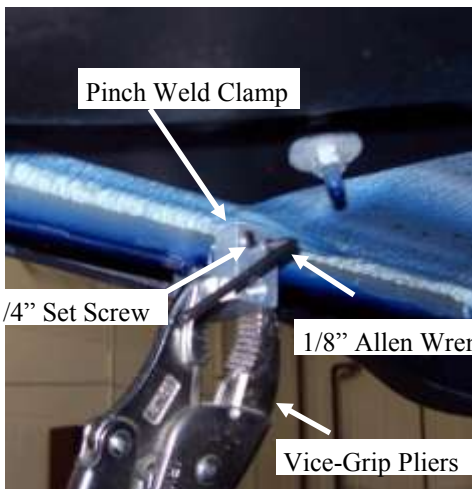
No Drilling into Vehicle is Required



Measuring from the front of the pinch weld as shown in photo. mark the inside of pinch weld with marker.
 Driver side at 1st Position = 13", 2nd = 30 1/4", 3rd = 43 3/4" and 4th = 58 1/8"
 Passenger side at 1st Position = 13", 2nd = 30 1/4", 3rd = 43 3/4" and 4th = 58 1/8"

The marks on pinch weld will be the centers of the 99-022 pinch weld clamps.

Brackets will protrude from vehicle at a angle



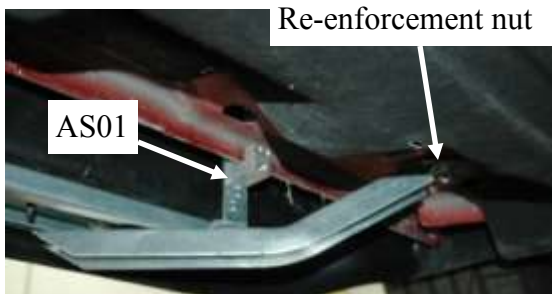
At each mark mount the pinch weld clamp, then by tightening the set screws with 1/8" Allen wrench holding with pair of vise grips for leverage.

Make sure set screws are as tight as possible.



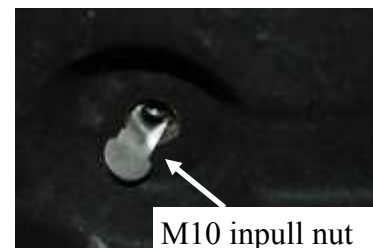
Install in 1st location Driver side

Slide a washer on a 5/16" x 1-1/2" bolt. Then slide the bolt through the top tab of a CB93 and thread a reinforcement nut only engaging a couple threads. Slide the re-enforcement nut into slot in underside of vehicle shown in photo above and hand tighten to snug up the bracket to the slot.



Place 5/16" x 3/4" bolt through AS01 and thread into pinch weld clamp. **Leave loose for later adjustment.** Then place 5/16" x 3/4" bolt through the bottom hole of the AS01 and through the slot in the CB93 put a 5/16" nut onto threads and tighten.

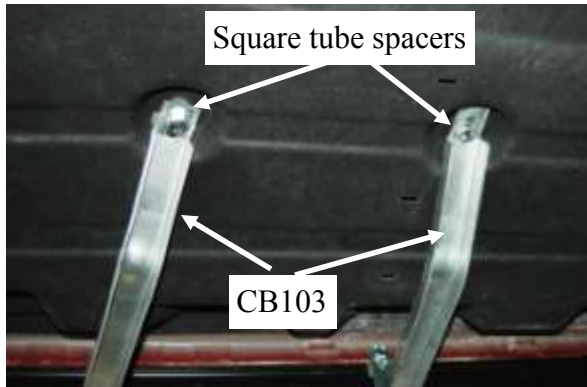
Install in 2nd and 3rd location Driver side



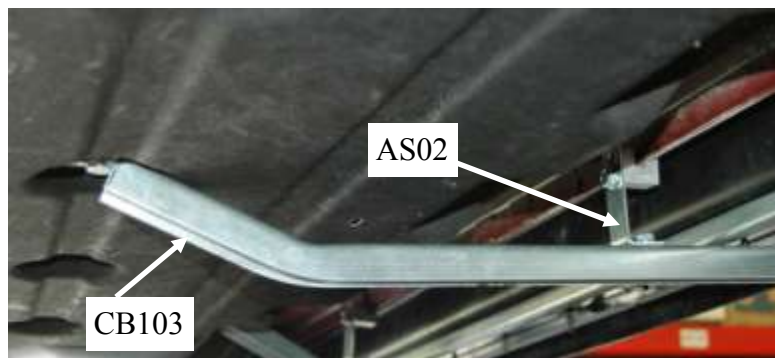
Remove the underside shield by removing the nuts with 10mm socket and bolts with T27, after shield is removed take out the front 2 round plastic plugs that hold shield to body then replace shield to underside of vehicle using a screwdriver.

