

FITTING INSTRUCTIONS

Rear Lower Trailing Arm Rear Bushes

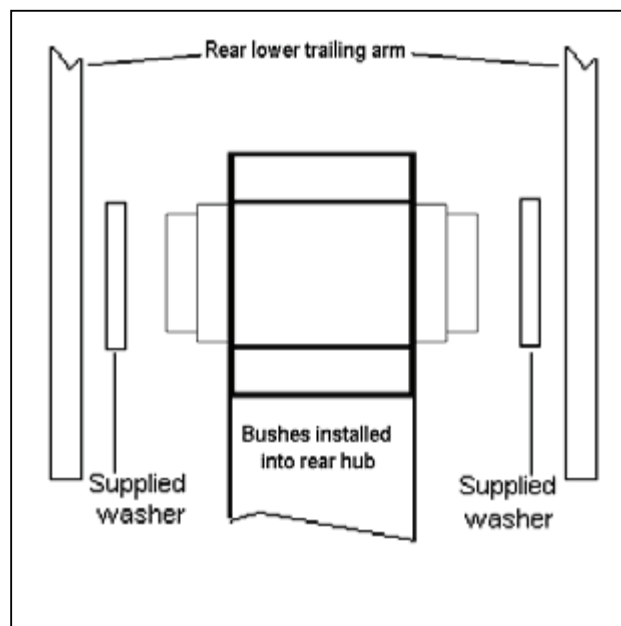
Suits: Chrysler 300C & Dodge Magnum

Contents:

Replacement Bushes 6281B	x 2	Grease Satchel	x 1
Crush Tubes	x 2	Fitting Instructions	x 1

N.B: These instructions should be used in conjunction with workshop manual.

1. Raise the vehicle and support on chassis stands.
2. Remove the rear road wheels.
3. Unbolt the rear trailing arm mount bolts.
4. Remove the rear trailing arm from the vehicle.
5. Using the workshop manual remove the rear hub assembly from the rear of the vehicle.
6. Using a suitable press and tools, press the bush out of the rear hub.
7. Make sure the hub is free of burrs and sharp edges .Repair or replace as necessary.
8. Press the replacement bushes into the hub.
9. Lubricate the bore and operational surfaces of the replacement bushes and install the crush tube into the **6281B** rear bush.
10. Fit the hub assembly back into the vehicle and torque bolts to manufactures specifications.
11. When re-installing the trailing arm install the supplied washers either side of the **6281B** bush. (refer diagram)
12. Re fit road wheels.
13. Lower vehicle and allow it to settle.
14. Carry out wheel alignment.
15. Road test vehicle.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.