

INSTALLATION INSTRUCTIONS

ONKI MODULAR [BRUSH GUARD](#) – PART # 462999 2007+

SIERRA 2500/3500 HD

Parts List *(Please check that you have all the parts listed below before you start installing)*

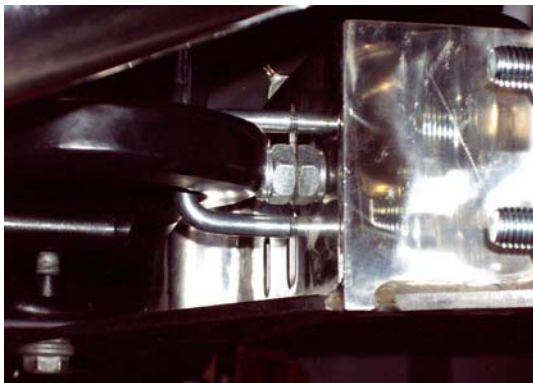
Quantity	Description
2	Mounting brackets
2	M12 U-bolts
6	M12X40 (19mm hex head bolts)
10	M12 Nylon lock nuts (19mm socket nuts)
20	1/2" Washers

Installation of Mounting Frame Brackets & Brush Guard

1. Identify left and right brackets to be used (D for driver side / P for passenger side).
2. Cut out the tow hook valance on the driver and passenger side as shown on the photo below to make room for the brackets.



3. Remove the bolts as encircled on the photo above, one under the frame and the other on the inner side of the frame. Place the brackets onto the frame aligning them with the holes from where the bolts were taken out of. Reinsert the bolts and loosely tighten down.



4. Insert U-bolt horizontally from the tow hook onto the corresponding holes on the bracket. A nut may be placed in between the bracket and tow hook as an additional stiffener as shown above.
5. Repeat procedure on the passenger side.
6. With the help of another person, install Brush Guard to brackets with supplied nuts and bolts and washers.
7. Adjust and securely tighten all bolts and nuts.