





















USING THE HEATING METHOD: IF USING A HEAT GUN BEGIN BY HEATING THE SEAL EVENLY WHILE CONSTANTLY MOVING THE HEAT GUN. IF USING AN OVEN: PREHEAT TO 225°F AND PLACE THE LIGHT IN THE OVEN FOR 12 MINUTES.

OPENING THE HEADLIGHT:



you need to cut through the seal at this

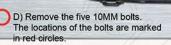
A) Before you heat the headlight in the oven, location. Make a circular cut with a dremel tool, until you make your way through the seal. The image highlighted in red offers a close up after this piece has been cut completely.

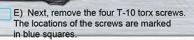


REMOVING THE HALO HOUSING:



C) Once the lens is separated from the housing, you may begin removing the stock halo diffusers, You will need a 10MM socket





continue the process of prying through the sealant.

INSTALLING THE HALOS:



F) If you plan to re-use the factory plastic rings (optional) you will need to "contour" the PCB slightly. Heat the ring slightly with a heat gun and gently squeeze the ring until it matches the factory ring shape. If you do not plan to re-us the plastic rings you can skip this step. (The halos will be brighter without the plastic rings in place.)



G) You can now install the ORACLE Halos into the headlights. Remove the protective cover from the 3M backing and firmly press the halos into place. If desired you may use a small amount of two part epoxy for extra stability. (Locations for epoxy marked by red circles.)

H) You can now route the halo wires out the headlight through the opening on the projector side of the housing. This image shows the wires running around the projector components and out the back. We will make a hole in the back cover to route the wires





GROUND

Ground

COLORSHIFT

SINGLE COLOR