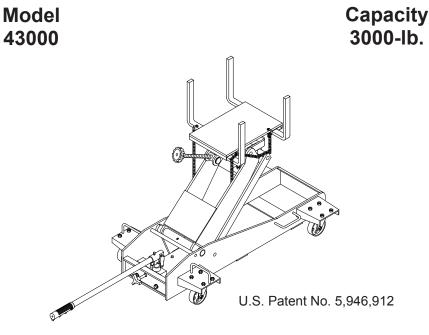
Operating Instructions & Parts Manual



Transmission Jack, Floor





This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Read this manual and follow all the Safety Rules and Operating Instructions before using this product.

SAFETY and GENERAL INFORMATION

Save these instructions. For your safety, read, understand, and follow the information provided with and on this jack before using. The owner and operator of this equipment shall have an understanding of this jack and safe operating procedures before attempting to use. The owner and operator shall be aware that use and repair of this product may require special skills and knowledge. Instructions and safety information shall be conveyed in the operator's native language before use of this jack is authorized. If any doubt exists as to the safe and proper use of this jack, remove from service immediately.

Inspect before each use. Do not use if broken, bent, cracked or damaged parts are noted. Any jack that appears damaged in any way, or operates abnormally shall be removed from service immediately. If the jack has been or suspected to have been subjected to a shock load (a load dropped suddenly, unexpectedly upon it), immediately discontinue use until jack has been checked by a factory authorized service center (contact distributor or manufacturer for list of authorized service centers). It is recommended that an annual inspection be done by qualified personnel. Labels and Operator's Manuals are available from manufacturer.

PRODUCT DESCRIPTION

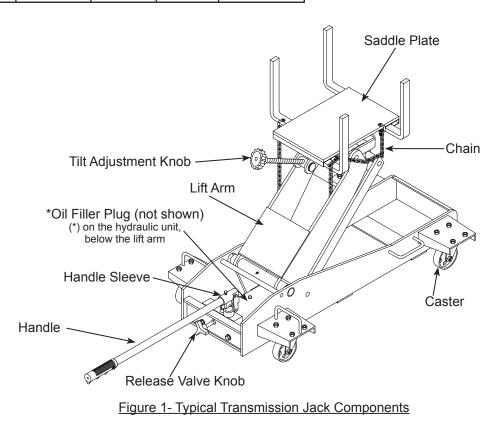
This Transmission Jack is designed to be used as an aid in the removal and installation of automotive and light truck transmissions, transfer cases and transaxles. This jack is for use under portable lift equipment, where vehicle must be supported by a pair of appropriately rated jack stands.



NEVER use for any purpose other than those uses outlined above!

SPECIFICATIONS

| ſ | Model | Capacity | Min. Height | Max. Height | Power Raise |
|---|-------|----------|----------------|----------------|----------------|
| | 43000 | 3000-lb. | 7-7/8" | 37-1/4" | 29-3/8" |



PREPARATION

Assembly

Little or no assembly is required. Refer to Figures in the manual for details in understanding the assembly and the components of your product.

Before Use

- 1. Verify that the product and application are compatible.
- 2. Before using this product, read the operator's manual completely and familiarize yourself thoroughly with the product, its components and recognize the hazards associated with its use.
- 3. To familiarize yourself with basic operation, locate and turn the release valve knob (see Fig 1):
 - a. <u>Clockwise</u> until firm resistance is felt to further turning. This is the '**CLOSED**' release valve position used to **raise** the saddle plate.
 - b. <u>Counter-clockwise</u>, but no more than 1/2 turn from the closed position. This is the '**OPEN**' release valve position used to **lower** the saddle plate.
- 4. With saddle fully lowered and release valve closed, pump the operating handle. If lift arm responds immediately, jack is ready for use. If jack does not respond, follow the Bleeding/Venting instructions.
- 5. Ensure that jack rolls freely. Raise and lower the unloaded jack throughout the lifting range before putting into service to ensure the pump operates smoothly. Replace worn or damaged parts and assemblies with factory authorized replacement parts only.

Bleeding / Venting Trapped Air

With the release valve in the OPEN position (3b.) and with saddle fully lowered, locate and remove the oil filler plug. Pump 6 to 8 full strokes. This will help release any pressurized air which may be trapped within the reservoir. Reinstall the oil filler plug.

