ORACIE STALL GUIDE

OPENING THE HEADLIGHT:



STEP #1: IN ORDER TO OPEN THE LIGHT WE WILL FIRST NEED TO HEAT THE HOUSING. IF USING A HEAT GUN BEGIN BY HEATING THE SEAL EVENLY WHILE CONSTANTLY MOVING THE HEAT GUN. IF USING AN OVEN: PREHEAT TO 225°F AND PLACE THE LIGHT IN THE OVEN FOR 10 MINUTES.



- PRE-HEAT THE OVEN TO 225°F [OR IOO°C]
- CENTER LIGHT IN OVEN FOR EVEN HEATING
- SET TIMER FOR IO MIN (GAS OR ELECTRIC)





A) Start by using a flat-head screwdriver and apply pressure between the lens and housing. CAUTION! Headlight will be hot.

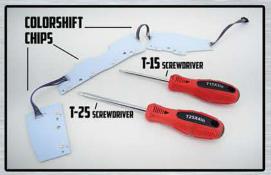




B) Work your way around the housing with a screwdriver. Prying through the sealant until the lens and the housing separate. Take your time on this step.

C) If the lens does not separate from the headlight housing, re-heat the light for 5 minutes and try again. Now separate the housing from the lens.

TOOLS REQUIRED:





Place your lens in a safe space and then, using a T-25 Screwdriver, remove the six T-25 screws on the outside of the housing

Remove the housing from the headlight and set it safely aside





Remove the four T-25 screws from the diffuser, then carefully remove the diffuser from the housing









 Place the Diffuser back into place inside the headlight & then reinstall the four T-25 screws back into the Diffuser



 Now place the housing back into place on the headlight & then reinstall the six T-25 screws back into the headlight

RE-SEALING THE HEADLIGHT:



ALMOST DONE!

 Place your lens back onto the headlight and then, using a room tempature silicone, apply a seamless bead into the sealant channel

> Now connect your new DRL chip's wiring to their corresponding resistor

Remember to tighten down all bolts and screws that you may have loosened or removed. Check for any smudges on the lens or chrome, gently wipe away if there are any.



*Additional Sealant If you feel that the seal is not completely watertight you can add a "wicking" silicone over the dried seal.



- Check that there is no dust or debris in the light.
 Use compressed air to blow out before reassembly.
- · We reccomend using ORACLE slicone sealant for a smooth finish

finish