At the 2 locations the plastic plugs were removed push up on shield so it touches the body and slide M10 inpull nuts into each of these holes.

Install in 2nd and 3rd location Driver side

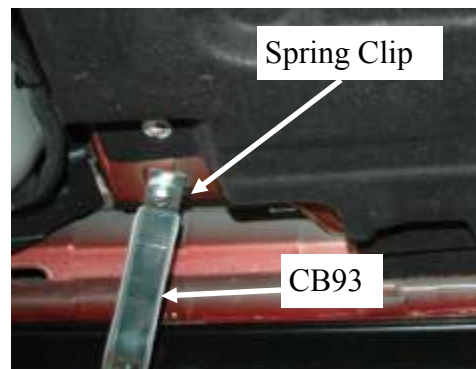
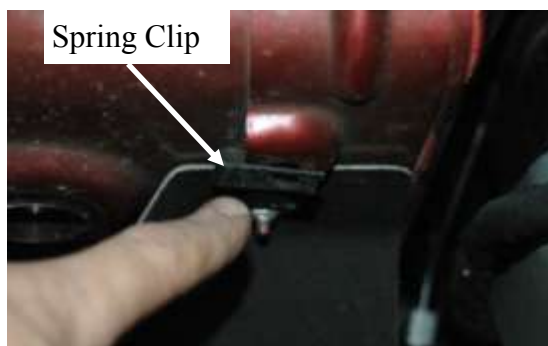


Place a M10 bolt through the CB103 then put a square tube spacer between the bracket and the M10 inpull nut previously installed and thread bolt into inpull nut making sure to hold the tab on inpull nut.

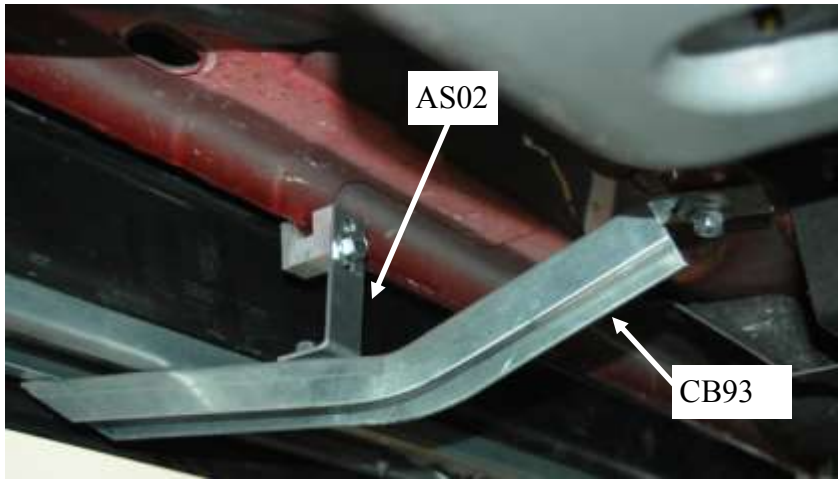


Place 5/16" x 3/4" bolt through AS02 and thread into pinch weld clamp. **Leave loose for later adjustment.** Then place 5/16" x 3/4" bolt through the bottom hole of the AS02 and through the slot in the CB103 put a 5/16" nut onto threads and tighten.

Install in 4th location Driver side



Slide spring clip onto the hole in position at rear of shield replaced for 2nd and 3rd bracket installation. Place a 5/16" x 3/4" bolt through a flat washer then bolt through the CB93 bracket and thread into the spring clip.



Place 5/16" x 3/4" bolt through AS02 and thread into pinch weld clamp.
Leave loose for later adjustment.
Then place 5/16" x 3/4" bolt through the bottom hole of the AS02 and through the slot in the CB93 put a 5/16" nut onto threads and tighten.



Position [running board](#) up to body for best fit.
Install self drilling screws through brackets into the shoulder of the steel channel on the bottom of the board.

Push up on bottom of board to have board fitting snug against body and tighten the 5/16" x 3/4" bolts going into pinch weld clamps to hold in position.

Tighten all remaining bolts to fully secure boards to vehicle

Repeat all of the previous steps on the passenger side.

***NOTE* FOR VEHICLES FRONT JACKING POSITION,
PLACE FACTORY JACK AS FAR FORWARD ON THE
JACKING LOCATION AS POSSIBLE**



2015 Ford Edge

Product No. 10-1280

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IN 565

