



Operating Instructions
for:

6024

Ford Crankshaft Positioning Tool

Applications: 1993 & newer 4.2L, 4.6L two valve; 4.6L four valve; and 5.4L and 6.8L V-8 engines

⚠ CAUTION: To prevent damage to valves and pistons, **DO NOT** rotate the crankshaft and/or camshaft(s) when removing the timing chain(s) and installing the cylinder heads. Because this is not a free-wheeling engine, if it has "jumped time" there will be damage to the valves and/or pistons, which will require the removal of the cylinder heads.

1. Install crankshaft positioning tool No. 6024 (same as Ford No. 303-448) over crankshaft and engine front cover alignment dowel. This will position the crankshaft at top dead center for correct timing chain installation.