WARNING

- Read, understand, and follow all printed material provided with and on this product before use.
- **Do not** exceed rated capacity.
- Use only on hard, level surfaces.
- Adequately support the vehicle before starting repairs.
- If loaded jack must be moved, make certain that load is secured by appropriate means, is stable, is in the **lowest possible position**, is moved over a smooth, hard level surface and that the lifting platform is level.
- Use of this product is **limited to removal, installation, and transportation** of **automotive and light truck transmissions, transfer cases and transaxles**.
- Use only adapters / accessories provided by the manufacturer of this transmission jack.
- Use only adapters / accessories whose rated capacity is greater than the rated capacity of this jack.
- Ensure the center of gravity is **center loaded** on the saddle.
- Never use this device as a work/repair station. Transfer the load immediately to a suitable work station.
- No alteration shall be made to this product.
- Failure to heed these markings may result in personal injury and/or property damage.

| WARNING | | | |
|----------------|---|--|--|
| | To avoid crushing and related injuries: | | |
| | • Never work on, under or around a load supported only by hydraulic jack. | | |
| | Be alert and sober when using this product. Do not operate under the influence of drugs or alcohol. | | |

OPERATION

Follow the instruction for removal and installation of transmission, transfer case or transaxle according to the vehicle manufacturer's service manual.

Raise saddle:

- 1. Close release valve by turning release valve knob clockwise firmly.
- 2. Insert handle into handle sleeve, then pump handle until the load is contacted.
- 3. Secure load with provided chains.



Ensure center gravity of load is centered on the saddle and load is stable before moving jack. An off-center transmission could cause the jack to tip or flip over .

Lower saddle:



Be sure all tools and personnel are clear before lowering load. **Slowly open the release valve!** The more you turn the knob counter-clockwise, the faster the load will come down. **Maintain control** of the rate of speed at which the load lowers at all times!

- 1. Secure load to the jack with provided chain.
- 2. Slowly, gently turn the release valve knob counter-clockwise, never more than 1/2 full turn until the load is completely lowered.
- 3. Immediately transfer the load to an appropriate work station.
- 4. After removing load from the jack, ensure that saddle is fully lowered to reduce ram exposure to rust and contamination.



Never use this jack as a workstation!

MAINTENANCE

<u>Important:</u> Use only good grade hydraulic jack oil. Avoid mixing different types of fluid and NEVER use brake fluid, turbine oil, transmission fluid, motor oil or glycerin. Improper fluid can cause premature failure of the jack and the potential for sudden and immediate loss of load. Premium hydraulic jack oil or equivalent recommended.

Adding oil

1. With saddle fully lowered set jack in its upright, level position. Locate and remove oil filler screw.

2. Fill with oil until ~3/16" above the inner cylinder as seen from the oil filler hole. Reinstall oil filler screw.

Changing oil

For best performance and longest life, replace the complete fluid supply at least once per year.

1. With saddle fully lowered, remove oil filler screw.

2. Lay the jack on its side and drain the fluid into a suitable container.

Note. Dispose of hydraulic fluid in accordance with local regulations.

3. Set jack in its level upright position.

- 4. Fill with good quality jack oil.
- 5. Perform Bleeding/Venting Trapped Air procedure.

Lubrication

A periodic coating of light lubricating oil to pivot points, axles and hinges will help to prevent rust and assure that casters and pump assemblies move freely.

Cleaning

Periodically check the pump piston and ram for signs of rust or corrosion. Clean as needed and wipe with an oily cloth.

Note: Never use sandpaper or abrasive material on these surfaces!

Storage

When not in use, store the jack with saddle fully lowered.

TROUBLESHOOTING

| Symptom | Possible Causes | Corrective Action |
|--|--|--|
| Jack will not lift load | Release valve not tightly closed Load is too heavy | Ensure release valve tightly closed Consider higher capacity jack |
| Jack will lift, but not maintain pressure | Release valve not tightly closed Hydraulic unit malfunction | Ensure release valve tightly closed Discontinue use, contact your local SFA Companies Representative. |
| Jack will not lower after unloading | Reservoir overfilled Linkage binding | Ensure load is removed, then drain fluid to proper level Clean and lubricate moving parts |
| Poor lift performance | Fluid level low Air trapped in system | Ensure proper fluid level Follow Bleeding/Venting procedure on page 3 |
| Jack will not lift to full extension | Fluid level low | Ensure proper fluid level |

REPLACEMENT PARTS

Not all components of the jack are replacement items. When ordering parts, give Model number, serial number and parts description.

