FITTING INSTRUCTIONS

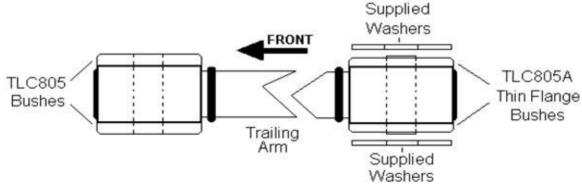
Suits: 80/105 Series Landcruiser Rear Trailing Arm - Lower

Kit Contents:

TLC805 Bush TLC805A Bush Instruction Sheet	x 4 x 4 x 1	T22.2x18.2x60 Crush Tube Washers Grease Satchel	x 4 x 4 x 1
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N.B: These instructions should be used in conjunction with workshop manual.

- Raise the rear of the vehicle and place chassis stands under the chassis of the vehicle and remove the rear wheels.
- 2. Support the differential housing with stands.
- Remove the lower trailing arms and mark the front eye with a suitable marking pen.
- 4. Press out and discard the old bushes with a suitable press tool.
- Clean and inspect the arm for rust, pitting, rubber deposits and cracks. Replace as necessary.
- Fit the TLC805 (THICK FLANGE) replacement bushes to the front eyelet.
- 7. **Note**: Only grease the internal bore and the flanges of the replacement bushes.
- Fit the TLC805A (THIN FLANGE) replacement bushes to the rear eyelet
- Refit the arms to the vehicle using the supplied washers at the rear eyelet to create a suitable working surface for the new bushes.
- 10. Tension all removed parts to manufacturers specifications.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.