



Concept7 Fiberglass Fender Flares P/N NAD-FBGFFS Installation Instructions

IMPORTANT! Professional installation is recommended. A two-part epoxy for plastic adhesive required for installation. 3M Panel Bonding Adhesive, part number 08115 recommended.



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1. Test-fit the Concept 7 fiberglass fender flares (carbon fiber shown but installation is the same) on the wheel openings and mask the body above the installation area to protect the paint from potential scratches or excess adhesive (have clean cloths ready in case the adhesive spreads onto unwanted portions of the body). Clamps to hold the flares in place are recommended for easier installation.



2. When the flare's installation position is determined, scuff the portion of the fender under the flare with a 3M Red pad to ensure proper bonding with the adhesive.
3. Scuff the back side of the flare with the same 3M Red pad; and clean the scuffed portions of the body and flare with wax/grease remover to remove dust and residue.
4. Apply the two-part epoxy to the flare. Focus the glue path on the deep section of the flare and keep the adhesive away from the edges of the part. That will help prevent it from squeezing out onto the body when it is installed.



5. Attached the flare onto the fender and hold it in place with clamps. Leave the clamps in place until the adhesive cures, per the time outlined on the epoxy package's instructions.

6. Repeat the process for each fender. Remove the protective masking. The flares can be cleaned and polished after the clamps have been removed.