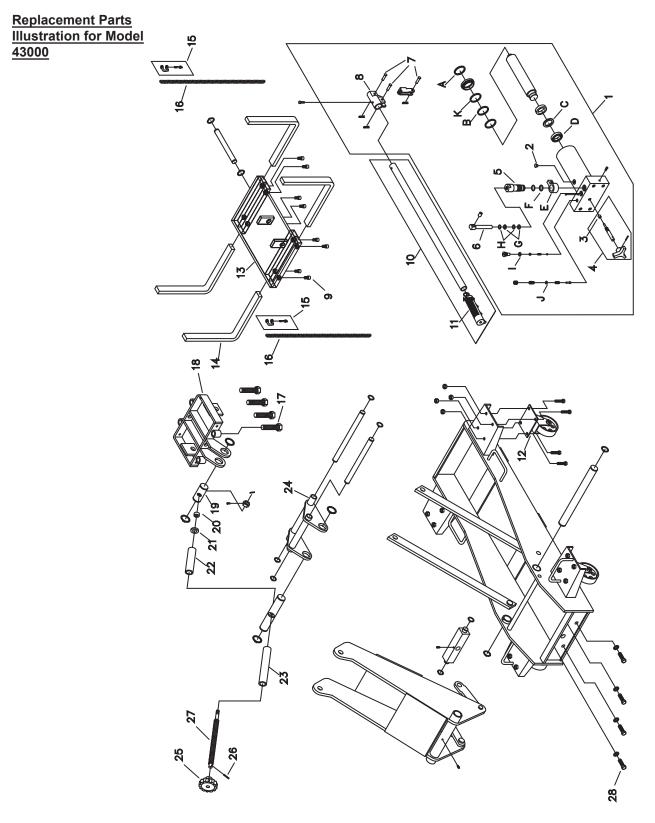


Figure 2 - Model 43000 Replacement Parts Illustration

Replacement Parts List for Model:43000

| Item | Part No. | Description | Qty. |
|------|----------------|------------------------|------|
| 1 | G62-1-1000-108 | Hydraulic Unit | 1 |
| 2 | 324-4-1900-208 | Filler Screw Assembly | 1 |
| 3 | 551-7-0060-066 | Oil Seal | 1 |
| 4 | G46-3-9906-100 | Release Valve Assembly | 1 |
| 5 | G62-6-1401-106 | Pump Cylinder | 1 |
| 6 | G62-6-1306-102 | Pump Piston | 1 |
| 7 | 566-4-0080-508 | Pin | 3 |
| 8 | G46-6-1301-205 | Handle Sleeve | 1 |
| 9 | 649-1-0095-103 | Hex socket Set Screw | 8 |
| 10 | G38-3-9901-106 | Handle Assembly | 1 |
| 11 | 506-9-0264-106 | Handle Grip | 1 |
| 12 | G38-4-5200-102 | Caster Assembly | 1 |
| 13 | G62-3-4200-101 | Saddle Assembly | 1 |
| 14 | G62-5-4302-103 | Support Bar | 4 |
| 15 | G52-4-4102-101 | Chain Hook | 4 |
| 16 | G36-6-7000-102 | Chain | 2 |
| 17 | G62-3-4502-109 | Screw Assembly | 4 |
| 18 | G62-3-4203-109 | Saddle Holder | 1 |
| 19 | G62-6-4207-103 | Stationary Rod | 1 |
| 20 | G36-3-5100-108 | Bearing | 1 |
| 21 | G62-6-4505-103 | Washer | 1 |
| 22 | G62-6-4504-101 | Tube II | 1 |
| 23 | G62-6-4503-109 | Tube I | 1 |
| 24 | G62-3-4300-107 | Saddle Base | 1 |
| 25 | G52-6-1709-106 | Knob | 1 |
| 26 | 601-4-0040-034 | Spring Pin | 1 |
| 27 | G62-6-4501-105 | Tilt Screw | 1 |
| 28 | 653-1-0127-409 | Hex. Bolt | 4 |
| * | G62-3-9901-108 | Seal Kit, Hyd. Unit | - |

| (*) Se | (*) Seal Kit Contents: | | |
|--------|------------------------|------|--|
| Item | Description | Qty. | |
| 2 | Filler Screw | 1 | |
| 3 | Oil Seal | 1 | |
| А | Seal | 1 | |
| В | O-ring | 1 | |
| С | Back-up Ring | 1 | |
| D | U-cup | 1 | |
| E | O-ring | 1 | |
| F | Back-up Ring | 1 | |
| G | O-ring | 1 | |
| Н | Back-up Ring | 1 | |
| I | O-ring | 1 | |
| J | O-ring | 1 | |
| K | O-ring | 1 | |

ONE YEAR LIMITED WARRANTY

For a period of one (1) year from date of purchase, **SFA Companies** will repair or replace, at its option, without charge, any of its products which fails due to a defect in material or workmanship under normal usage. This limited warranty is a consumer's exclusive remedy.

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