## **FITTING INSTRUCTIONS**

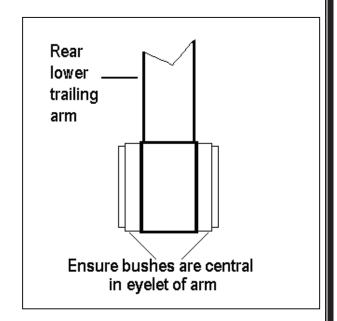
## Rear Lower Trailing Arm Front Bushes Suits: Chrysler 300C & Dodge Magnum

## **Contents:**

Replacement Bushes 6281A x 2 Grease Satchel x 1
Crush Tubes x 2 Fitting Instructions x 1

## N.B: These instructions should be used in conjunction with workshop manual.

- **1.** Raise the vehicle and support on chassis stands.
- **2.** Remove the rear road wheels.
- **3.** Unbolt the rear trailing arm mount bolts.
- **4.** Remove the rear trailing arm from the vehicle.
- **5.** Take note of the installation position of the bush in the arm.
- **6.** Using a suitable press and tools, press the bush out of the trailing arm and discard.
- **7.** Remove any sharp edges or burrs from the eyelet. Repair or replace as necessary.
- **8.** Install the replacement bush into the arm and press in, making sure the bush is centred. (refer image below)
- **9.** Lubricate the bore and operational surfaces of the replacement bushes and install the crush tube into the bush.
- **10.** Re-install the trailing arm into the original position.
- 11. Re fit road wheels.
- **12.** Lower vehicle and allow it to settle.
- **13.** Carry out wheel alignment.
- 14. Road test vehicle.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.