

Operating Instructions for:

6020 (511555)

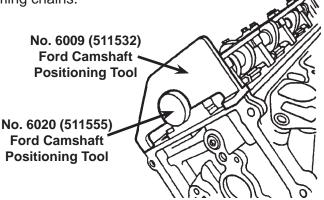
## Ford Camshaft Positioning Tool

Application: 1992 – 2008 4.6L 2V Crown Victoria (V8), Grand Marquis 1997 – 2002 4.6L Crown Victoria, Expedition, Explorer Grand Marquis, Town Car (VIN W) 1997 - 1998 4.6L & 5.4L V8, 6.8L V10 Econoline 1997 – 2012 4.6L Econoline (VIN W) 1997 – 2002 5.4L Expedition 1997 – 2004 4.6L F-150 (VIN 6) 1997 – 2010 4.6L F-150 (VIN W) 1997 – 1998 4.6L **F-Series Truck** 1997 – 2002 5.4L F-Series Truck Mountaineer (VIN W) 1997 – 2005 4.6L 1997 – 2002 4.6L Mustang (VIN W) 1996 – 2004 4.6L Mustang (VIN X) 2003 - 2004 4.6L Mustang (VIN Y) 1998 – 1999 5.4L Navigator

NOTE: Tool No. 6020 (511555; same as Ford No. 303-413/T92P-6256-A) must be used with tool No. 6009 (511532; same as Ford No. 303-380/T91P-6256-A).

CAUTION: To prevent damage to valves and pistons, DO NOT rotate the crankshaft and/or camshaft(s) when removing the timing chain(s) and installing the cylinder heads. Because this is not a free-wheeling engine, if it has "jumped time" there will be damage to the valves and/or pistons, which will require the removal of the cylinder heads. The cam sprocket should be disassembled from the camshaft only when one of the components must be replaced.

- 1. Remove all necessary components to access the timing chains.
- 2. Rotate the engine to No. 1 top dead center.
- 3. **Disassembly**: Install Camshaft Positioning Tool (6020/511555) and Cam Positioning Tool (6009/511532) into each camshaft end, as shown, before removing timing chain tensioners and chains to prevent valve train damage.
- 4. **Assembly**: Install Camshaft Positioning Tool (6020/511555) and Cam Positioning Tool (6009/511532) into each camshaft end, as shown, before installing timing chains and tensioners to prevent valve train damage.





WARNING: Wear eye protection that meets ANSI Z87.1 and OSHA standards.