

INSTALLATION INSTRUCTIONS

Failure to follow these instructions can severely shorten the life of this part and may void the part's warranty.

Installation Process

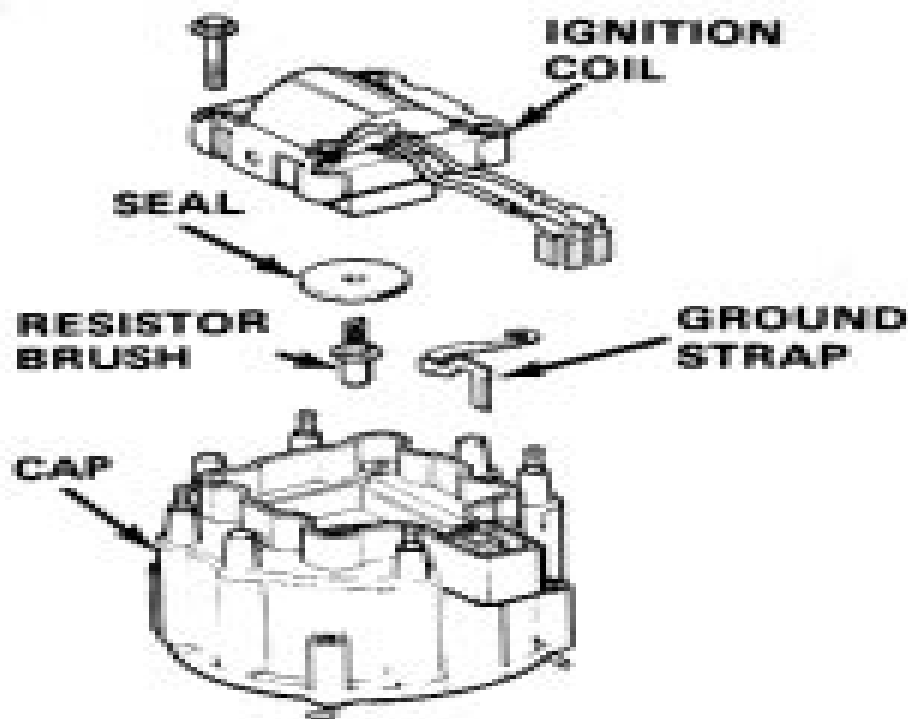
NOTICE

HEI coils require a ground strap during installation. Without a ground strap, the lamination itself becomes a high-voltage source and arcing will occur between the lamination and the primary leads causing damage to the coil and possibly to the module.

Either the original or new ground strap if supplied must always be installed when the coil is installed.

When installing coil, always use the old screws with the old coil or new screws from the hardware bag included with new coil. If the screws are too long, the screw tips may break through the distributor cap, causing it to fail. The rotor will arc to the grounded mounting screws

Be mindful to form the primary leads when replacing coil so they don't contact the laminations, get pinched between the laminations and/or get pinched when coil cover is installed.



Models Covered:

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|------|
| 4212 |
| 4214 |
| 4215 |
| 5193 |
| 4216 |
| 4219 |
| 4223 |
| 5194 |