

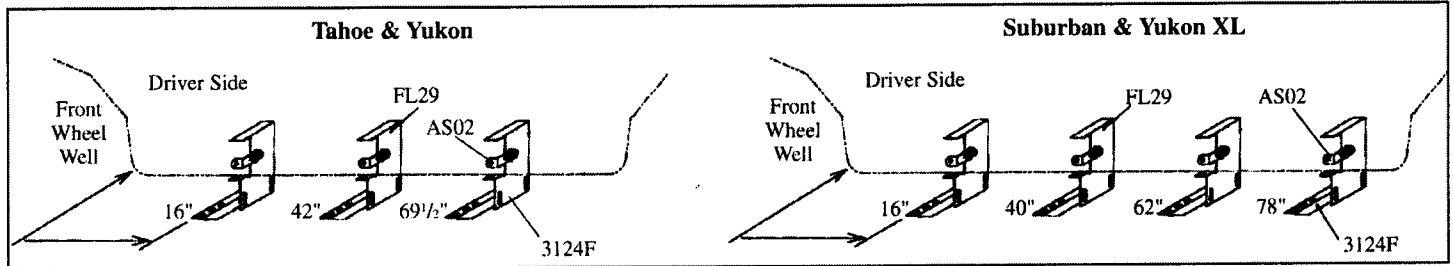
Installation Instructions	Chevy Suburban/GMC Yukon XL	Product No.
2000 to Current	Chevy Tahoe/GMC Yukon	Tahoe & Yukon 67013
2003 to Current	Avalanche Without Cladding	Suburban & Yukon XL & Avalanche 67014

Note: Use all factory holes only.

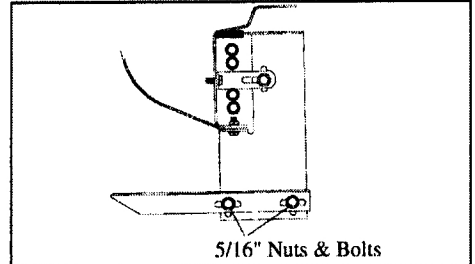
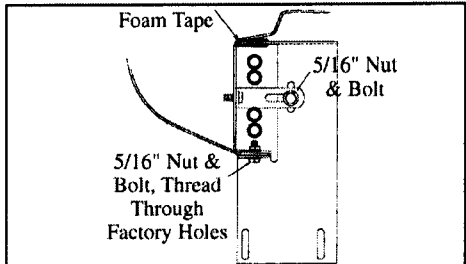
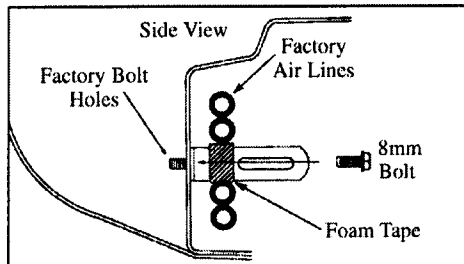
Installation Parts List:	Tahoe/ Yukon	Suburban/ Yukon XL	Description	Tahoe/ Yukon	Suburban/ Yukon XL	Description
	<i>Note: Not all screws are required for these installations</i>	A 2	2	Running Boards	F 6	8
	B 2	2	Step Pads	G 6	8	8mm x 25mm Bolts
	C 4	4	Foam Tape Strips	H 24	32	5/16" x 3/4" Washer Head Bolts
	D 6	8	Flat Plates #FL29	I 24	32	5/16" Washer Head Nuts
	E 6	8	Angle Straps #AS02	J 24	32	#14 x 3/4" Self-Drilling Screws

**Tools Required:** 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

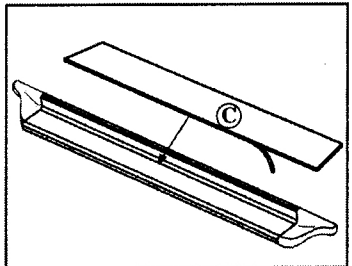
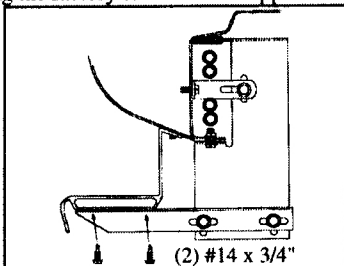
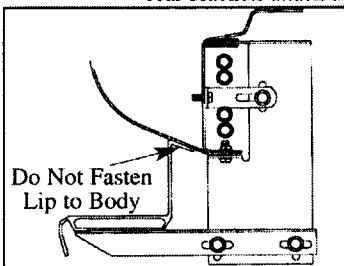
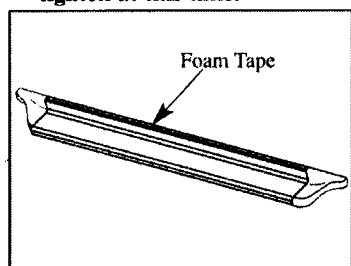
- Prior to painting, fit your Owens' Premier running boards to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your Owens' Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



3. Measure from front wheel well, back to dimensions shown above. Mark these bracket locations.



- On passenger side with air and heat lines, wrap AS02 angled strap with foam tape so that lines are protected. Attach AS02 with 8mm bolts and lock washers to factory bolt holes on passenger and driver sides. **Do not tighten at this time.**
- Place foam tape at top of FL29 flat plate. Bolt to AS02 then to pinch weld with 5/16" nuts and bolts. Note: top of flat plate must hit rocker panel. Tighten FL29 to AS02 and 8mm bolt before tightening to pinch weld. Note: On 2005 models, front and rear brackets attach using the factory stud and nut supplied in bolt kit.
- Attach 3124F step support to flat plate using two 5/16" nuts and bolts. **Do not tighten at this time.**



- Apply foam tape to top edge of step. Remove protective strip from top edge of foam tape.
- Note: Do not screw lip to body.
- Secure step support bracket to bottom of step using two #14 x 3/4" self-drilling screws per bracket into the metal support. **Tighten all bolts to 18 foot pounds.**
- Tighten step support bolt and nut to 18 foot pounds. Place pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**