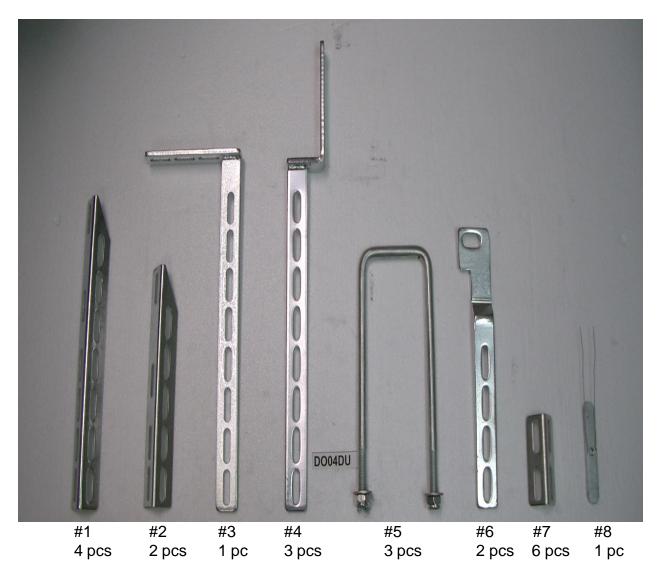
NO-DRILL BRACKET PART# DO04DU COMPONENT BREAKDOWN



NO-DRILL BRACKET PART# DO04DU 04-06 DODGE DURANGO

NOTE: All instructions are for the driver side unless otherwise specified. For the passenger side, orientation of the main frame bracket will be reversed and sequence of the main frame, pinch weld, and extension brackets will also be reversed for proper alignment.)

A. FRONT BRACKET DRIVER SIDE



PICTURE# 1



PICTURE# 2



PICTURE# 3

- 1. Look for existing hole on the side of the chassis right after the frame assembly sticker (Picture# 1). Insert nut plate, Bracket# 8, into the hole making sure not to drop the plate inside the chassis by spreading out the wires welded to the nut plate. Install Bracket# 3 on the nut plate (Picture# 2).
- 2. Locate existing hole on the inside panel of the pinch weld (Picture# 3). Tighten down Bracket# 7 onto the hole by using a bolt, 2 washers, a lock washer, and a nut.
- 3. Align Bracket# 1 with Bracket# 3&7. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2 nuts (Picture# 2).

B. FRONT BRACKET PASSENGER SIDE



PICTURE#1

- 1. Look for the frame assembly sticker on the chassis on the passenger side right after the front tire. Loop the u-bolt, Bracket# 5, over the chassis (Picture# 1).
- 2. Install Bracket# 4 on the u-bolt using self locking nuts (Picture# 1).
- 3. Locate existing hole on the inside panel of the pinch weld (Picture# 1). Tighten down Bracket# 7 onto the hole by using a bolt, 2 washers, a lock washer, and a nut.
- 4. Align Bracket# 1 with Bracket# 4&7. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2 nuts (Picture# 1).

C. MIDDLE BRACKET



PICTURE#1



PICTURE# 2

- 1. Look for chassis bushing assembly towards the middle of the cab (Picture# 1). Loop u-bolt, Bracket# 5, over the chassis before the chassis bushing assembly.
- 2. Install Bracket# 4 on the u-bolt using self-locking nuts (Picture# 1).
- 3. Locate existing hole on the inside panel of the pinch weld (Picture# 2). Tighten down Bracket# 7 onto the hole by using a bolt, 2 washers, a lock washer, and a nut.
- 4. Align Bracket# 1 with Bracket# 4&7. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2 nuts (Picture# 1).

D. REAR BRACKET



PICTURE# 1



PICTURE# 2

- 1. Look for the bulge on the chassis before the rear tire that has a bolt pointing to the front of the vehicle (Picture# 1). Remove the existing nut. Install Bracket# 6 onto the existing bolt and tighten down with the existing nut (Picture# 2).
- 2. Locate existing hole on the inside panel of the pinch weld (Picture# 2). Tighten down Bracket# 7 onto the hole by using a bolt, 2 washers, a lock washer, and a nut.
- 3. Align Bracket# 2, the shorter extension bracket, with Bracket# 6&7. Tighten down with 2 bolts, 2 washers, 2 lock washers, and 2 nuts (Picture# 1).